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NAVAL POSTGRADUATE SCHOOL Monterey, California





THESIS

AN ANALYTIC MODEL OF GAS TURBINE ENGINE INSTALLATIONS

bу

Stephen M. Ezzell

September 1984

Thesis Advisor:

P. F. Pucci

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An Analytic Model of Gas Turbine Engine Installations

by

Stephen M. Ezzell Lieutenant Commander, United States Navy E.S., North Carolina State University, 1971

Submitted in partial fulfillment of the requirements for the degree of

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Autnor:	Stephen M. Eye	U
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	Dean of Scien	ce and Engineering

ABSTRACT

An interactive computer simulation of marine gas turbine installations including intake and exhaust ducting for the engine and module cooling has been developed. A one-dimensional analysis was used in determining the pressure losses of the ducting. The pressure losses along with the ambient conditions and desired power setting define a unique operating point for the system. The computer model predicts operating parameters for this point by an iterative matching technique.

TABLE OF CONTENTS

I.	INTR	OD	IJ C	T	IO	N	•	•	,	•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	10
II.	THEO	9 Y	A	N	D	A N	A	LY	s:	IS		•		•	•	•	•	•	•	•	•	•				•		15
	A.	GE	N E	R	AL		•	•		•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•		15
	В.	TH.	Ε	В	EP	NO	U.	LL	I	Ē	2	UA	I	IC	N	•	•	•	•	•	•	•	•	•	•	•	•	15
	C.	MO	DΙ	F	ΙE	D	E	ER	N	วข	L	Ll		E:	ָט	ΑT	Ιú	N	•	•		•	•	•	•	•	•	16
	D.	PR	ES	s	UR	E	L	05	SI	ES		•			•	•	•	•	•		•	•			•	•	•	19
	Ξ.	GA:	S	T	UR	вІ	N.	E/	S	YS	T	ΕM	1	Iì	T	Łĸ	FA	CE	•		•	•	•		•			21
	F.	FA	N /	S	YS	ΤE	M	I	N'	ΓE	R	F A	C	E	•	•	•	•	•	•	•	•	•	•	•	•	•	23
	J.	JU.	NC	T	IO	N S	. (CR	Ş	ďΥ	E	s		•		•		•	•	•	•		•	•				24
	н.	ED	υC	T	OR	/ S	Y	ST	E:	4	I	N I	È	RF	À	CE		•	•		•	1 . •		•	•	•	•	26
	I.	SY	SI	Ε	M	AN	A.	LY	s:	IS				•		•	•	•			•		•	•	•	•		27
	J.	TO	ΓA	L	P	RE	S	SU	F.	Ξ	3	R A	D	I	EN	T	•	•	•	•	•	•	•	•	•	•	•	33
III.	PROG	PA	M	P	RO	CE	Di	UR	<u>s</u> :	S	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•		36
	.	GE.	ΝE	R	AL			•																	•			36
	В.	IN	ΓE	R	AC	TI	V	E	C	סכ	E						•								•			37
																		•										
IV.	RESU	LT	s	A	ND	R	E	co	M	M E	N	D A	T	IC	N	s	•		•	•			•	•	•	•		40
	Α.	GΞ	ΝE	R	AL								,												_			40
																		•										
APPENDI	X A:	,	PR	0	GR	A M	1	LI	s	ΓI	N	G		•	•	•	•	•	•	•	•	•	•	•	•	•	•	44
APPENDI	X E:		FL	0	W	СН	A	RT	S		•	•		•	•	•	•	•	•	•	•	•	•	•	•	•		139
AFPENDI	ж с:	į	U S	E	R*	s	M.	A N	J	ΑL		•		•	•	•	•	•	•	•	•	•	•	•	•	•		173
	A •	GE	NE	R	AL		•	•		•	•	•		•	•	•	•	•	•	•	•	•	•	•	•	•		173
	6	2.01	. .	+	u T	M 2	ŧ.	v																				17,

	(С.	EXE	C U	Tì	N G	I	ΗE	PR	OG	RA	á	•	•	•	•	•	•	•	•	•	•	•	234
			1.	I	: BM	3	03	3	at	NP	s	•	•	•	•	•	•	•	•	•	•	•	•	204
			2.	٧	AX	- 1	1	at	NP	S	•	•	•	•	•	•	•	•	•	•	•	•	•	204
		٥.	BUI	LD	IN	G	A	יטם	CI	DA	TA	F.	IL.	E	•	•	•	•	•	•	•	•	•	205
	:	Ξ.	EDI	TI	ŊĢ	T	ΗE	D	UCI	: E	AT	١.	FI:	LΞ	•	•	•	•	•	•	•	•	•	214
	:	₹•	COM	20	TI	NG	S	Y S	IEM	P	ERI	FO.	K.n	AN	CE	•	•	•	•	•	•	•	•	217
	Ç	3.	EXA	MI	NI	n G	T	ΗE	ψŪ	TP	ľĽ	•	•	•	•	•	•	•	•	•	•	•	•	219
LIST	OF	REF	ERE	NC	ES		•	•		•	•	•	•	•	•	•	•	•	•	•	•	•	•	223
THIT	T A T.	DIS	TRT	B :1	ጥፐ	n NI	7.	TS'	•															224

LIST OF TABLES

I.	Fittings	Available	F	COR	. 1	Pro	oje	an	3	len	u	•	•	•	•	•	•	•	22
II.	Node Desi	gnations	•	•	•	•	•				•	•		•	•	•	•		175

LIST OF FIGURES

1.1	Typical Shipboard Inlet and Exnaust Dusting 11
2. 1	Typical K Values for Fittings 20
2.2	Fan/System Interface 25
2.3	Module Cooling Eductor Schematic 28
2.4	Module Eductor Performance
2.5	Eductor/System Interface
2.6	System Arrangements and Their Classification 32
2.7	Tyrical Duct Pressure Changes

LIST OF SYMBOLS

```
A
       Area, ft<sup>2</sup>
AC
       Area, cooling flow passage
       Area, mixed flow passage
AM
AF
        Area, primary flow passage (exhaust)
       Duct cross section
a )
b ]
           dimensions, ft
       Diameter, ft
D
       Absolute roughness factor, it
€
       Friction factor, dimensionless
£
       Acceleration due to gravity, ft/sec2
g
       Gravitational constant, 32.174 ft-lbm/lbf-sec2
ÿ.
L
       Length, ft
       Pressure, lbf/ft2
p
       Total pressure, lbf/ft2
Pt
       Change in total pressure, lof/ft2
\Delta p_{t}
       Static pressure, lbf/ft2
PS
PI
       Total pressure, lbf/ft2
PV
       Velocity pressure, lbf/ft2
20
       Ambient pressure, lbf/ft2 or PSIA
P8
       Engine back pressure, lbf/ft2 or PSIA
       Volumetric flow rate, rt3/sec
Q
       Reynolds Number, dimensionless
Re
       Velocity, ft/sec
V,v
WC
       Cooling mass flow rate, lbm/sec
W 8
       Exhaust mass flow rate, lbm/sec
       Potential height, ft
```

Density, lbm/ft3

I. INTRODUCTION

The installation of gas turbine engines in a snip raises several problem areas in the design of the intake and exhaust ducting. The problems relate mainly with the large volume of combustion air required and the properties of the exhaust gases rejected to the atmosphere at high temperatures and velocity. For comparison, a boiler's combustion air requirement is nearly stoichiometric but the gas turbine operates at about 400 percent of stoichiometric. The boiler's exhaust is about 400 degrees F after leaving the last rows of the economizer, but gas turbine exhaust temperatures are frequently as high as 950 degrees F.

In addition to the air that passes through the gas turbine engine there is also a requirement to ventilate the engine enclosure. An adequate and uniformly distributed cooling airflow is required around the engine to maintain engine-mounted components at their proper operating temperatures and to minimize the heat rejected to the engine room thereby reducing the heat exposure of operating personnel. Many current designs branch the engine cooling airflow off the main intakes and/or join heated enclosure cooling air into the engine exhaust ducting. Figure 1.1 shows a typical layout of inlet and exhaust ducting. Since the enclosure cooling airflow is on the order of 20 percent of the engine's full power airflow rate, it is an important part of the ducting design.

The fundamental requirement of an intake design is to provide air to the engine compressor with the minimum total pressure loss and with a minimum of total pressure distortion. The loss of total pressure in the intakes leads to a loss of engine power and an increase in specific fuel

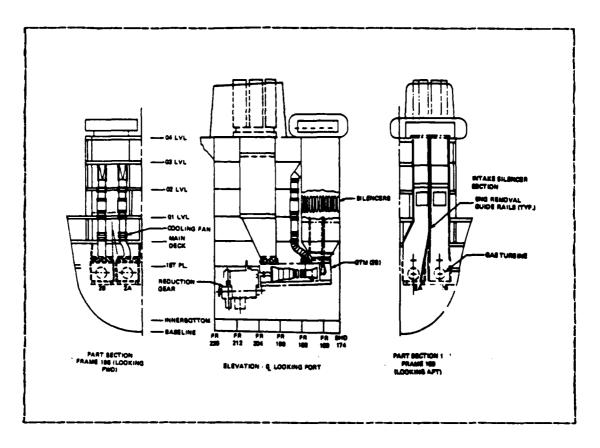


Figure 1.1 Typical Shipboard Inlet and Exhaust Ducting.

consumption. Schwieger reports "Typical exchange rates are that a one percent loss in intake pressure is equivalent to a 2.2 percent loss in power and a 1.2 percent increase in specific fuel consumption" [Ref. 1]. Additionally, total pressure distortion at the compressor face can lead to a risk of compressor blade failure.

Exhaust ducts must also operate with a minimum pressure loss. "The exchange rate is 1.1 percent loss in power and 1.1 percent increase in specific fuel consumption for the one percent increase in total pressure at the power turbine exit" [Ref. 1].

Conflicting with the design objective to reduce losses in the ducting system are several possible requirements to

install components in the ducting system which contribute to the losses but not directly to engine performance. are installed to increase engine life. Silencers are installed to reduce noise. Machinery arrangements dictate the use of certain elbows, contractions, and transitions. The infared signature of the ship's exhaust plume can be reduced by the installation of an eductor system at the exhaust exit. The eductor also improves the environment of mast mounted equipment and may contribute to flight safety helicopters. Some systems use when operating an eductor arrangement installed at the exhaust plane of the engine to pump cooling air through the engine enclosure. A waste heat recovery boiler may be installed in the exhaust to improve overall efficiency. To reduce pressure losses every attempt should be made to reduce the velocity in the duct. velocities requires larger ducts. Part of the compromise must balance the large volume of the ship occupied with inlet and exhaust ducts and the volume for other uses such as weapons and habitibility. In summary there are many different components that can be utilized within the ducting system and have various effects on the system performance. The effects also vary with the operating point or the system.

It is not a straight forward problem to predict how components in the ducting system will perform. It is an interacting or matching type of problem. Furthermore, it is a dynamic problem as parameters affecting performance can vary over a wide range. For example, one power setting of the gas turbine requires a different mass flow rate of air than another. The variable mass flow rate through the ducting system creats a variable inlet and exhaust duct pressure loss. The variation in exhaust temperature affects the losses in the exhaust duct. Ultimately all losses affect the performance of the gas turbine engine.

One approach to the analysis of ducting system performance is to separate the problem into two areas of concern. The first area should deal with a one-dimensional analysis of the ducting system to determine now pressure losses affect engine performance and now the various components of the system contribute to the sum total of these losses. The second area should deal with the distortion of total pressure across any section of the duct. This area becomes a three-dimensional problem where interest is directed to performance not just at any section of the duct but to within that section to the variation of velocity across the cutting plane. The one-dimensional and three-dimensional areas of the analysis are of course related.

The relationship between the one-dimensional and the three-dimensional aspect of the problem is understood and is dealt with in an empirical manner. Ine method is to apply a correction factor to the loss developed in the one-dimensional analysis of a particular system component, based on the distortion of the flow assumed to be presented to the component. If the assumptions about flow distortion are made and are accurate much valuable information results from the one-dimensional analysis.

The three-dimensional analysis of a duct system is possible only for a very simple system and requires very large computer assets. It is current practice to deal with three-dimensional analysis of complex systems through model studies. One-dimensional analysis on the other hand is well suited for analysis on a computer.

It is the intent of this study to develop the methodology for a one-dimensional analysis of a jas turbine engine's inlet and exhaust ducting as might be installed on a ship. Then to implement the method in an interactive computer program which allows rapid input of the duct geometry, desired operating point and ambient conditions to obtain an accurate estimate of performance. The designer can then decide to make changes to components to achieve design objectives and make those changes to the duct yeometry through an editing routine and rerun the problem. Cace the designer is satisfied with the one dimensional analysis a firm basis exists to provide a design for model studies.

II. THEORY AND ANALYSIS

A. GENERAL

A one dimensional analysis of the flow in duct sections utilizes the Bernoulli Equation modified to account for losses. The term one-dimensional is an adjective often applied to flow situations. The whole flow is considered to be one large streamtube with average velocity V at each cross section. Thus the one dimension is the location down the duct. Losses refers to the pressure loss caused by frictional stresses in the airflow boundary layer and by turbulence. A thorough understanding of these terms and concepts is required to convey the meaning of the results of the duct system analysis.

B. THE BERNOULLI EQUATION

The Bernoulli Equation is discussed in any basic text on fluid mechanics. It was developed to describe the flow work of an ideal incompressible fluid in steady flow through a streamtube. In words it states that the mechanical energy per unit mass along a streamline is conserved. The Bernoulli Equation is:

$$v^2/2g_c + p/\rho + (g/g_c)z = constant.$$
 (eqn 2.1)

It relates velocity, pressure, and potential height. The constant may have a different value for each streamline, but for the purposes of duct flow certain simplifying assumptions are valid which make the constant valid for any streamline. The assumptions are that the static pressure is constant at any point in a cross section of the duct. The

next assumption is that because the system uses gases, the effect of variation in potential height at a duct section is so small relative to the other terms that its effect is neglected. This assumption is extended further to include the change in elevation effect at any section relative to any other section.

Alternate forms of the Bernoulli Equation are obtained by multiplying through by either g_c/g or ρ . Of interest to gas flow and duct design is the form obtained by multiplying through by ρ . Applying the above assumptions the resulting equation is:

$$\rho v^2/2g_c +p = constant (eqn 2.2)$$

In this form the constant has units of foot-pound force/
feet³ and expresses the energy per unit volume flow rate.
It reduces to pound force/feet² or pressure. Each term in
the expression is given a name. The velocity term is the
velocity presure, p is the static pressure, and the constant
is the total pressure. In words, the total pressure at a
point is the sum of the velocity pressure and the static
pressure.

C. MODIFIED BERMOULLI EQUATION

Although equation 2.2 was derived for flow along a streamture of an ideal frictionless flow it can be extended to analyze flow through ducts in real systems by applying the First Law of Thermodynamics. A good development of the application of the First Law of Thermodynamics to pipe flow is found in [Ref. 2]. It results in the modified Bernoulli Equation (2.3). Equation (2.3) incorporates all the assumptions so far and includes the term Δp_t . The flow resistance in a system with a real fluid between stations 1 and 2 is represented by the total pressure loss, Δp_t .

$$\rho v_1^2/2g_e + p_1 = \rho v_2^2/2g_e + p_2 + \Delta p_e \qquad (egn 2.3)$$

The velocity used in the modified Bernoulli Equation will be taken as the mean velocity and then this equation will be assumed valid for any streamline in the duct. Analytically this is not correct because there is a variation of velocity at a duct section from the walls to the center of the duct. The error introduced by this assumption is offset by two circumstances. First, with turbulent flow the velocity profile is nearly uniform which makes the mean velocity a good approximation of the velocity at any point in the cross section. Second, experimentally determined loss coefficients are utilized in computations and this coefficient is applied using the mean velocity. Then if the velocity profile in the system matches the profile of the experiment, the loss will be correctly computed using the mean velocity.

The computer program uses the mean velocity and computes it based on mass flow rates. The mean velocity is computed from the mass flow through a sectional area and the density of the fluid at the section using equation 2.4. Density is computed by the perfect gas law equation (2.5) and is a function of the absolute temperature of the gas and the static pressure of the gas.

$$v_{mean} = \frac{W}{eA}$$
 (eqn 2.4)

$$\rho = p/RT \qquad (eqn 2.5)$$

where p = static pressure

R = gas constant

T = absolute temperature

D. PRESSURE LOSSES

duct.

There are two types of fluid losses in the ducting system, frictional and dynamic losses. Frictional losses occur along the walls of the entire duct length and are due to fluid viscosity. Dynamic losses result from disturbing the flow such as a change of direction, contraction, or expansion.

The Darcy-Weisbach equation (2.6) calculates the friction loss for straight ducts.

Darcy-Wiesbach equation
$$\Delta p_t = \int (L/D) \frac{\rho V^2}{Z f_c}$$
 (eqn 2.6)

where Δp_t = frictions loss

in terms of total pressure

f = friction factor

L = duct length

D = duct diameter or

equivalent hydraulic diameter

$$\frac{\rho v^2}{2g}$$
 = velocity pressure

The friction factor, f, used in computing fuct losses is taken from a correlation by Swamee and Jain presented in [Ref. 2].

ef. 2].
$$f = \frac{0.25}{\left[\frac{L06\left(\frac{e}{3.7D} + \frac{5.74}{R_e^{-1}}\right)^2}{R_e^{-1}}\right]^2} = \frac{0.25}{5000 \le R_e \le 10^8}$$
 (eqn 2.7)

The absolute roughness factor, e, is taken to be 0.00015 feet for all air duct components. For rectangular straight duct sections the equivalent hydraulic diameter, D_e, is calculated by equation (2.8) presented in [Ref. 3]. Equations 2.6, 2.7, and 2.8 are utilized in the program for computing friction losses in the straight sections of the

$$D_e = 1.30 \frac{(ab)^{0.625}}{(a+b)^{0.250}}$$
 (eqn 2.8)

Friction losses occur in all fittings not just in straight duct. There are two techniques to arrive at the friction losses in these other fittings. The decision about which technique to use depends on the whether the fitting is short or long. In short fittings friction is accounted for by measuring the connecting sections of straight duct to the center of the fitting. No attempt is made to include friction in the calculation of fluid resistance for a short fitting. Elbows are short fittings. For long fittings such as diffusers and contractions, friction is included in the computation of the flow resistance coefficient. Therefore, a connecting straight duct length should be measured to the center of an elbow or to the start or end of a diffuser or contraction.

Dynamic losses are sometimes called local or minor losses. In piping systems, losses due to the <u>local</u> disturtances of the flow are often called <u>minor</u> losses. In very long piping systems these losses are usually insignificant in comparison with the friction in the length considered. In the duct used for a gas turbine installation these so-called minor losses actually become major losses because of the short lengths usually encountered. Experimental results are almost always used to account for pressure losses through the duct fittings. Such information is usually given in the form of equation 2.9.

$$\Delta p_e = K \rho v^2 / 2g_e \qquad (eqn 2.9)$$

The coefficient K is given for the fitting in numerous handbooks. Figure 2.1 shows some typical representations of the information available.

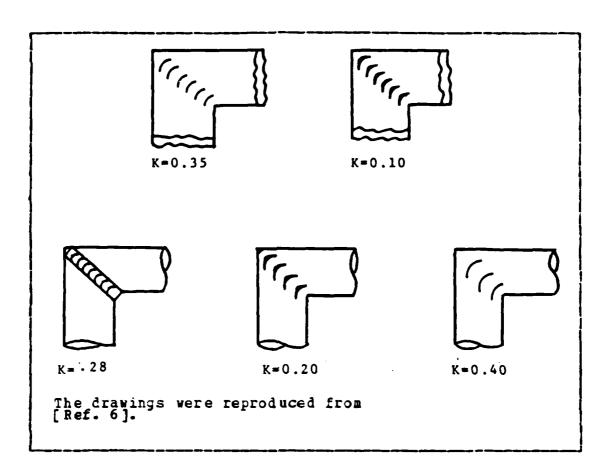


Figure 2.1 Typical K Values for Fittings.

One of the purposes of the program is to provide K coefficients for various fittings selected to represent duct components. K values can vary with the geometry of a fitting. For example, a long smooth radius rectangular elbow has a lower K value than a short smooth radius rectangular elbow. The program takes this into account and is the reason for the various questions about a fitting's geometry in the area of the program where the user is inputing the duct system.

Two fittings in the program's menu do not require geometry inputs to obtain resistance information. The two fittings are filters and the gas turbine module. The reason

for the lack of questions is that the losses are based on manufacturer's data. Filter manufacturers provide pressure loss data based on face velocity and the module is based on the mass flow rate of cooling air. A power curve fits the data and the program uses the curve to model pressure losses for these fittings.

Table I sumarizes the fittings available from the program's menu. The fluid resistance coefficients are computed by the program upon input of the required geometry factors for the fitting. Input of the duct fittings is accomplished interactively. The source of the model for each fitting is noted in the program listing in the title block of the fitting subroutine. The program subroutines FIT01 through FIT29 correspond to the fittings listed in table I. A sketch of each fitting is provided in the user's manual for the program. The user's manual is Appendix C.

E. GAS TURBINE/SYSTEM INTERFACE

General Electric Company, the manufacturer of the LM2500 marine gas turbine, publishes performance data for its engine under variable operating conditions. [Ref. 4]. It is important to understand how the shipboard engine is operated under variable operating conditions such as duct losses and ambient temperature, pressure and humility so that the proper corrections may be applied to the engine performance parameters for these variables.

TABLE I
Fittings Available From Program Menu

Ditting Number	Pocari ntion
Fitting Number	<u>Description</u>
01	Intake shaft, rectangular cross section, side orifices, with or without louvers
02	Straight duct, round or rectangular
03	Smooth radius round elbow
04	Round 90 degree segmented elbow with 3,4, or 5 pieces
05	Mitered round elbow with or without concentric vanes
06	Mitered rectangular elbow
07	Smooth radius rectangular elbow
08	Smooth radius rectangular elbow with splitters
09	Mitered rectangular elbow with vanes
10	Rectangular elbow with converging or diverging flow
11	90 degree rectangular elbows in a 2-shaped configuration
12	90 degree rectangular elbows in different planes
13	Eranch section of a civerging wye
14	Main section of a diverging wye
15	Branch section of a convergent wye
16	Main section of a convergent wye
17	Conical round diffuser
18	Plane in-line diffuser
19	Pyramidial in-line diffuser
20	Transitional diffuser
21	Round contraction
22	Rectangular contraction
23	Screen obstruction in duct
24	Louver entrance
	continued next page

25	Filter element
26	Multi-baffle type silencer
27	Gas turbine module enclosure
28	Waste heat recovery boiler
29	Abrupt exit
30	Fitting not listed

From the shipboard operator's point of view the engine should drive the ship at the desired speed whether it is a hot day or a cold day, or if the inlet duct losses are four inches of water or eight. The engine is operating differently under such conditions to produce the same horsepower and speed. The proper correction factor set to be applied to the tabulated data is the set for constant speed and horsepower. The corrections are applied in the program with each iteration of the duct system performance calculations using the current values of the inlet and exhaust losses and ambient conditions. The corrections are very small (less than two percent) and the convergence of the correct engine operating point and duct losses created by the mass flow of air required at the operating point is quite stable.

F. FAN/SYSTEM INTERFACE

The operating point of the fan installed in a just system is the point where the fan characteristic curve intersects the system characteristic curve. The fan curve shows pressure rise vs. flow rate. With increasing flow the pressure rise across the fan is reduced. The system curve is the opposite, increasing flow in the system increases the resistance to flow. Figure 2.2 represents this situation graphically.

In the iteration process the system curve is estimated as a quadratic fitted to the origin as a minimum point and the other point at the assumed flow and the resulting pressure loss. Similiarily the fan curve is also represented as a quadratic with a maximum at maximum pressure attainable and the corresponding flow and another point at zero pressure and maximum flow. The representation of the fan performance for the default condition, the Spruance class destroyer module cooling fan, is excellent. With an equation for both curves the point of intersection can be obtained. The resulting flow is used in the next iteration until the resistance of the system and the pressure rise across the fan is the same for the assumed flow.

G. JUNCTIONS OR WYES

An excellent discussion of the mixing of two streams moving at different velocities was written by Idel'chik and is presented here to develop the background for the eductor/system interface discussion.

The junction of two parallel streams moving at different velocities is characterized by turbulent mixing of the streams, accompanied by pressure losses. In the course of this mixing an exchange of the momentum takes place between the particles moving at different velocities, finally resulting in the equilization of the velocity distributions in the common stream. The jet with higher velocity loses a part of its kinetic energy by transmitting it to the slower jet.

The loss in total pressure before and after mixing is always large and positive for the higher-velocity jet, and increases with an increase in the amount of energy transmitted to the lower velocity jet. Consequently, the resistance coefficient, which is defined as the ratio of the difference of total pressure to the mean dynamic pressure in the jiven section, will likewise always be positive. As to the lower-velocity jet, the energy stored in it increases as a result of mixing. The loss in total pressure and the resistance coefficient can, therefore, also have negative values for the lower-velocity jet [Ref. 5].

The program incorporates this concept at the junction of the module cooling air and the engine exhaust (if the system is so configured). The program assumes the lower velocity jet

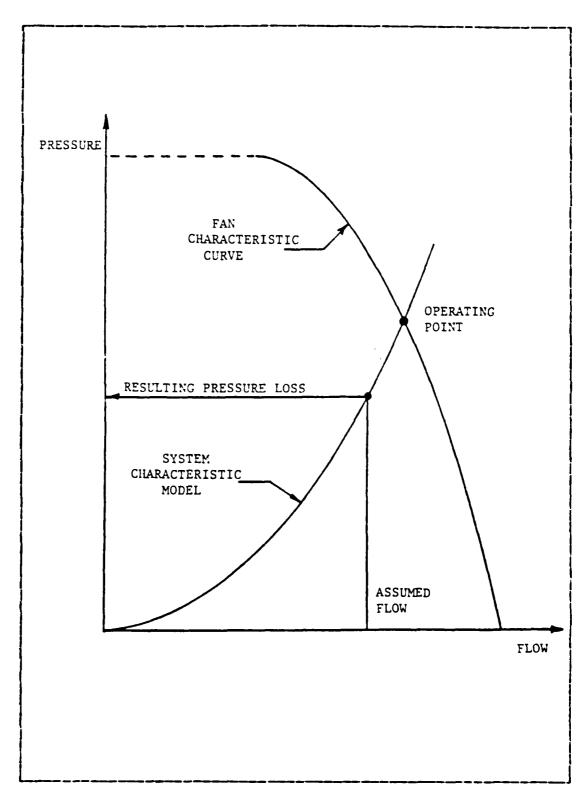


Figure 2.2 Fan/System Interface.

to be the cooling flow and the nigner velocity jet to be the exhaust flow.

H. EDUCTOR/SYSTEM INTERPACE

The eductor discussed in this section is used in the engine's exhaust to move cooling air through the cooling ducting and engine enclosure. There is a mixing of the cooling flow and exhaust before it is discharged to the atmosphere. This section does not discuss the eductor installed at the exhaust duct exit. The only component of interest there is the nozzle as a dynamic loss. The effect of the external mixing tube is small and can be neglected.

The module cooling eductor is used on the Oliver Hazard Perry class frigate. It is shown schematically in figure The eductor system is illustrated in figure 2.4. figure shows the geometry and pressure distribution during the mixing of primary flow, engine exhaust, and the secondary flow, module cooling flow. A match point concept can be developed for the eductor much like the fan and system interface concept shown in figure 2.2. One curve is called the gain required and the other the gain available. curves are shown in figure 2.5. Given the geometry of the mixing area the gain available can be computed by varying the cooling flow while the primary flow, the engine exhaust, remains nearly constant for the desired power setting. gain available is a maximum at zero cooling flow.

The gain required is computed by lividing the system at the eductor and is analogous to the system characteristic model in figure 2.2. On the downstream side cooling and engine exhaust flows move through the exhaust duct. The cooling flow moves through the upstream duct. Total pressure losses can be computed for both and the sum is the gain required. Since these computations are taking place at

nearly constant primary flow, engine exhaust, the gain required at an operating point is a function of the cooling flow. The gain required at zero cooling flow is the exhaust duct pressure loss under the flow condition represented by the engine exhaust alone. Increasing the cooling flow increases the losses in the exhaust duct and also brings to bear losses in the cooling duct. Therefore the required gain is a minimum at zero cooling flow and increases with increasing cooling flow.

There must be an intersection of the gain required curve and the gain available curve if the system is to operate. This condition occurs if the gain available at zero cooling flow is greater than the gain required at zero cooling flow. The intersection must also be far enough to the right to provide the minimum cooling requirement for the load on the engine. The matching technique is to begin with some minimum cooling flow as specified by the engine manufacturer and march to the right adding a small increment to the cooling flow until gain required equals gain available.

I. SYSTEM ANALYSIS

Sections of the intake and exhaust ductwork will be analyzed from node to node resulting in the pressure loss for the section. The sections will be called branches. A node is the starting or ending point of a branch. fittings of a branch will be entered into the program in the sequence encountered by the flow along a branch. A node is an entry, diverging wye, fan, the jas turbine enjine (not to te confused with the engine enclosure), convergent wye, or Figure 2.6 snows the six resulting schematic representations of a gas turbine installation and the variations of cooling flow available. The numbered dots are the nodes. Node 1 is always the main inlet entrance. Node 3 is

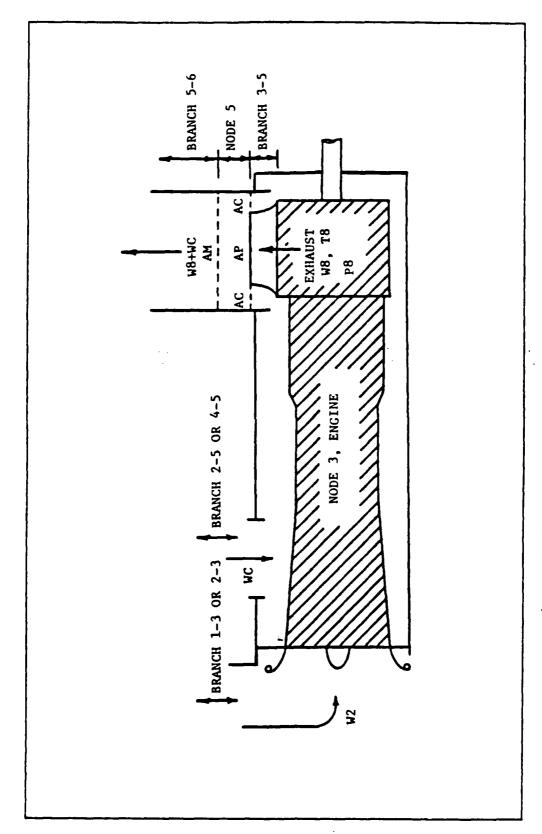


Figure 2.3 Module Cooling Eductor Schematic.

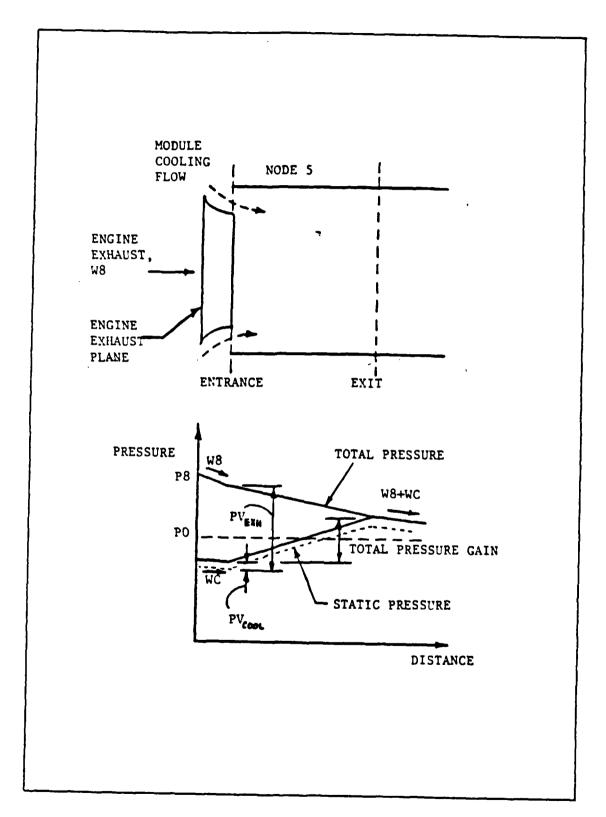


Figure 2.4 Module Eductor Performance.

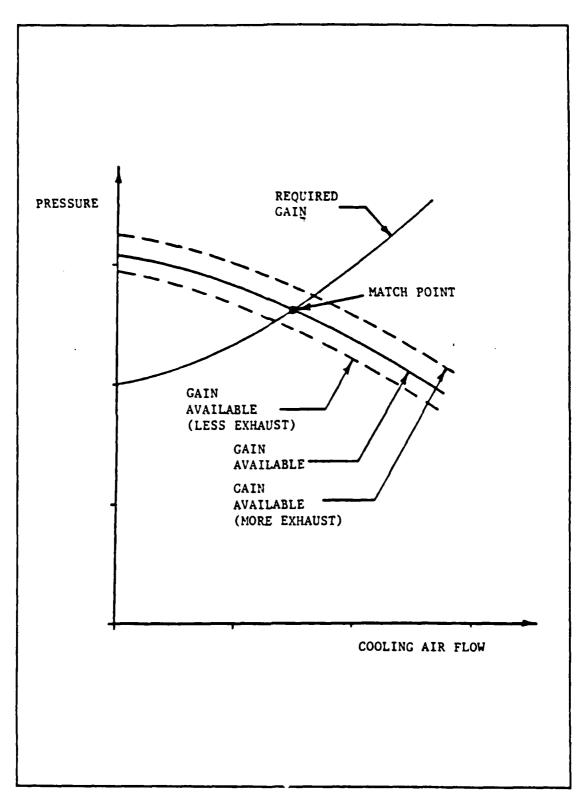
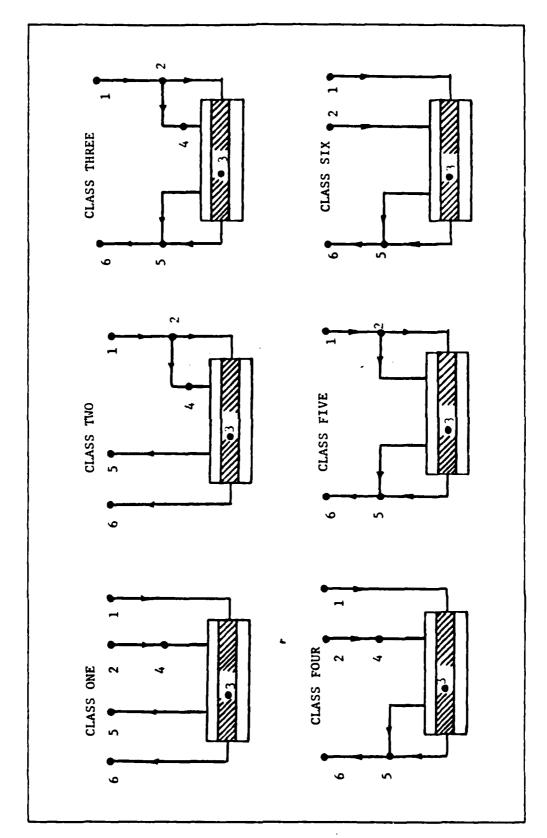


Figure 2.5 Eductor/System Interface.

always the engine. Node 4 is always the cooling far. Node 6 is always the main exhaust exit. Node 2 may be either an independent entry for the cooling flow or the branch location where the cooling flow diverges from the combined inlet. Node 5 may be either an independent exit for the cooling flow or the junction of cooling flow with the engine exhaust. The hashed area is the engine and the larger rectangle represents the engine module which surrounds the engine and is a fitting in the cooling flow branch. The tranches are designated by the node number at the begining and end of the branch. The reader should refer to the user's manual for a complete description of entry of the fittings into the program.

The system in figure 1.1 would be a class three system. It has the cooling flow branching off the main inlet (livergent wye) and joining the main exhaust near the exhaust exit plane of the engine (convergent wye). It also has a fan installed which differentiates it from the class five system.



System Arrangements and Their Classification. Pigure 2.6

The tasic procedure for system analysis is to assume enough flow and loss information to proceed with the analysis and check the assumptions with continuity of pressure at the nodes with each iteration. If the pressures do not match, new assumptions are made based on the current performance and the iteration is continued until convergence is achieved.

With six different types of systems to match, six different schemes must be implemented in the computer code to handle overall system matching. Each scheme must be tailored to mandle the expected components that make it different from any other system. For example, system six has no cooling fan and system one loes. System one needs to consider the fan and system interface but system six does not. Appendix A is the complete program listing. Appendix B contains a flow chart of the most complex system in the program, system three, and incorporates all possible component/system interfaces.

J. TOTAL PRESSURE GRADIENT

The total pressure changes represent the energy requirements of the system. Total pressure losses in the intake and exhaust ducts are inputs to the engine performance subroutine in the program and are used to determine the operating parameters of the engine. Fan and system matching is accomplished with the total pressure requirement. Therefore total pressure gradients in the ductwork are most important to analysis. Measurement on the other hand usually produces the static pressure gradient. The static pressure at a point is less than the total pressure at the point. Figure 2.7 shows a typical representation of the pressure changes during flow in a simple duct. Losses in a duct are due to the irreversible transformations of

mechanical energy into heat and the losses are used to plot the total pressure grade line. Note that some fittings such as diffusers and contractions cause a change in the static pressure quite different from the change in total pressure. This is a result of a change in the velocity pressure through a variable area fitting. The sample program output presented in the user's manual, appendix C, can be used to produce similar plots of the pressure grade line.

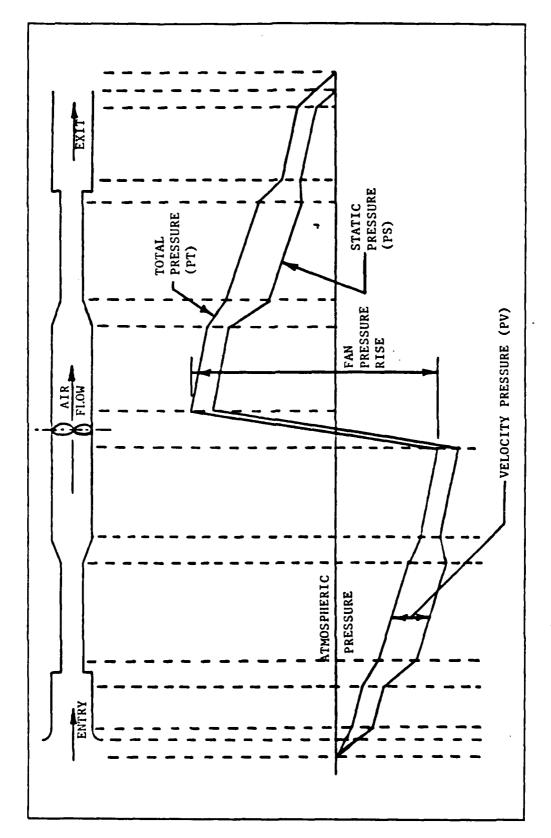


Figure 2.7 Typical Duct Pressure Changes.

III. PROGRAM PROCEDURES

A. GENEBAL

The purpose of the program prepared for this study is to translate the geometry of a gas turbine installation including inlet, exhaust, and cooling ducting into a one-dimensional problem to calculate the system's frictional and dynamic resistance to air flow and solve the problem for various operating conditions. The solution will include engine performance parameters such as specific fuel consumption, turbine inlet temperature, and mass flow rates. Additionally a summary of the duct system performance is given by pressure losses for each component and a summary of branch losses. Cooling air flow is predicted by matching the system and the installed fan or module eductor.

Interactive code is utilized for all program inputs. Any number of fittings and combinations of fittings may be selected to represent the user's current design. The system in figure 1.1 can be represented by fittings chosen from the About 30 selections from the menu would be required to model the system. The type and number of selections depends on the system's configuration and complexity. fitting may have from one to seven questions posed interactively to establish the required geometry inputs. geometry known the program computes areas and coefficients necessary to perform the analysis. This data is stored in a file called duct data and may be saved for future program runs where geometry input is not required. The operating point is defined upon input of ambient temperature and pressure, humidity, horsepower, and power turbine speed. combined with the duct data file the problem may be solved.

B. INTERACTIVE CODE

Interactive code allows the user to sit at a computer terminal, access a desired program, specify inputs by typing at the terminal keyboard, and execute the program. inputs are requested by statements appearing on the terminal Resulting output is written to the user's files screen. which may be viewed at the terminal or sent to the printer. The interactive mode of operation is especially valuable because it allows the user, by modifying selected values, to quickly evaluate the effects of changes to an existing or contemplated design. Modification of a system is accomplished interactively within the editor portion of The editor offers the ability to change a the program. For example, a mitered rouni elbow could be modified to add cascaded turning vanes or a different elbow substituted entirely. Also offered is the ability to add or delete a fitting. The addition option does not allow the user to add a new first fitting to a branch, however one may be added anywhere else.

The most important consideration in writing an interactive computer program is what appears on the screen and now it appears. Requests for inputs are in English rather than engineering jargon. Units are all in the English system. All lengths are in feet, etc. All logical choices are accomplished by entry of one letter, the first letter of the choice. For example, "Y" is the reply for yes. All logical choice replies are indicated within parenthesis at the ena of the question. Should the user not use one of the choices indicated, the question will be repeated until a proper response is given. Default values are avaitable for many circumstances to minimize the input effort. A default is not available by simply depressing the return key. The user must elect default values by a logical choice. For example

the Hamilton Standard filter system installed on the Spruance class destroyer is available as a default for the filter litting. The user selects this Ly answering alfirmatively to a question asking if the iser would like to ise the definit filter system.

C. GIHER PROGRAM FEATURES

Another consideration in interactive computer programs is the practice of "user probling" the imputs. In other words, an interactive computer program should not terminate execution (i.e., "crash") if an improper input value is inadvertently defined by the user. On numerical and logical input two features are incorporated to protect input to the First, read statements are protected with error and end of file detection. A problem with input here is handled by asking the user to re-enter the value. numerical input if it happens again on the same question the program stops execution. Secondly, if an incorrect number is properly defined to the program in the geometry input phase, the user is offered one last chance to re-enter correct fitting data if the user realizes his mistake before he is asked if he wants to load the data for the fitting. The user is assisted here by a check for area continuity from one fitting to the next. A warning is provided if continuity is not maintained. Electing not to load a fitting brings the user rack to the menu with the program ready to accept a choice of fittings for use instead of the erroneously entered fitting.

The program is nodularized by the extensive use of surroutines. Modularization facilitates program improvements ry allowing the upgrade and replacement of individual subroutines. This is a difficult procedure to do if coulon blocks are used. Therefore common blocks have been

eliminated from the program. The user may decide to change the fittings available in the menu, for example. Internal code documentation shows the areas that must be changed to accomplish this task.

Appendix 3 is a user's manual and completes the external program isotromentation. The manual explains now to execute the program as installed on the Naval Postgraduate School's IIM 3033 main frame computer and a smaller VAC computer. A sample case is described and sample output provided. A terminal session is also recorded to show typical screen displays.

IV. RESULTS AND RECOMMENDATIONS

A. GENERAL

It is now possible to analyze system performance of an ordinary marine as turbine installation. Prior to the development of this program subsections of the system were analyzed and their interaction was neglected. This aid not provide serious errors in the estimation of engine performance but it did not provide complete information on system performance. In particular, the prediction of coolin, flow was not accurate. This was particularily acute when the system attitued a module effector.

The process of manually assigning a resistance coefficient to a fitting has been eliminated. Now it is possible for the computer program to analyze the geometry of most fittings rapidly and apply the correct resistance coefficients for the one-dimensional analysis without the user looking up any correlations.

The program flexibility is demonstrated by the ability to quickly change input parameters and analyze a system at any operating point. Previous methods analyzed components at full power and then used a proportionality model where losses were proportional to the square of the engine air mass flow rate. This method consistently under-estimates duct losses at low power because it does not take into account the variation of cooling flow provided with an installed fan or module eductor. At low power the cooling flow can be a significant contributor to duct losses and the previous method can not predict this contribution.

B. LIMITATIONS

be emphasized that any one-dimensional It should analysis does not hardle flow distortion well. problems in this area are still best lealt with by the use of model studies. The limitation of a one-dimensional model is that a fitting's pressure loss may be known for uniform flow distribution, but is is difficult to predict the loss with distorted flow. It is known however that the distorted flow situation will have a larger pressure loss, much is not easily determined. A one-dimensional analysis may point to problems with flow distortion. The program recognizes the potential for flow distortion on certain fittings such as diffusers and points out this potential. It a fitting's pressure loss can vary significantly with distortion of flow and the one-dimensional analysis has computed a large pressure loss, the user should flag the fitting for futher study by model testing as the pressure loss has probably been underestimated.

Not all possible duct designs can have their fittings modeled by the program. Some fittings will be available from the program menu and others will be similar to fittings listed, but not exactly. Then there are some which may not be listed at all. If the fitting is close, it may be used and expected to give reasonable results. If the fitting is not listed then the user must provide the resistance coefficient by using the "fitting not listel" choice. for this entry may come from a published correlation or from tests performed on similiar installations. It is in the area of correlations where most benefit can be gained by program modification.

C. RECOMMENDATIONS

The program currently runs as a stand alone program, but some increased utility may be realized by incorporating some of the subroutines in other programs which would then input a ship's horsepower and RPM requirements for an operating profile instead of point by point user input.

The General Electric LM2500 engine is currently engine within the program. The engine performance in the program is built by table interpolation of the published performance data. General Electric also offers a program which provides performance data and it is recommended that this program be substituted for the engine subroutine currently in the program. This will eliminate any doubts about engine performance predictions and make the parameters more offical. Also the General Electric program covers the complete performance map of the engine whereas the engine subroutine used in this analysis was limited to 22,500 horsepower maximum. There is still a little power left beyond this value and the program can not currently operate Another modification concerning the engine is improving the module temperature out model used in the FIIDS subroutine. The model used produces reasonable results but is not based on test data but on operator experience.

The biggest improvement in program performance and utility can be made by the incorporation of improved fitting flow resistance correlations of test data. Models and full scale systems should be instrumented to rovide duct pressure loss data to check the program's analysis. There the program prediction is not accurate new fitting correlations should be developed. Potential fittings for improved models are louvers, silencers, diffusers with distorted flow, junctions and wyes (especially where eductor action is desired), and holler tube bundles. With sufficient data these

fittings could be modeled better and more simply. The overall objective is to increase both the utility and accuracy of the program analysis.

APPENDIX A PROGRAM LISTING

```
ANALYTIC MODEL OF A GAS TURBINE INSTALLATION ON BOARD A SHIP
             PROGRAM WRITTEN EY STEPHEN M. EZZELL, LCDR, USN
VERSICN 1.0 DATE MARCH 30, 1994
PURPOSE: TO ANALYZE THE DUCTING AND GAS TURBINE INSTALLATION
AS MIGHT BE INSTALLED ON A SHIP. INPUT DUCT GECHETRY,
AMBIENT CONDITIONS, AND POWER SETTING TO GET PERFORMANCE
PARAMETERS.
            THIS IS THE MAIN CONTROL PROGRAM. ITS SOLE PURPOSE IS TO BRANCH TO THE AREA OF THE PEOGRAM YOU NEED. IF YOU ARE ANALYZING A NEW SYSIEM YOU WILL BE DIRECTED TO THE BUILD A DATA FILE FOR THE SYSTEM. YOU WILL BE DIRECTED TO THE BUILD SUBBROUTINE. IF YOU WANT TO MAKE SCME CHANGES TO A SYSTEM YOU WILL GO TO THE EDIT SUBROUTINE. WHEN YOU HAVE A DATA FILE YOU LIKE YOU WILL NEED TO GO TO THEN YOU WAS A DATA FILE YOU LIKE SUBROUTINE YOUR DATA FILE WILL BE READ AND THEN YOU WILL BE ASKED JUESTIONS TO ESTABLISH THE OPERATING POINT. THEN THE PROGRAM WILL COMPUTE THE OPERATING FARABETERS YOU NEED AND OUTPUT THEM TO THE DUTPUT FILE.
 NC COMPUTATIONS ARE DONE IN THE MAIN CONTROL PROGRAM.
            SUBROUTINES CALLED: BUILD, EDIT, COMPUT, AND FRICHS
             A NOTE ABOUT FRICMS, YOU WILL NOT FIND IT IN THE LISTING. IT IS LIERARY SUBECUTINE AVAILABLE AT NPS AND IS USED TO CALL THE OPERATING SYSTEM FROM HILLIN THE FORTRAN PROGRAM. I JSE IT FOR THE PURPOSES. FIRST TO DEFINE MY FILES. SECOND TO CLEAR THE SCREEN AT YOUR TERMINAL SO THE WRITE FORMATS DON'T GET CHOPPED UP. IF YOUR SYSTEM COES NOT HAVE THIS CAPABILITY YOU FILL HAVE TO SUBSTITUTE AN APPROPRIATE CODE TO ACCOMPLISH THE SAME THINGS. THIS NOTE APPLIES TO THE 184 3)33 COMPUTER.
                     INTEGER ANS, YES, NO, COMPUT, EDIT CUIT PI/, E'/, QUIT/'Q'/
 0000000000
                     HPS IBM 3033 MAIN FRAME COMPUTER PROGRAM REQUIREMENTS
                     HERE IS WHERE I SET UP THE FILE DEFINITIONS USING THE LIBRARY SUPROUTINE "FRICKS". THERE ARE NO OTHER FILEDEF'S REQUIRED.
                    READING TERMINAL INPUT
CALL FRICHS (FILEDEF , .05 ', TERMINAL')
HRITING TO THE TERMINAL (ALL FRICHS (FILEDEF , .06 ), TERMINAL (ALL FRICHS (FILEDEF , .06 ), TERMINAL (ALL FRICHS (FILEDEF , .08 ), DISK
CALL FRICHS (FILEDEF , .08 ), DISK
SICPAGE FILE FOR THE PERFORMANCE DATA OUTPUT
CALL FRICHS (FILEDEF , .04 ), DISK
 c
 C
 C
 C
                     CALL FRICHS ('CIRSCRN')
INTRODUCTION. IS THERE A DUCT DATA FILE ???
WRITE (6,600)
C 10
                     EVERY READ IS PROTECTED AGAINST A NULL ENTRY AND AN ERRCR IN INFUT. THIS IS ACCOMPLISHED WITH "END=(X, ERR=XX". YOUR SYSTEM MAY NOT HAVE THIS CAPABILITY, IN WHICH CASE DELETE IT OR SUBSTITUTE AND EQUIVALENT CODE.
                     READ (5.601, ENC=12, ERR=12) ANS CALL FRICAS ('CLRSCRN')
```

```
EVERY QUESTION REPLY IS CHECKED TO MAKE SURE ONE OF THE ALLOWED RESPONSES WAS USED. IF NOT THE USER IS WALNED AND ASKED TO ANSWER WITH ONE OF THE CORRECT RESPONSES.
                     IF ((ANS.ZC.YES).OR.(ANS.EQ.NO)) GO TO 20
RECTIND 5
RRITE (6,632)
GO TO 10
CCNTINUE
IF (ANS.ZQ.YES) GO TO 30
IF (ANS.ZQ.NO) GO TC 50
       12
      20
c
C
C
                      DO YOU WANT TO COMPUTE OR EDIT THE DATA FILE ?????
                     WRITE (6,603)
READ (5,001,END=32,ERR=32) ANS
IF ((ANS.EC.COMPUT).OR.(ANS.EQ.EDIT)) GO TO 40
REWIND 5
WRITE (6,602)
GO TO 30
CONTINUE
IF (ANS.EC.COMPUT).OR.(ANS.EQ.EDIT)
      40
                      IF (ANS. EQ.COMFUT) GO TO 80
IF (ANS. EQ.EDIT) GO TO 110
  C
50
                      CALL BUILD
                     WRITE (6,604)
READ (5,601,END=62,ERR=62) ANS
CAIL FRICMS ('CIRSCRN')
IF ((ANS.EC.COMPUT).OR.(ANS.EQ.QUIT)) GO TO 70
WRITE (6,602)
GO TO 60
CONTINUE
IF (ANS.EC.COMPUT) GO TO 30
IF (ANS.EQ.QUIT) GO TO 999
      60
      62
      73
    C
      ้อง
                      CALL COMP
  c 90
                     WRITE (6,605)
READ (5,601,ENC=92,ERR=92) ANS
IF ([ANS.EQ.QUIT)) GO TO 100
READ (6,602)
GO TO 90
CONTINUE
IF (ANS.EQ.EDIT) GO TO 110
IF (ANS.EQ.QUIT) GO TO 999
      92
        100
   c<sup>110</sup>
                      CALL ED
                      GO TO 60
CCNTINUE
FORMAI (
      999
603
                                              A ONE-DIMENSIONAL MODEL FOR THE SYSTEM PERFORMANCE OF A MARINE GAS TURBINE INSTALLATION //

BY LCDR. STEPHEN M. SZZELL //

OPTIONS: BUILD A DATA FILE REPRESENTING THE DUCT SYSTEM /

EDIT OR CHANGE THE DUCT DATA FILE '/

COMPUTE SYSTEM PERFORMANCE //

METHOD: INTERACTIVE INPUT OF DATA BANCHING TO DESIRED //

OPTION BY ANSWERING QUESTIONS //

*** WARNING, INO MULL ENTRIES ON MUMERICAL INPUT WILL ****/

OUESTICN: '/
                       PIRST QUESTION: '/
DO YOU HAVE A DATA FILE OF DUCT FITTINGS (Y/N)?')
PORMAT (A1)
FORMAT (*) YOU MUST ENTER THE LETTER INDICATED IN THE BRACKETS'/
```

FORMAT (/* FOR A PROPER ANSWER !!!!!!!)

603 FORMAT (/* DO YOU WANT TO EDIT THE FILE OR USE IT FOR COMPUTATION

604 FORMAT (* DO YOU WANT TO COMPUTE WITH THE FILE OR QUIT (C/Q)?*)

605 FORMAT (* DO YOU WANT TO EDIT THE DUCT DATA FILE OR QUIT (E/Q)?*)

STCP
END

```
TC GET THIS GOING THE DUCT SYSTEM YOU ARE WORKING WITH NEEDS TO BE CLASSIFIED. SYSTEM SUBROUTINE DOES THIS. WITH THE CLASS OF THE SYSTEM KNOWN, IDENTIFICATION NUMBERS ARE ASSIGNED. THE MENU IS CALLED UP AND FICTINGS ARE ENTERED FOR THE SYSTEM TO A FILE NAMED DUCT DATA. THE DUCT DATA FILE WILL BE SETTEM TO A FILE USER WITH A SIX DIGIT NUMBER OF THE USER'S CHOICE.
                                                                                                                      WKI AND WKR ARE TRANSPORT ARRAYS USED TO FILL THE SYSTEM ARRAYS WORKI AND WORKR. WORKI (NNN.1) IS THE ID NUMBER, AND WORKI (NNN.2) IS THE FITTING TYPE. WORKR STORES FITTING DATA SUCH AS LENGTHS, AREAS, ANRATICS.
                                  VARIABLES:
                                             SURROUTINE BUILD
REAL WKR, WCRKR
INTEGER SORL, WKI, WORKI, TERM, TYPE, BRANCH, FITID, GECM, DUMMY, M, CLASS
DIMENSION GEOM (6), WKI (2), WKR (4), WORKI (200, 2), WORKR (200, +)
     CCC
                                               INST FINDS OUT IF YOU WANT LONG OR SHORT INSTRUCTIONS
                                               CALL INST (SORL, TERM)
     C
                                                SYSTEM CLASSIFIES THE SYSTEM TO ONE OF SIX POSSIBLE SYSTEMS
                                                CALL SYSTEM (SCEL, CLASS)
GO TO (1,2,3,4,5,6), CLASS
บบบบบบบบบบบบบ
                                             GEOM IS THE IDENTIFICATION NUMBER TO BE USED WITH THE FITTING.
IT IS BROKEN UP INTO FOUR PARTS. THE FIRST DIGIT IS THE SYSTEM
CLASSIFICATION, 1,2,3,4,5, OR 6. THE MEXT TWO DIGITS ARE THE
STARTING NODE AND THE FILSHING NODE OF THE BRANCH. THE NEXT
DIGIT IS THE FILOW IN THE BRANCH, ZERO IS COCLING FLOW, ONE IS
ENGINE FLOW, TWO IS COMBINED COOLING AND ENGINE FLOW. THE LAST
TWO DIGITS ARE FOR THE ORDER NUMBER OF THE FICTING IN THE BRANCH.
                                                                                                                                                                          SYSTEM ONE, NODE ONE TO THREE, ENGINE FLOW, FIRST FITTING IN BRANCH
                                             GECM (1) = 1 1310 1

GECM (2) = 1 2400 1

GECM (2) = 1 4500 1

GERCM (2) = 1 4500 1

ERRANC H=4

CALL E (6 6 6 0)

GOOGLO (1) = 2 22310 1

GERCM (4) = 2 22340 0 1

GERCM (4) = 2240 0 0 1

GERCM (4) = 2240 0 0 1

GERCM (4) = 22310 1

GERCM (4) = 3 1220 1

GERCM (4) = 3 1220 1

GERCM (4) = 3 1220 1

GERCM (4) = 3 120 1

GERC
```

```
GECM (1) = 4 13101
GECM (2) = 4 25101
GECM (2) = 4 35001
GECM (5) = 5 5001
GECM (5) = 5 5001
CALL FRI CMS (*CLRSCRN*)
GECM (1) = 5 50001
GECM (1) = 6 13101
GECM (1) = 6 6 13101
GECM (1) = 6 6 5 5001
GECM (1) = 6 6 5 6 001
         6
          10
                                M=0
WRITE (6,606)
     00000
                                READI IS AN INTEGER READ SUBROUTINE TO PROTECT THE PROGRAM FROM CRASHING ON NULL INPUT OR ERROR INPUT. IT ALSO ALLOWS FREE FORMAT INPUT.
                                CALL READI (DUMMY, 5)
CALL FRICKS ('CLRSCRN')
    CCCC
                                NOW EACH BRANCH WILL BE FILLED UP WITH THE FITTINGS. BRANCHES ARE TAKEN IN NUMERICALLY ASCENDING ORDER.
                               DO 40 I=1, ERANCH

CALL MENU (M.TERM, TYPE, GEOM(I))

THE MENU (M.TERM, TYPE, GEOM(I))

THE MENU (M.TERM, TYPE, GEOM(I))

THE MENU CHOICES ARE O THRU 30, CHANGE THE NUMBER OF FITTINGS AND YOU MUST CHANGE THE FOLLOWING IF CONDITION ACCORDINGLY

IF (IYPE.GE.O).AND. (TYPE.LI.31)) GO TO 30

CALL FRICAS(*CLRSCRN *)

WRITE (6, 607)

ZERO MEANS NO MORE PITTINGS THIS BRANCH

IF (TYPE.EQ.O) GO TO 40

M=M+1
c<sup>20</sup>
     C 30
     nnnn
                                              A FITTING HAS BEEN SELECTED, NOW GO TO THE BRANCHING SUBROUTINE TO ENTER THE FITTING.
                                CALL SELECT (M.SORI.GECM(I), TYPE, WORKI, WORKE)
GALL PRICES (CLASCEN )
GECM(I) = GEOM(I) + 1
GO TO 20
CONTINUE
40
                            ALL THE PITTINGS HAVE BEEN ENTERED AND THE DATA FILE IS ABOUT TO BE WRITTEN.

CAIL SUMOUT(WORKI, WORKE, M)
PCEMAI( SYSTEM IS CLASS ONE, SEPARATE ENGINE/CCCLING FLOWS.'/

OUT WILL BE ENTERING FITTINGS FOR FOUR BRANCHES.'/

1. ENGINE INLET TO THE ENGINE.'/

2. COOLING INLET TO THE COOLING FAN.'/

3. ENGINE EXHAUST TO THE ATMOSPHERE. '/

4. CCOLING FAN EXHAUST TO THE ATMOSPHERE, VIA GT MODULE.')
          600
```

```
FORMAT ('SYSTEM IS CLASS TWO, COMBINED INLET FOR ENGINE AND COCCING FLOW AND SERVABATE FLOWS FOR ENGINE EXHAUST AND MODULT!'

COOLING HOT EXHAUST. YOU WILL BE ENTERING FITTINGS FOR FIVE!'

1. COMBINED LYLET TO THE COMBINED SECTION OF A DIVERGENT WYE

2. MAIN SECTION OF A DIVERSENT WYE TO THE ENGINE.

4. BRANCH SECTION OF THE DIVERSENT WYE TO THE COOLING FAN.'

4. BRANCH SECTION OF THE DIVERSENT WYE TO THE ACCOUNT FAN.'

5. COOLING FAN EXHAUST TO THE ATMOSPHERE VIA GT MODULE.')

FORMAT ('SYSTEM IS CLASS THERE, COMBINED INLETS AND WARDSI'.'

6. INSTALLED. YOU WILL BE ENTIETING FOR SIX BRANCHES.'

6. INSTALLED. YOU WILL BE ENTIETING FOR SIX BRANCHES.'

6. BRANCH SECTION OF THE DIVERGENT WYE TO THE BNGINE.'

6. BRANCH SECTION OF THE DIVERGENT WYE TO THE ENGINE.'

6. BRANCH SECTION OF THE DIVERGENT WYE TO THE ENGINE.'

6. COOLING FAN EXHAUST TO THE BRANCH SECTION OF A CONVERGENT

6. COOLING FAN EXHAUST TO THE BRANCH SECTION OF A CONVERGENT

6. COOLING FAN EXHAUST TO THE BRANCH SECTION OF A CONVERGENT

6. COOLING FAN EXHAUST TO THE BRANCH SECTION OF A CONVERGENT

6. COOLING FAN EXHAUST TO THE BRANCH SECTION OF A CONVERGENT
602
                                                       PEOGRAM.'

WYE.'

COOLING FAN EXHAUST TO THE BRANCH SECTION OF A CONVERGE.'

WYE.'

COMBINED SECTION OF A CONVERGENT WYE TO THE ATMOSPHERE.')

FORMAT(' SYSTEM IS CLASS FOUR; SEPARATE INLETS FOR THE ENGINE'/

AND COOLING FLORS, COMBINED FLOWS FOR THE ENGINE EXHAUST AND'/

HOT MODULE CCOLING. A COOLING FAN IS INSTALLED.'/

ENTER FITTINGS FOR FIVE BRANCHES.'/

COOLING INLET TO THE ENGINE.'/

COOLING INLET TO THE COOLING FAN.' A CONVERGENT MYE.'/

AN ENGINE EXHAUST TO MAIN SECTION OF A CONVERGENT MYE.'/

AN EDUCTOR INSTALLED AT THE ENAUST PLANE OF THE ENGINE'/

SECTION OF A CONVERGENT MYE FOR THE PURPOSES OF THIS'/

PROGRAM.'

YYE.'

COOLING FAN EXHAUST TO THE BRANCH SECTION OF A CONVERGENT

YYE.'

A. COOLING FAN EXHAUST TO THE BRANCH SECTION OF A CONVERGENT

YYE.'
    603
                                                           SECTION OF A CONVERGENT WYE FOR THE PURPOSES OF THISTY

PROGRAM.

4. COOLING FAN EXHAUST TO THE BRANCH SECTION OF A CONVERGENT

FORMAT OF SYSTEM IS USED TO PUMP COOLING AIR.

6. AN EDUCTOR SYSTEM IS USED TO PUMP COOLING AIR.

6. AN EDUCTOR SYSTEM IS USED TO PUMP COOLING AIR.

6. AN EDUCTOR SYSTEM IS USED TO PUMP COOLING AIR.

6. AN EDUCTOR SYSTEM IS USED TO PUMP COOLING AIR.

6. AN EDUCTOR SYSTEM IS USED TO PUMP COOLING AIR.

6. AN EDUCTOR ONLY THIS PROGRAM CONSIDERS THIS BRANCH TO.

6. COMBINED INLET TO THE COMBINED SECTION OF A PUMP CONSIST OF ONLY THIS PROGRAM CONSIDERS THIS BRANCH TO.

6. COMBINED INLET TO THE PROGRAM CONSIDERS THIS BRANCH TO.

6. COMBINED SECTION OF A CONVERGENT WYE INSTALLED AT THE EXHAUST

6. COMBINED SECTION OF A CONVERGING OF A CONVERGENT PUMP CONVERGENT WYE.

6. COMBINED SECTION OF A CONVERGING OF A CONVERGENT PUMP CONVERGE
    605
                                                                                                                                                                                                                                           ' ENTER LERO TO CONTINUE')
YOU DID NOT ENTER A CORRECT FITTING ID NUMBER.')
```

```
SUPERCUTINE ED
REAL A, WORKE
INTEGER N, INDEX, ANS, CHANGE, DELETE, ADD, L, M, S, YES, NC, WORKI, P, Z,
DIMENSION INDEX (200), WORKE (200, 4), WORKI (200, 2)
DATA CHANGE/'C'/, DELETE/'D'/, ADD/'A'/, YES/'Y'/, NO/'N'/
READ (8,600) SERIAL, N
DO 10 I= 1, N
READ (8,601) INDEX (I), WORKI (I, 1), WORKI (I, 2), WORKE (I, 1),

WORKE (I, 2), WORKE (I, 3), WORKE (I, 4)
                 CONTINUE
REWIND 3
WRITE (6,602)
READ (5,603, ENC=22, ERR=22) ANS
IF ((ANS.EQ.CHANGE).OR. (ANS.EQ.DELETE).OR. (ANS.EQ.ADD)) GO TO 30
REWIND 5
WRITE (6,604)
GO TO 20
IF (ANS.EQ.CHANGE) GO TO 40
IF (ANS.EQ.CHANGE) GO TO 30
IF (ANS.EQ.CHANGE) GO TO 30
IF (ANS.EQ.CHANGE) GO TO 30
IF (ANS.EQ.ADD) GO TO 150
    10
    20
    22
   30
 חחחחח
                   FITTING IS TO BE CHANGED, A NEW FITTING SUBSTITUTED FOR THE OLD
                   WHAT INDEX NUMBER, A ???
                 WRITE (6,605)
CAIL READI (M,5)
DO YOU NEED A MENU ???
WRITE (6,603, END = 52, ERR = 52) ANS
CAIL FRICMS (*CIRSCRN*)
IF ((ANS. EC. YES).OR. (ANS. EQ. NO)) GO TO 60
REVIND 5
WRITE (6,604)
GO 70 50
CCNTINUE
IT (ANS. EQ. YES) GO TO 62
WRITE (6,607)
CAIL READI (TYPE,5)
GO TO 64
    40
c
5ა
    52
    60
                   CALL THE MENU AND MAKE THE CHANGE
                  CALL MENU (0,0 TYPE, WORKI(M,1))
CALL SELECTIA, TWORKI (M,1), TYPE, WORKI, WORKR)
ANY MCRE CHANGES ???
WRITE (6,638)
READ (5,603, END=68, ERR=68) ANS
    66
```

```
68
                     70
 C 30
                                                                    A FITTING IS TO BE DELETED
                                                                   WRITE (6,605)
CALL READI (M,5)
IF (M, EQ. N) GO TC 120
N=N-1
                                                               c
                      90
100
           C
130
                      132
                       140
C
C
C
150
                                                               A FITTING IS TO BE ADDED

WRITE (6,611)
CALL READI(M,5)
FITTO = WORKI(M,1) + 1

FITTO = WORKI(M,1) + 1

DO 100 L=1,5

HCRKI(M+1-I,1) = WORKI(M-I,1)

WOFKI(M+1-I,1) = WORKI(M-I,1)

WOFKI(M+1-I,2) = WORKI(M-I,2)

WOFKI(M+1-I,2) = WORKI(M-I,2)

WOFKI(M+1-I,2) = WORKI(M-I,2)

WOFKI(M+1-I,2) = WORKI(M-I,2)

WOFKI(M+1-I,3) = WOFKI(M-I,3)

WOFKI(M+1-I,3) = WOFKI(M-I,3)

WOFFINUE

CONTINUE

TEST= WOFKI(I,1) - YOFKI(I-1,1)

IF (ITEST-LIT.100) AND. (Z.2,3)) GO TO 170

GO TO 180

WOFKI(I,1) = WOFKI(I,1) + 1

CONTINUE

CON
                                                                     A FITTING IS TO BE ADDED
              С
                       160
```

```
COMPUTE SUBROUTINE: PRODUCES PERFORMANCE DATA OF SYSTEM
THE DUCT DATA FILE IS READ AND THEN THE USER MUST INPUT THE
DESIRED OPERATING POINT. INPUT THE AMBIENT TEMPERATURE
(JEGRESS P), THE AMBIENT PRESSURE (PSIA), AND HUMIDITY (GRAINS),
HORSEPOWER, AND POWER TURBINE SPEED. DUTPUT IS THE ENGINE
PERFORMANCE AND DUCT RESISTANCES. THE OUTPUT GOES TO YOUR DISK
UNDER FILE OUTFUT DATA.
                                                                          SJEROUTINE COME
REAL WORKE, TO, PO, HUMID, HP, NET, ACMB, ACMM, ACWC, ALWE, ADMC,
ADM M. ALFAL, ALFAC, REOSTD, CMFD, CFMMAX, DPMAX, K
INTEGER N, INDEX, WORKI, CLASS, SRANCH, FIT1ST, M, TEST, NBR, OFF, SERIAL,
DIMENSION INDEX (200), WORKI (200,2), WORKE (200,4), FIT1ST (7), NBR(6)
DATA YES, YES, NC, NO, COMPANY
CALL FRICHS (CIRSCRN')
READ FILE SERIAL NUMBER AND HOW MANY FITTINGS ARE IN THE FILE
READ (8,600) SERIALN
FOR BALL FITTING TYPE, AND FOUR ELEMENTS OF DATA
FOR BALL FITTING
DO 10 1=1 N
READ (8,601) INDEX (1), WORKI (1,1), WORKE (1,2), WORKE (1,1),
CCNTINUE
C
                                                                            DO 10 1 1 N MORKE (1, 2) MORKE (1, 1) MORKE (1, 2) WORKE (1, 1) MORKE (1, 1) MORKE (1, 2) WORKE (1, 1) WORKE (1, 2) WORKE 
    C
    С
                  30
                40
                  50
```

```
c<sup>90</sup>
                                                                                              CONTINUE

GET THE OPERATING CONDITIONS AND POWER REQUIREMENTS.

CALL OPPOND(TO,PO,HUMID)

IF A PAN IS INSTALLED GET FAN CHARACTERISTICS

IF (CLASS.GT.4) GG TO 98

CALL FAN (RHOSTD,CFMO,CFMMAX,DPMAX,K)

CALL FAN (RHOSTD,CFMO,CFMMAX,DPMAX,K)

GO TO THE SYSTEM SUBROUTINE TAILORED FOR THE SYSTEM

GG TO (100,150,200,250,300,350),CLASS

CALL SYST (SERIAL,N,FORKI,WCRKE,HP,NET,FIT1ST,TO,PO,HUMID,

GO TO 400
        С
                        95
                        98
130
                                                                                                GO TO 400
CALL SYS2 (SERIAL, N. TORKI, FORKR, HP, NPT, FIT1ST, TO, FO, HUMIC, ALFAI, ADWA, ADWA, RHOSID, CRMO, CFMMAX, DPMAX, K)
                        150
                                                                                                GO TO 400
CALL SYS3 (SERIAL, N. 70 RKI, FORKE, HP, NPT, FIT1ST, TO, PO, HUMID, ALFAC, ACAD, ACAD
                        200
                                                                                                GC TO 400
CALL SYS4 (SERIAL,N.70 RKI, JORGE, HP.NPT, FIT1ST, TO, PO, HUMIC, ALTAC, ACAD, ACAD, ACAD, ACAD, CHARLE, RHOSID, CHARL, CALLE, CALLE
                                                                                                GO TO 400 CALL SYS5 (SERIAL, N. HORKI, HORKE, HP, NPT, FIT1ST, TO, PO, HUMID, ALFAL, ADWB, ADWC, ADWM, ALFAC, ACWB, ACWC, ACWM)
                        300
                                                                                                  GC TO 400 ALFAL, NORKI, NORKI, NORKI, HP, NPT, FIT1ST, TO, PO, HUMID, ALFAC, ACWB, ACWC, ACWM)
                        350
                                                                                   CONTINUE

OF YOU ANT TO COMPUTE WITH DIFFERENT OPERATING CONDITIONS ???

WRITE (6.602)

READ (5.603.ENC=420, ERE=420) ANS

IF ((ANS.EQ.YES).OR. (ANS.EQ.NO)) GO TO 430

EXITE (6.604)

CONTINUE

IF (ANS.EQ.YES) GO TO 95

FORMATI(13,3X,16,3X,12,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4)

FORMAT(14,0X,16,3X,16,3X,12,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4)

FORMAT(15,0X,16,3X,12,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4)

FORMAT(15,0X,16,3X,12,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4)

FORMAT(15,0X,16,3X,12,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4)

FORMAT(15,0X,16,3X,12,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4)

FORMAT(15,0X,16,3X,12,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4)

FORMAT(15,0X,16,3X,12,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4)

FORMAT(15,0X,16,3X,12,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F10.4,3X,F
                        400
                     410
                        420
                        430
                        600
601
602
                        603
604
```

```
INSTRUCTIONS SUZROUTINE: LONG OR SHORT, CRT OR TYPPHRITER

IHIS SUBBROUTINE IS CALLED IN THE JULD SUBROUTINE. IT DOES NOT CONCERN THE USER FRANCS LONG OR SHORT INSTRUCTIONS AND IF

CONDUTE ANYTHING. IT IS AN ADDINISTRATIVE PART OF THE PROPERTY OF THE USER IS USING A CRT TERMINAL OR TYPERAL TERMINAL AND IF

CONCERN THE USER IS USING A CRT TERMINAL OR TYPERAL TERMINAL AND IF

CONCERN THE USER IS USING A CRT TERMINAL OR TYPERAL TERMINAL OR THE TYPERAL TERMINAL OR TYPERAL TERMINAL OR TYPERAL TERMINAL OR TYPERAL TERMINAL OR T
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c<sub>5</sub>
 7
c
10
 12
 15
C<sub>20</sub>
 22
C
C
C
25
د
30
 60 J
 601
602
603
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C. YEND SUBROUTINE: PRINTS MENU AND FINDS OUT WHICH FITTING TO USE C
C. CALLED BY BUILD AND EDIT SUBROUTINES.
C. CALLED BY BUILD AND EDIT SUBROUTINES.
C. CHANGIN; THE NUMBER OF FITTINGS ADJUITES CHANGING THE MENU.
C. CHANGIN; THE NUMBER OF FITTINGS ADJUITES CHANGING THE MENU.
C. CHANGIN; THE NUMBER OF FITTINGS ADJUITES CHANGING THE MENU.
C. CONTERLOW THE SCREEN.
C. CONTERLOW THE SCREEN.
C. CONTERLOW THE JENUIN, TEARL TYPE, FITTID,
INTEGER FITTID, A, TEARL, TYPE, FITTID,
INTEGER FITTING TO NOT THE SCREEN.
C. CONTERLOW THE JENUIN, TEARL, THE MENU IS PRINTED ONLY ONCE
INFO JENUIN THE JENUIN THE TEARL TEARNINAL, THE MENU IS PRINTED ONLY ONCE
INFO JENUIN THE JENUIN THE TEARL TEARNINAL, THE MENU IS PRINTED ONLY ONCE
INFO JENUIN THE JENUIN
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SELECT SUBBOUTINE, SEANCHES TO PITTING SELECTED IN MENU
CALLED BY SUFIL AND SDIT SUBBOUTINES TO THAT TRANSFERS THE CALLED SUBBOUTINE CALLS LOAD A SUBBOUTINES THAT TRANSFERS THE CALLED SUBBOUTINE CALLS LOAD A SUBBOUTINE SUBBOUTINE CALLS TO THE STRING STEAST SHORE AND HORKE CONTROL AS A PITTING SELECT (M. SORL GEOM, TYPE, MORKE, MORKE)

SUBBOUTINE SELECT (M. SORL GEOM, TYPE, MORKE, MORKE)

SUBBOUTINE SELECT (M. SORL GEOM, TYPE, MORKE, MORKE)

SUBBOUTINE SELECT (M. SORL GEOM, TYPE, MORKE, MORKE)

CALLESTON WORKER (200 2) - MORKER (200 4) MENT (2) MENT (3) ME
CCC
                                1
                           2
                                3
                           5
                           8
                           9
                           10
                                11
                                12
                                13
                           14
                                15
                                16
                                17
                                                                                                                                                                                                                                                                                                                                         JUNE TO THE STATE OF THE STATE 
                                18
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GO TO 40
CALL FIT 19 (SORI, GEOM, WKI, WKR)
CALL LOAD (M, GEOM, WKI, WKR, WGRKI, WORKE)
CALL LOAD (M, GEOM, WKI, WKR, WGRKI, WORKE)
CALL LOAD (M, GEOM, WKI, WKR, WORKI, WORKE)
CALL LOAD (M, GEOM, WKI, WKR)
CALL LOAD (M, GEOM, WKI, WKR)
CALL FIT 22 (SORI, GEOM, WKI, WKR)
CALL LOAD (M, GEOM, WKI, WKR)
CALL FIT 23 (SORI, GEOM, WKI, WKR)
CALL FIT 24 (SORI, GEOM, WKI, WKR)
CALL LOAD (M, GECM, WKI, WKR, WORKI, WORKE)
CALL LOAD (M, GECM, WKI, WKR, WKR)
CALL LOAD (M, GECM, WKI, WKR, WKR)
CALL LOAD (M, GECM, WKI, WKR, WKR)
CALL LOAD (M, GECM, WKI, WKR
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FITTING 01: YEST. INTAKE SHAPT, SIDE ORIFACES, WITH (OUT) LOUVERS

REST. THANDS OK CF HYDRAULIC ASSISTANCE, LET 1021 CHIK, PAGE 103. C

REST. THANDS OK CF HYDRAULIC ASSISTANCE, LET 1021 CHIK, PAGE 103. C

REST. THE TABLE OF THE SHAPE AND CERTAIN NOTES TONS AROUT CONFIGURATION. C

THE CHARLEST OF THE SHAPE AND CERTAIN NOTES TONS AROUT CONFIGURATION. C

BELOW THE ORIFACES. THE DUCT CONNECTED TO IT SHOULD START JUST C

SUBROUTINE FITTING, FEB., SECON, MAI, ARR)

SUBROUTINE FITTING, FEB., SECON, MAI, ARR)

LINE SEE 4. AND 1, ANS. 185, NO. GEOM, SORL, WKI, OFP, ADJ

LINE SEE 5. AND 1, ANS. 185, NO. GEOM, SORL, WKI, OFP, ADJ

LINE SEE 6. AND 1, ANS. 185, NO. GEOM, SORL, WKI, OFP, ADJ

LINE SEE 6. AND 1, ANS. 185, NO. GEOM, SORL, WKI, OFP, ADJ

LINE SEE 6. AND 1, ANS. 185, NO. GEOM, SORL, WKI, OFP, ADJ

LINE SEE 6. AND 1, ANS. 185, NO. GEOM, SORL, WKI, OFP, ADJ

LINE SEE 6. AND 1, ANS. 185, NO. GEOM, SORL, WKI, OFP, ADJ

LINE SEE 6. AND 1, ANS. 185, NO. GEOM, SORL, WKI, OFP, ADJ

LINE SEE 6. AND 1, ANS. 185, NO. GEOM, SORL, WKI, OFP, ADJ

LINE SEE 6. OPEN CONTROL OF SEE 6. AND 1, ANS. 185, NO. GEOM, SORL

REST. 16. OPEN CHICAGON AND SEE 6. AND 1, ANS. 185, NO. GEOM, SORL

LINE SEE 6. OPEN CHICAGON AND SEE 6. AND 1, ANS. 185, NO. GEOM, SORL

LINE SEE 6. OPEN CHICAGON AND SEE 6. AND 1, ANS. 185, NO. GEOM, SORL

LINE SEE 6. OPEN CHICAGON AND SEE 6. AND 1, ANS. 185, NO. GEOM, SORL

LINE SEE 6. OPEN CHICAGON AND SEE 6. AND SEE 6.
c<sub>5</sub>
                             7
   c
10
                                   15
                                      17
                                      18
            20
30
c
            С
                                600
```

FORMAT(' SINCE THERE ARE TO BE TWO ORIFACES, ARE THE ORIFACES OPP

+OSITE OR ADJACENT (O/A)?')

FORMAT(A1)
FORMAT(' YOU MUST ENTER A LETTER IN THE BRACKETS.')
FORMAT(' LAST QUESTION, ARE LOUVERS MOUNTED ON THE ORIFACES? (Y/
+N)')
EXTURN
END

```
TTING J2: STFAIGHT DUCT, ROUND OR RECTANGULAR
                                                             NO REFERENCE, CNLY THE DUCT GEOMETRY IS INPUT HERE. LATER ON IN THE COMPUTE PART OF THE PROGRAM A COSFFICENT BASED ON P*L/D JILL BE DEVELOPED TO DETERMINE THE RESISTANCE OF THE DUCT. F IS THE FRICTION FACTOR. SEE FITTH FOR THE CORRELATION USED.
                                         THE COURT OF THE STORE AND THE COURT OF THE DISTRICT ON THE COURT OF T
   10
20
30
 603
604
005
```

FORMAT(ENTER THE DIMENSIONS (FEET) OF THE CIRCULAR DUCT. '/

+' FORMAT: CIAMETER SAMPLE: 5.65 '/

FORMAT(' YOU MUST ENTER A LETTER IN THE BRACKETS.')

RETURN
END

```
C FITTING 33: ELEOW, SMOOTH PADIUS, ROUND CROSS-SECTION

C REF. ASHRAZ HANDBOCK, PAGE 33.33, TABLE B-:, FITTING 3-1

C CURVE FIT TO THE TABULATED DATA

C SHORT FITTING, PRICTION IDSSES NOT INCLUDED, CONNECTING DUCTS

C STROUTINE FITO3(SORL, GECM, WKI WKR)

FITTING SERVICE FITOS FITTING:

SUBROUTINE FITO3(SORL, GECM, WKI WKR)

FITTING SERVICE FITOS FITTING:

SUBROUTINE FITO3(SORL, GECM, WKI WKR)

FITTING SERVICE FITOS FITTING:

CALL RESOLUTION WKI (2), WKR (4)

CALL RESOLUTION SORT (2), WKR (4)

KI (1) = GEO SORT (2), WKR (4)

KKR (2) = D. D. S. S. SECTION SORT (3), WHAT IS THE CROSS-SECTION DIAMETER SORT (4)

FOR MAIL (4) = SELECTED A SMOOTH RADIUS ROUND CROSS-SECTION DIAMETER SORT (4)

FOR MAIL (5) = SECTION SORT (5), WHAT IS THE CROSS-SECTION DIAMETER SORT (6)

FOR MAIL (7) = SECTION SORT (6)

FOR MAIL (7) = SECTION SORT (7)

FOR MAIL (7) = SECTION SORT (7)
```

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C FITTING 04: ELECH. SEGMENTED BOUND TROSS-SECTION. 90 DZGRES C G GET. ASK RE GANDBOOK PAGE 33.13, ILBLE 9-3, FITTING 3-2. C GURY FITTING 3-2. C C THE TABULATED DATA FOR TAKEN NUMBER OF SEG JENTS. C CURVE FITTING 5-2. C C THIS IS A SHORT FITTING DATA FOR TAKEN NUMBER OF SEG JENTS. C CONNECTING DUCTS FOR THE CENTER OF THIS SEGIENTS. C CONNECTING DUCTS FOR THE CENTER OF THIS FITTING.

SUBBOUTINE FITO4 (SORL, GEON, WKI, WKE)

INTIGER SORL JECK WKI N, M

DIMENSION WKI (2), KKR (4)

SUBMIT (6, 600)

CALL READR (N.5)

CALL READR (N.5)

ARITE (6, 601)

CALL READR (N.5)

ARITE (6, 602)

CALL READR (N.5)

ARE 20. 7854*0*2

MEN-2

MEN-2

OC TO 10, 20, 305*4

CCL 1. TELDR (5)

ARE 20. 7854*0*2

MEN-2

OC TO 4022*EXP(3.9594*(0.00282-R/D)) +0.32829

CO TO 4002*EXP(3.9594*(0.00282-R/D)) +0.32829

CO TO 500 TO 5
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CONTINUE

CONTIN
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C. FITING J6: ELECW MITERED RECTANGULAR CROSS-SECTION

REST. ASKRAE HANDBOOK, PAGE 33.33 TABLE B-12 KHITING 3-6 AND

C. CURVE ATTS TO THE PATTA CLIC RESISTANCE, REDITITING, MEASURE DUCT

C. CURVECTED TO THE OATA. CROSS-SECTION, RESULTING AT A CLIC RESISTANCE, RESULTING, MEASURE DUCT

C. CONNECTED TO THE OATA. CROSS-SECTION, WERE

SUPEROUTINE PITO6 (SORL, GECH, MKI, MKE)

REAL HANDSION WELL ACCIDENT HIS FITTING.

SUPEROUTINE PITO6 (SORL, GECH, MKI, MKE)

REAL HANDSION WELL ACCIDENT HAS AREA, DH., WERE

INTEGER SORL, GECH, MKI

HATTE (6 60 3)

CALL ESADR (HKS)

AREA TELETA 12.90.0) 30 TO 20

WRITE (6 60 2)

CALL ESADR (HKS)

AREA 1.21.0381* (11.5708-RAD)/1.34721**1.8233

PHICO. 253.97*EXP (0.38896*(1.87338-(4/W))) +0.67819

A=1.21.0381* (11.5708-RAD)/1.34721**1.8233

PHICO. 254.98*PHI

WKI (1) = GEOM

WKI (1) = GEOM

WKI (1) = GEOM

WKE (1) = AREA

WKE (2) = AREA

WKE (3) = CORNAT(' VOU HAVE SELECTED A MITERED, RECTANGULAR CROSS-SECTION, **

**ELSON - ', ** **PIERST OUZ STATUM, WHAT IS THE MEN MISS) ', **

**ELSON - ', ** ** **PIERST OUZ STATUM, WHAT IS THE MEN MISS) ', **

**OO OF CREAM (' VOU HAVE SELECTED A MITERED, RECTANGULAR CROSS-SECTION, **

**ELSON - ', ** ** **PIERST OUZ STATUM, WHAT IS THE ARGUE OF THE ELBOW TURN (0 -

**OO OF CREAM (' VOU HAVE SELECTED A MITERED, RECTANGULAR CROSS-SECTION, **

**FORMAT (' VOU STATUM ANGLE MUST NOT BE GREATER THAN 90 DEGREES.')

**OO OF CREAM (' LAST OURS NOT ME PLANE OF THE TIMEN')

**OO OF CREAM (' LAST OURS NOT ME ANGLE MUST NOT BE GREATER THAN 90 DEGREES.')

**ETORN (' ELBOW TURN ANGLE MUST NOT BE GREATER THAN 90 DEGREES.')

**ETORN (' ELBOW TURN ANGLE MUST NOT BE GREATER THAN 90 DEGREES.')
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```
FITTING 07: ELEOW SMOOTH RADIJS RECTANGULAR WITHOUT VANES CORFET. ASHRAE HANDBOCK, PAGE 33.31, TABLE 3-3, FITTING 3-5
USES TWO DIMENSIONAL TABLE TO PROVIDE CORFFICIENT. CALL TABLE COSUBROUTINE, A TABLE CONNECTING DUCTS TO THE CENTER OF FITTING COSHORT FITTING, MEASURE CONNECTING DUCTS TO THE CENTER OF FITTING COSHORT FITTING, MEASURE CONNECTING DUCTS TO THE CENTER OF FITTING COSUBROUTINE FITO7 (SORL, GEOM, WKI, JKR)

SUBROUTINE FITO7 (SORL, GEOM, WKI, JKR)
INTEGER JKI, SORL, GEOM, WIJBER CF X'S, NUMBER OF Y'S, THE Y'S
DATA T/ 9.00, 5.00, 0.10, 0.10, 0.10, 0.20, 0.30, 0.40, 0.50, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70, 0.70
С
 ¢
 C
                                                            10
             600
               631
               604
                 605
```

```
С
                                                                                                                                         THEEE SPLITTERS

DATA T3/8.30, 10.30, 0.25, 0.50, 1.30, 0.38, 0.34, 0.36, 0.95, 1.30, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36, 0.36
C
                                                                                                                                                   WRITE (6,600)
HOW MANY SPLITTERS ???
WRITE (6,601)
CALL READI (N.5)
IF (N. 1.1.1), OR. (N. 3T. 3)) GO TO 10
RETTE (6,602)
WRITE (6,603)
CALL READR (H.5)
WRITE (6,603)
CALL READR (H.5)
WRITE (6,604)
CALL FEADR (H.5)
WRITE (6,604)
CALL FEADR (H.5)
WRITE (6,604)
CALL FEADR (H.5)
WRITE (1,605)
WRITE
   C
10
```

```
CALL TABLE (T1, X, XOUT, CPRIME)

30 TO 50

CALL TABLE (T2, X, XOUT, CPRIME)

CALL TABLE (T3, X, XOUT, CPRIME)

CALL TABLE (T3, X, XOUT, CPRIME)

CCNTINUE

IF (IXOUT (1), GT.0).OR. (XCUT(2).3T.J)) GO TO 60

GO TO 65 606)

CCCPRIME*KIHETA

WKR (2)=3

WKR (3)=GO*

WKR (3)=AREA

WKR (1)=AREA

WKR (1)=AREA

WKR (2)=J.0

MKR (4)=AREA

WKR (2)=J.0

MKR (4)=AREA

WKR (3)=C

OF CRMAT(* **FIRST QUESTION, HOW MANY SPLITTERS.*) IS THE ELBOW WITH

FORMAT(* **FIRST QUESTION, HOW MANY SPLITTERS ARE IS THE ELBOW (1)

**CENATIONAL CONSTRUCTIONAL DIMENSION PARALLEL TO THE TURN AXIS)*)

**CONSTRUCTIONAL DIMENSION PARALLEL TO THE TURN AXIS)*)

**CONSTRUCTIONAL DIMENSION PARALLEL TO THE TURN AXIS)*)

**OD MARTINE THE WIDTH OF THE ELBOW (THE CROSS-SECTIONAL)*)

**OD MARTINE THE WIDTH OF THE ELBOW (THE CROSS-SECTIONAL)*)

**OD MARTINE THE WIDTH OF THE ELBOW (THE TURN AXIS)*)

**OTHER THE RESIDENCE OF THE TURN (0-90 DEGR

**OTHER THE TURN (0-90 DEGR
```

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C. FITTING J9: ELBOW AITERED AECTANGULAR WITH VANES

C. REF. ASHRAZ HANDBOOK, PAGE J3 32 TABLE B-3, FITTING 3-9

C. GIVES COEFFICIENT AS A FUNCTION SP NUMBER OF VANES

C. SHCRT FITTING JYNAMIC LOSSES JNLY. MEASURE CONNECTING DUCIS

C. TO THE JENTER OF THIS FITTING TO INCLIDE FRICTION.

SUBROUTINE FITO9 (SORL, GEOM, WKI, WKR)

REAL WKR, CARRA, WKI, W

DIMENSION WKI(2), WKB(4)

WRITE (600)

CALL READI (N, 5)

GO TO 40

CO.15

GO TO 40

CO.15

GO TO 40

CONTINUE

WKI(10=3EON

WKI(11=3EON

WKI(11=3EON

WKI(2)=9

WKR(2)=0.0

WKR(3)=C.

WKR(3)=C.

WKR(3)=C.

WKR(4)=AREA

WKR(2)=D.

601

FORMAT(* YOU HAVE SELECTED A MITERED RECTANGULAR ELBOW WITH*/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THERE MAY 35 1, 2, 0F 3 VANES. '/

** SINGLE THICKNESS VANES. THE CROSS SECTIONAL AREA OF THE EMPTOR THE CONTENT OF THE CONTENT
```

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CONTROL OF SELECT ASSOCIATION ASSOCIATION
```

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COUNTY FIT A HANDBOCK, PAGE 33,33, TABLE B-3, FITTING 3-12

COUNTY FIT A THE TABULATED DATA

REF. ASHRAE HANDBOCK, PAGE 33,33, TABLE B-3, FITTING 3-12

COUNTY FIT A THE TABULATED DATA

REF. ASHRAE HANDBOCK, PAGE 33,33, TABLE B-3, FITTING 3-12

COUNTY FIT A THE TABULATED DATA

REF. ASHRAE HANDBOCK, PAGE 33,33, TABLE B-3, FITTING 3-12

COUNTY FIT A THE TABULATE AND LATE A
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FITTING 13: PRANCH SECTION DIVERSING WYE

REF. IDEL'CHIK, HANDBOOK OF HYDRAULIC RESISTANCE, SECTION SEVEN COCCCC

SURROUTINE FIT 13 (SORL, GEON, WKI, KKR)

REAL WKR, ALFAD, AC, AB

INTEGER SORL 3CC, KKI

CALL READR (ALFAD, 5)

CALL READR (ALFAD, 5)

CALL READR (ALFAD, 5)

CALL READR (ALFAD, 5)

WKI (2) = 13

WKK (2) = 18

WKK (2) = 18

WKK (3) = 18

WKK (4) = 18

WKK (3) = 18

WKK (4) = 18

WKR (4) = 18

WKR (5) = 18

WKR (6) = 18

WKR (7) = 18

WKR (7) = 18

WKR (8) = 18

WKR (9) = 18

WKR (10) = 18

WKR (10)
```

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PITTING 14: MAIN SECTION DIVERGING MYE

REF. IDEL'CHIK, HANDBOOK OF HYDRAULIC RESISTANCE, SECTION SEVEN

REAL IDEL'CHIK, HANDBOOK OF HYDRAULIC RESISTANCE, SECTION SEVEN

REAL TKR, AN

INTEGER SORL, GEON, WKI, WKR)

REAL TKR, AN

INTEGER SORL, GEON, WKI

END WKI (2), WKR (4)

WKI (1) = GEOR (AM, 5)

WKI (1) = GEOR (AM, 5)

WKI (2) = 14

WKR (3) = 0.0

WKR (4) = AM

TKR (2) = 0.0

WKR (4) = AM

TKR (3) = 0.0

WKR (4) = AM

TKR (3) = 0.0

WKR (4) = AM

TKR (3) = 0.0

WKR (4) = AM

TKR (2) = 0.0

WKR (4) = AM

TKR (3) = 0.0

WKR (4) = AM

TKR (2) = 0.0

WKR (1) = AM

TKR (2) = AM

TKR
```

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COURT OF A CONVERGENT OF A CON
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CTITING 16: MAIN SECTION CONVERGING WYE

REF. IDEL'CHIK, HANDBOOK OF HYDRAULIC RESISTANCE, SECTION SEVEN
CC
PAGES 247-253

CC

SUBFOUTINE FIT16 (SORL, GECM, WKI, WKR)

REAL WKR, AM
LINERSION WKI (2), WKE (4)

WKI (2) = 16

WKR (1) = GEON

WKK (2) = 16

WKR (1) = AM

WKK (2) = 0.0

WKR (4) = AM

WKR (2) = 0.0

WKR (4) = AM

WKR (3) = 0.0

WKR (4) = AM

FORMAT(' YOU HAVE SELECTED THE MAIN SECTION OF A CONVERGING'/

FITHE SECTION. IT SHOULD BE THE LAST FITTING CF THE ERANCH.''

HAID ERANCH?')

END
```

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FITTING 17: CONCIAL DIFTUSES
                                                                         REF. IDEL'CHIK, HANDBOOK OF HYDRAULIC RESISTANCE, SECTION FIVE, PAGE 167
                                                                SUBROJTINE FITT(SORL GERN, WKI JKK)

BEAL WKR L JOO DO 1 X1 K 2 AO X I TETA, JEXP, JEPREI

INTEGER GECK SCRI, WKI ANS, 755, NO

DINENSION WKI (2) * KR (4)

DATA YES / Y' / NC / N' /

WRITE (6 60 0)

CAIL AEADR (1, 5)

CAIL SCAR (00, 5)

CAIL
  10
12
  14
  16
  20
  22
  24
  26
  30
  40
  50
                                                                       CONTINUE

HRTIPUE

HR
  60
                                                                                                                                                                                                                                       YOU HAVE SELECTED A CONICAL DIFFUSER WITH CIRCULAR '/
INLET AND DUTLET SECTIONS.'/
**FIRST QUESTION, WHAT IS THE LENGTH OF THE DIFUSER?')
FHAT IS THE DUTLET DIAMETER?')
FHAT IS THE DUTLET DIAMETER?')
IS THERE A NON-UNIPORM VELOCITY DISTRIBUTION AT THE INLE
```

```
FORMAT(A1)

505

FORMAT(I)

FORMA
```

```
FITTING 18: PLANE IN-LINE DIFFUSE
                                                                                       REF. IDEL CHIK, HANDBOOK OF HYDRAULIC RESISTANCE, SECTION FIVE, PAGE 171
                                                                        SUBROOTTINE FITTHOGSGEL.GECH. MKI, MKP)

SIDEROOTTINE FITTHOGSGEL.GECH. MKI, MKP)

SAL MKR L.H.SCEI, MI, MAS, MES, NO

BALL MKR L.H.SCEI, MI, MAS, MES, NO

BETT GENERAL CONTROL OF THE MES, NO

BETT GENERAL CONTROL OF THE MES, NO

WELT TO COLL MES TO THE MES, NO

WELT TO COLL NEL TO THE MES, NO

WELT TO THE MES,
10
12
16
20
  22
  24
     26
     30
     40
53
                                                                                                                                                                                                                                                                               YOU HAVE SELECTED A PLANE INLINE DIFFUSER WITH ONE! DIMENSION CONSTANT THROUGHOUT AND RECTANGULAR INLET! AND COTTET. 'AND COTTET. 'AND
```

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FITTING 19: PYRANIDAL DIFFUSER, IN LINE
   REF. IDEL CHIK, HANDBOOK OF HYDRAULIC RESISTANCE, SECTION FIVE, PAGE 169
  12
14
16
20
24
26
30
4)
```

```
### TOTAL AT IS THE SMALLER DIMENSION OF THE INLET AREA?')

603 FORMAT! WHAT IS THE JARSEN DIMENSION OF THE INLET AREA?')

604 FORMAT! WHAT IS THE DIMENSION OF THE OUTLET AREA PAFALLE!'/

605 FORMAT! WHAT IS THE DIMENSION OF THE CUTLET AREA PARALLEL'/

605 FORMAT! WHAT IS THE DIMENSION OF THE CUTLET AREA PARALLEL'/

605 FORMAT! STREET A NON-UNIFORM VELOCITY DISTRIBUTION AT THE INLE

606 FORMAT! DOWNSTREAM AREA IS NOT GREATER THAN UPSTREAM AREA.'/

607 FORMAT! SINCE THERE IS A DIFFUSER. BE-ENTER DATA.')

608 FORMAT! SINCE THERE IS A DIFFUSER. BE-ENTER DATA.'/

609 FORMAT! SINCE OF DIVIDING WALLS OF BAFFLES CAM REDUCE!'/

609 FORMAT! NO MORE QUESTIONS THIS FITTING.')

609 FORMAT! NO MORE QUESTIONS THIS FITTING.')

610 FORMAT! NO MORE QUESTIONS THIS FITTING.')

611 FORMAT! YOU MUST ENTER A LETTER IN THE BRACKETS.')
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FITTING 20: TRANSITIONAL DIFFUSER
                                               REF. IDEL CHIK, HANDSGOK OF HYDRAULIC RESISTANCE, SECTION FIVE, PAGE 174
                                        SUEBOUTINE FIT 20 (SORT ABON ARIA FRE)

REAL HAME LAWE LITTET ABON ARIA FRE)

INTEGER SCALL GEOFFREI

 10
 1ó
 20
 30
40
50
52
 54
 56
                                             63
 70
```

```
C PITTING 23: SCREEN

C REF. ASHRAE HANDBOCK, PAGE 33.42, TABLE 8-7, FITTING 7-3

C CUPYE FIT TO TAEJLATED DATA, BASED ON DUCT AREA AND SCREEN

C REAL **RRAE HANDBOCK, PAGE 33.42, TABLE 8-7, FITTING 7-3

C C C SJEROUTINE PIT25 (SORL, GEOM, #KI, #KE)

REAL **RRADUCTA, SCRNA, N, C

INTEGER 500 #KI(2), #KR(4)

WRITE (6 60 0)

CALL FEADR (DUCTA, S)

WRITE (6, 60 0)

CALL FEADR (DUCTA, S)

N=SCRNA, DUCTA

C=(((97.9021*N)-92.445)*N+32.066)*N-1.9557)*N+0.025

#KK(1) =GEOM

WKX(2)=23

#KK(1)=DUCTA

WKK(2)=2.3

#KK(3)=C

#KK(3)=C

#KK(3)=C

#KK(4)=DUCTA

FORMAT(* TOU HAVE SELECTED A SCREEN CBSTRUCTION IN THE DUCT.*/

**FIRST QUESTION, WHAT IS THE DUCT CROSS-SECTIONAL AREA?*)

601 FORMAT(* LAST QUESTION, WHAT IS THE FREE FLOW AREA OF, THE SCREEN?

RETURN

END
```

```
CC FITTING 24: LOUVER ENTRANCE

C RET. HANDBOOK CF HYDRAULIC RESISTANCE, IDEL'CHY
CURVE FIT TO DYNAMIC LOSS LIFORMATION, NO FRICTION INLUDED

SUBSCUTINE FIT 24 (SORL BECM, WKI, WKR)

REAL DX, DB JN JUCTA PC

REAL DX, DB JN JUCTA PC

CINTERSEN NO RELIGION

CALL READ (DX, S)

CALL READ (DX, S)

CALL READ (DX, S)

CALL READ (DX, S)

CALL READ (DUCTA, S)
```

```
2
20
33
40
601
```

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** DO NOT PUTIL THE FOLIT (1 TO 9)? */

** PORMAT (DELTA PRESSORE (1 TO 9) *) POEMAT (DELTA PRESSORE (1 TO 9) *)

** FORMAT (NO MORE DUESTIONS:) = ? (INCHES H2C) *)

** FORMAT (NO MORE DUESTIONS:) = ? (INCHES H2C) *)

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

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** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

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** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINTS DO YOU HAVE (1 TO 9)? */

** HOW MANY TATA POINT

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C. FILTING 26: SILENCER MULTI-BAFFLE TYPE

C. REST NAISEA INIT DESIGN HANDBOOK

C. COMPOSITE LESS COEFFOIRT BASED ON A SUDDEN CONTRACTION,

C. COMPOSITE FIT26(SCPL.GECM, KKI, KKP)

REAL KES SOLITICE, KKI (4)

REAL KES SOLITICE, KKI (4)

REAL KES SOLITICE, KKI (4)

REAL KES SOLITICE, KKR (4)

REAL FEBRUARY

REAL KES SOLITICE, KKR (4)

REAL FEBRUARY

REAL FEBRUARY
```

```
FITTING 17: GAS TORBINE MODULE

REF. JENNERAL ELECTRIC DATA, LOSSES IN THE MODULE BASED ON THE

MASS FLOW THROUGH THE MODULE.

SUBROUTINE JUST COATE ENGINE. LOSSES WILL BE IN THE COOLING FLOW;

SUBROUTINE PIT27 (SORL, JECM, WKI, WKR)

THE FLOW PATH NCT THE ENGINE.

SUBROUTINE PIT27 (SORL, JECM, WKI, WKR)

PEAL TREE (0,00)

MKI (1 = 20 MKR (4)

MKI (1 = 20 MKR (4) MKR (4)

MKI (1 = 1.0

MKE (4) = 1.0

MKE (5) = 1.0

MKE (6) = 1.0

MKE (6) = 1.0

MKE (7) = 1.0

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MKE (4) = 1.0

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MKE (4) = 1.0

MKE (5) = 1.0

MKE (6) = 1.0

MKE (7) = 1.0

MKE (7)
600
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FITTING 28: WASTE HEAT RECOVERY BOILER
 C REF. EXTENDED SURFACE HEAT TRANSFER, D.Q. KZI
C PAGIS 582-589
C PRELIMINARY DRAWINGS ON THE RACER SYSTEM
C PAGIS TRANSFER OF TRANSFER OF
                                             REF. EXTENDED SURFACE HEAT TRANSFER, D.Q. KERNS AND A.D. KRAUSS
PACES 582-589
PRELIMINARY DRAWINGS ON THE RACER SYSTEM
                                      10
         20
       50
С
         7)
         30
                                                                                                                                                                                                                                                                                           WASTE REAT BOILER. DO YOU WANT TO'/
ER DESIGN DEVELOPED BY SOLAR '/
                                     FORMAT( | USE THE FOUND ?*)

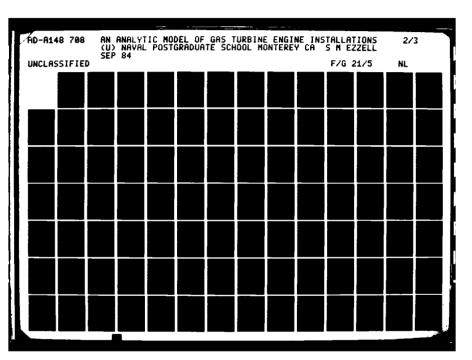
FORMAT(A1)

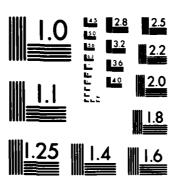
FORMAT(A1)

FORMAT( | YOU MUST JSE A LETTER IN THE BRACKETS.')

FORMAT( | A NUMBER OF QUESTIONS ARE REQUIRED ABOUT THE TIBE !/

BUNDLE GEOMETRY TO OBTAIN LOSS COEFFICIENTS.'/
```





MICROCOPY RESOLUTION TEST CHART
NATIONAL BUREAU OF STANDARDS-1963-A

```
TSE CONSISTENT UNITS (FEET). *

***FIRST JUESTION, WHAT IS THE DUCT DIMETRIC HYDRAULIC.*

***FIRST JUESTION, WHAT IS THE SAPPLICATION.*)

***FORMAT(*** GUESS FOR THIS APPLICATION.*)

***FORMAT(*** WHAT IS THE DIMETER OF A */*

***FORMAT(*** TIMES THE BARE TUBE DIAMETER IS A GOOD*/*

***FORMAT(*** WHAT IS THE TUBE SPACING IN A BANK OF TUBES (FRET)?*/*

***FORMAT(*** WHAT IS THE TUBE SPACING IN A BANK OF TUBES (FRET)?*/*

***FORMAT(*** WHAT IS THE BANKS STAIRGRERINE.*)

***FORMAT(*** WHAT IS THE BANKS STAIRGRERINE.*)

***FORMAT(*** WHAT IS THE DISTANCE BETWEEN THE TUBE BANKS ?*/*

***FORMAT(*** WHAT IS THE DISTANCE BETWEEN THE TUBE BANKS ?*/*

***FORMAT(*** WHAT IS THE DUCT DIMENSION ACROSS THE TUBES ?*)

***FORMAT(*** WHAT IS THE DUCT DIMENSION ACROSS THE TUBES ?*)

***FORMAT(*** WHAT IS THE DUCT DIMENSION ACROSS THE TUBES ?*)
```

```
REF. ASHRAE HANDSOOK, PAGE 33.29, TABLE 3-2, FITTING 2-1 CC CT THIS SHOULD ALLAYS BE USED FOR THE LAST FITTING OF THE ENGINE CC THIS SHOULD ALLAYS BE USED FOR THE LAST FITTING OF THE COOLING CT THE ATMOSPHERE (CLASS 182).

SUBBOUTINE FIT 29 (SORL, GEOM, WKI, WKR)

DIMENSION WKI (2), WKR (4)

WKI (2) = 29

WKI (1) = GEOM

WKI (2) = 29

WKR (4) = AREA

WKR (4) = AREA

FORHAT (1) YOU HAVE SELECTED AN ABRUPT SXIT TO THE ATMOSPHERE.

***JUST ONE QUESTION, WHAT IS THE AREA OF THE EXIT PLANE?
                                       FITTING 30: FITTING OF YOUR CHOICE, NOT JN MENU

NO REFERENCE. THIS IS INTENDED TO BE A CATCH ALL FITTING FOR THESE FITTINGS NOT LISTED ON THE MENU. IT INPUTS A CONSTANT COEFICIENT FOR WULTEP LICATION TO THE PRESSURE VELCCITY. THE VILOCITY IS COMPUTED THEOUGH THE MEAR INPUT REQUESTED.

SUBROUTINE FIT30 (SORL, GROW, WKI, JKR)

REAL JKR, AI, C, AO

INTEGER SORL, GROW, JKI
DIMENTS (6, 60 0)

CALL FEADR (AI, 5)

WRITE (6, 60 0)

CALL FEADR (AI, 5)

WRITE (6, 60 0)

CALL FEADR (AO, 5)

WRITE (6, 60 2)

CALL FEADR (AO, 5)

WRITE (6, 63 2)

WRAT (3) = 30

WKR (4) = 30

WKR (4) = 30

WKR (4) = 40

FOR WHICH IT CAN PRODUCE PERFORMANCE CHARACTERISTICS

THIS CPTION ALLOWS THE USER TO INPUT CHARACTERISTICS
                                                                                                                                    SINCE THE PROGRAM IS LIMITED IN THE NUMBER OF FITTINGS FOR WHICH IT CAN PRODUCE PERFORMANCE CHARACTERISTICS."

THIS CPTION ALLOWS THE USER IC INPUT CHARACTERISTICS."

JP A FITTING NGT LISTED."

THE FITTING NGT LISTED."

THE FITTING NGT LISTED."

THE FITTING NGT LISTED."

WHAT IS THE CHARACTERISTIC AREA OF."

A VELOCITY USED TO CALCULATE THE VELOCITY PRESSURE.")

WHAT IS THE MULTIPLER COLLINED IN THE!

VELOCITY PRESSURE EXPRESSION:"

P=CO+RHO* (VELOCITY**2)/(2.0*GC) ? '!

LAST (JESTION, WHAT IS THE OUTLET AREA?")
600
```

```
TABLE INTERPOLATION SUBROUTINE: PRODUCES VALUE FROM 2-D TABLE
บบบบบบบ้
                                                                                                          INFUT A ONE DIMENSIONAL ARRAY "T", CONTAINING THE FOLLOWING INFORMATION: NUMBER OF X'S, NUMBER OF Y'S, THE X'S, THE Y'S, THE Y'S, THE Y'S, THE STARTING WITH THE SMALLEST X-Y VALUE INPUT BY ROW INCREASING X VALUES WITH ROWS IJPUT WITH INCREASING Y VALUES.
                                                                                                  SUBROUTINE TABLE (T, X, ROUT, FF)
IN EUT: 7, X
DIMENSIÓN 1 (200), X (2), NN (2), YOUT (2), F (100)
REAL NEV
INTEGER V (2), XINIT (2), YINC (2)
NX I=1
NN (1) =3
NX I=3
NX I=3
NX I=1
ICOE TOTAL 
  C
                                 NN [] = 3

IN [] = 1

IF [] = 1

  c
  ç
                         999
          C
          ç
```

```
LCAD SUBROUTINE: PLACES FITTING INFCRMATION IN A STORAGE ARRAY

SUPROUTINE LOCAL PROPERTY OF A PROPERTY OF A STORAGE ARRAY

SUPROUTINE LOADING THE USER'S NAT OF A PROPERTY TO MOT LOAD THE FITTING

SUBROUTINE LOADING TO SPECIAL PROPERTY OF A START OF A PROPERTY OF A PR
                                                                                           LCAD SUBROUTINE: PLACES FITTING INFORMATION IN A STORAGE ARRAY
    С
C
C
                 10
                 12
              30
              40
```

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COURTINGS

CONTINUE

CONTI
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```
CONTINUE

OPERATING CONDITIONS INPOT SUBBOUTINE: TEMP, PRESS, AUMIDITY

OPERATING CONDITIONS INPOT SUBBOUTINE: TEMP, PRESS,
```

```
POWER POINT INPUT SUBROUTINE (HORSEPOWER DOCKER TUEBLINE SPEED)

COURT APPRELIMINARY DEST TO INSURE TOROUGH LIMITS ARE NOT EXCELLED TO SELECTED TO SEL
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ENGINE SUBROUTINE: COMPUTES OPERATING POINT FOR GIVEN CONDITIONS
                              TIMESON MARINE JAS TURBINE PERFORMANCE DATA, PREPARED BY COMMERCI ELECTRIC COMPANY MARINE AND INDUSTRIAL PROJECTS OF STANDARD CONDITION COMPANY MARINE AND INDUSTRIAL PROJECTS OF STANDARD CONDITION COMPANY MARINE AND INDUSTRIAL PROJECTIONS FOR OFF-STANDARD CONDITIONS COPERATING MAP AND APPLYING CORRECTIONS FOR OFF-STANDARD COPERATING CONDITIONS HAND INTEREST IS TO OBTAIN #2, 78, AND TB. COPERATING CONDITIONS OF OR OFF-STANDARD COPERATING COPERATING CONDITIONS OF OR OFF-STANDARD COPERATING CONDITIONS OF OR OFF-STANDARD COPERATING COPERAT
                            ç
                              CORRECT DESIRED BHP, NPT TO STANDARD CONDITIONS, INPUT TO ENGINE.
                              BHFE=BHP/(DELTA*SORT(THETA))
NPTE=NPT/SORT(THETA)
NPTE=NPT/SORT(THETA)
CALL 1M2500(BHFE,NPTE,W2S,W8S,T9S,P8S,SFCS,T54S,NGS,OFF)
IF(OFF.3T.0) GC TO 20
CCC
                            CORRECT STANDARD ENGINE PARAMETERS TO OPERATING CONDITIONS.
C
      10
 C
```

```
GO TO 30
ACE 13-0.00075
GC 10 13-0.001667
ACE 15-10.000475
ACE 15-10.00475
ACE 15-10.005
ACE 15-10.005
ACE 15-10.005
ACE 15-10.005
ACE 15-10.005
ACE 15-10.00105
ACE 15-10.00105
ACE 15-10.0005
ACE 15-10.
                                   10
       C
                               1)
c
C
                   10
```

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LM 2500 ENGINE TABULATION OF PERFORMANCE DATA FOR STD. CONDITIONS
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+ 1202.0, 1800.0, 2400.0, 3300.0, 3300.0, 3600.0, 100820.0, 11700.0, 6600.0, 7623.1, 7779.1, 38550.7, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0, 3600.0,
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THE DEFAULT FAN CHARACTERISTIC WAS 280VIDED BY JOY MANUFACTURING COMPANY AND IS FOR THE FAN INSTALLED ON THE SPECIAL STATEMENT OF THE FAN SHE AND DESCRIPTION OF THE FAN SHE AND DESCRIPTION OF THE FAN PRESSURE.

COMPANY AND IS FOR THE FAN SHE AND DESCRIPTION OF THE SERVICE STATEMENT OF THE FAN SHE AND DESCRIPTION OF THE FAN PRESSURE.

COMPANY AND IS FOR THE FAN SHE STATEMENT AND DESCRIPTION OF THE PROPERTY OF THE FAN PRESSURE.

COMPANY AND IS FOR THE FAN SHE STATEMENT OF THE FAN PRESSURE.

CALL HERSE STATEMENT OF THE PERSON OF THE FAN PRESSURE FAN PRESSURE.

CONTINUE TO THE FAN SHE SELECTED A SYSTEM WITH A COOLING FAN. THE FAN SHE SHE FAN PRESSURE FAN PRESSURE
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FITTING PRESSURE LOSS CALCULATION SUBROUTINE
                                                                                                                           FOR THE 30 FITTINGS AVAILABLE IN THE MENU THERE ARE 13 DIFFERENT WAYS TO COMPUTE THE LOSS FOA THE FITTING. THIS SUBROUTINE MUST BE ARE TO RECOGNITE THE FITTING TYPE AND BRANCH TO THE CORRECT COMPUTATION AREA OF THE SUBROUTINE FOR EXAMPLE THE PRESSURE VELOCITY. STRAIGHT DUCTING IS FILLD TIME THE THE PRESSURE VELOCITY. WHERE A COEFFICIENT IS DEPENDENT OF THE DELYNOLDS NUMBER THE COEFFICIENT IS COMPUTED HERE VITH THE INPUT DATA. ADDING ANOTHER FITTING MOULD REQUIRE MODIFICATION OF THIS SUEROUTINE.
                                                                                                         ASSUME A VALUE FOR ARC

COMPUTE 13 THE MASS FLOW RATE DIVIDED BY DEMSITY AND THE FLOW

ASSUME A VALUE FOR ARC

COMPUTE 13 THE MASS FLOW RATE DIVIDED BY DEMSITY AND THE FLOW

A FAIL A VALUE FOR ARC

COMPUTE 14 THE STATIC PRESS: EQUALS TOTAL PRESS - VELECITY PRESS

A FAIL A VALUE FOR ARC

COMPUTE THE STATIC PRESS: EQUALS TOTAL PRESS - VELECITY PRESS

COMPUTE THE STATIC PRESS: EQUALS TOTAL PRESS - VELECITY PRESS

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COMPUTE THE STATIC PRESS - VELOCITY PRESSURE

COMPUTE THE STATIC PRESS - VELOCITY PRESSURE

COMPUTE THE STATIC PRESC - VELOCITY PRESSURE
С
C
   C
   C
      c
      C
      C
      C
      ¢
   С
   C
      C
                                                                                                                              SIMPLE FITTING, COEFFICIENT TIMES VELOCITY PRESSURE PRESSURE 1,3,4,8,9,22,24,28,29
DEFINED PT
ENTRE PT
ENTR ENTRE PT
ENT
   00000°0
                                                                                                                                 STRAIGHT DUCT, FRICTION FACTOR IS COMPUTED BY CORRELATION IN SHAMES, SECHANICS OF FLUIDS, PAGE 280, CORRELATION OF SWAMEE AND JAIN.

1. THE PROPERTY OF THE PR
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TOUT = IIN
FIGUT = PTIN -DP
GO TO 140
                                                                                                            Elacw with Revicios Number Correction factor fittings: 5,6,10,11,12 k35*1.3701-0.1465*ALOG(RN*1E-4) DP=DATA3*KRE*P7 TOUE=TIN PTOUT=PTIN-DP 30 TO 140
                                                                                                        SMCCTH RADIUS RECTANGULAR ELSON WITHOUT VANES, REYNOLDS NUMBER CCRRESCTION FROM TABLE LISTED IN DATA THIS SUBROUTINE.

CTRESCARA

IF (RN.JT. 10000.0) GO TO 41

KRE=1.7

KRE=1
                                                                                                        ## ANCH SECTION OF A DIVERGING WYE. LOSS IN DEPENDENT ON VELOCITIES IN MAIN SECTION (VDWM), COMENDED SECTION (VDWC) SHANCH SECTION (VDWB) AND DIVERGENCE OF FITTING.

***THE PROPERTY OF THE SYSTEM SUBROUTINE, PASSED TO FITD AS INDUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INDUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INDUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INDUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INDUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INDUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITD AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITTING AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITTING AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITTING AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITTING AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITTING AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITTING AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITTING AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITTING AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITTING AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED TO FITTING AS INCUCTOR IN THE SYSTEM SUBROUTINE, PASSED
0000000
                                                                                                        MAIN SECTION OF A DIVERGING HYE
FIGURE 14
CONFIDENT BASED ON THE RATIO OF VELOCITIES VOWE AND VOWO
COMPTIED IN THE SYSTEM PART OF THE PROGRAM
C=0.4+(1.0-vOMM+vVORC)+2
PV=RHO*VOWM**2/(2.0+32.174)
DP=C*PV
PV=RHO*VOWM**2/(2.0+32.174)
PTCUT=PIN-DP
TOUT=TIN
GO TO 140
    C
C
73
```

```
* (7CHB/VCHC) **2*CCS (ALFAC/57.3)
PV=RHCCC**YCHC**2/(2.0*32.17*)
D2=C**PV
PTCUT=PTIN-DP
TCUT=PTOJT/(R*RHCCC)
30 TC 140
                                                                                                                              MAIN SETTION OF A CONVERGING MYE, THE PATH FOR ENGINE EXHAUST NOTE STITTING: 16
ALL VELOCITIES COMPUTED IN SYSTEM PART OF PROGRAM AND PASSET TO FIRST PART OF PROGRAM AND PASSET PASSET PART OF PROGRAM AND PASSET PASS
                                                                                                                        CIFFLYSERS
FITTINGS: 17,18,19,20
FRICTION INCLUDED IN THIS FITTING
THE STATE OF THE
                                                                                                                        CCNIRACTIONS
FITTINGS: 21,22
7=#/(9H3+DATA4)
PY=EMC+V+DATA4)
D2=DATA3+PV
PTCUT=FIN-DP
TOUT=IN
GC TO 140
                                                                                                                           INLET FILTER
FILTER
FLETING: 24

$5.55 DRE LOSS BASED ON FACE VELOCITY
$5.19666 IS A CCNVERSION FACTOR TO CONVERT INCH MG TO PSF
DE (DATA 2+V++DATA) *5.19696
PROTECTION -DP
TO 140
30 TO 140
                                                                                                                     GAS TURBLINE MODULE, THIS IS NOT THE ENGINE, BUT THE PATH FOR COCLING AIR ARCUND THE ENGINE
FIRST 36 126

LOSS BASED OF THE MASS FLOW OF COOLING AIR THEOLIGH THE MODULE
DP=(1,612-3*****2.15)*5.19696

PT=(1,612-3*****2.15)*5.19696

PT=(1,612-3*****2.15)*5.19696

TOTAL PTIN-DP

THE FOLLOWING MCDEL FOR MODULE TEMP OUT SHOULD BE REFINED

TOUT SUBJECT 13 925T "GUISS-174777"

GC TO 140
ç
nnnnn
                                                                                                                        WASTE HEAT BOILER, GAS SIDE PRESSURE LOSS FITTING: 27 FITTING: 27
```

```
SYSTEM ONE MATCHING SUBROUTINE
                                                                                       IN THIS SYSTEM THE COCLING AIR AND ENGINE COMBUSTION DO NOT MIX. THE COSSES ARE COMPUTED INDEPENDENTLY. A FAN IS RECUIRED FOR THE COOLING SYSTEM TO OFFICE. SYSTEM TATCHING INVOLVES THO PROCESSES, FIRST NETHE ENGINE LOSSES AGREE WITH THE CONJUTED DUCT LOSSES, SECOND MAKE THE FAL PERFORMANCE MATCH THE COOLING DUCT LOSSES. NO JUNCTIONS ARE PRESENT.
                                                                             DUCT LOSSES, SECOND MAKE HE FAJ PERFORMANCE MATCH THE COOLING COUNTY OF THE COOLING CONTINUES SERVICE MATCH THE COOLING CONTINUES CONTINUES SERVICE MATCH THE COOLING FLOW CONTINUES CON
      C
      C
c<sup>ś</sup>
      C
      c
                    20
```

```
TATAL = WORKE [1, 1]

CATAL = CORRECT [1, 2]

CATAL = 
c<sup>30</sup>
                   c<sup>50</sup>
                                                   55
```

```
SYSTEM INO MATCHING SUBROUTINE
                                                                                     THIS SYSTEM HAS A COMBINED INLET. ENGINE AIR AND COOLING AIR ENTER THROUGH THE SAME ENTER. THE COOLING AIR SEPERATES IN THE INCHES TO THE COOLING FAN AND THEN TO THE HODULE. THE COOLING AIR DOES NOT JOIN THE EXHAUST FLOW.
                                                                       THE TOTAL STANDARD SEPARATELY TO THE AND ATTOCKED THE EXHABST FIGHT.

SUBROUTINE SYS 2 (SEELL L. N. MORNIC TORKES, GP., MPT. FITTIST, TO., O., AUMIT, REGISTED TO THE STANDARD SERVICE SER
     C
       С
       C
       C
 c<sup>6</sup>
       С
c<sup>10</sup>
```

```
VONTE BY A SERVICE OF STATINGS

VIET OF THE SERVICE OF STATING STA
             C
          C
c<sup>20</sup>
                               30
             c
c+0
             C
             c
```

```
c<sup>50</sup>
55
Ç
C
  FETURN
END
```

```
SYSTEM THREE MATCHING SUBROUTINE
                                                                               THIS SYSTEM UTILIZES A COMBINED INLET AND EXAUST DUCT FOR BOTH C ENGINE AIR AND COOLING AIR. NODE 2 IS A DIVERGING MYE. NODE 5 C IS THE JUNCTION OF MODULE AIR AND ENGINE FIX THE SCHEME IS C TO FIX THE PRESSURES AT NODES 255 AND WORK THE PARALLEL BRANCHES C SO THAT THEY HAVE THE SAME INLET AND OUTLET PRESSURE, P2 AND 25. C CHECK ASSUMED LOSSES AGAINST COMPUTED LOSSES REPEAT IS NECESSARY.
                                                                     TO SYT MET SECURE X NO. 00 12 X NUMBERS AND STANDARD SERVICES CONTROLLED BY A STANDARD SERVICES CONTROLLED B
C
  c
  C
  Ç
  ç
```

```
ETIN=F0=144.7

ITN=J=453.77

CTMENTING LCSSES

TYPE=#GORK[I]_2]

CTATAl=#GORK[I]_2]

CATAL=GORK[I]_2]

          C
              c
3
0
0
0
0
0
0
0
              c
              C
              C
              C
              ¢
       c
10
              c
              C
```

```
THE TOTAL PRESSURE AT NOSPHERIC

TOTAL PRESSURE TOTAL PRESSURE AT NOSPHERIC

TOTAL PROBLEM TOTAL PROBL
                  c
          c<sup>12</sup>
          c 14
              C
c<sup>23</sup>
                                       30
                  С
```

```
ç
c<sup>35</sup>
c
45
c<sup>50</sup>
C
ç
```

```
SYSTEM FOUR MATCHING SUBROUTINE
              THIS SYSTEM HAS SEPARATE INLETS FOR THE ENGINE AIR FLOR AND MODULE COOLING. MODE 5 IS THE JUNCTION OF MODULE AIR AND ENGINE EXHAUST. FOR THE ASSUMED FLOW THE PRESSURE AT MODE 5 IS COMPUTED LOWN THE COMBINED EXHAUST. THEN THE EXIT PRESSURE FROM ERANCHES 3-5 AND 4-5 SHOULD MATCH FTS. IF NO THE ITERATION PROCESS CONTINUES.
            С
 C
 C
 C
 C
 ¢
 C
С
 ¢
c<sup>6</sup>
```

```
COMPUTE FITTING LOSSES

DO STATE AGENT (12)

LATIAL BORK (12)

DATA 1 = CORRECT (12)

DATA 
ç
c
          c
          C
   C
10
          С
          C
          C
              С
```

```
c<sup>12</sup>
c 14
C
30
C
ç
c<sup>35</sup>
40
C
c
```

```
FITPY (I)=PV
PITP=TOUT

TIN=TOUT

IF (TYPE.EQ. 26) THOD=TOUT

FIGURE TOUT ZE INLET CONDITIONS FOR BRANCH 4-5

FIT TOUT ZE INLET CONDITIONS FOR BRANCH 4-5

FIT TOUT ZE INLET CONDITIONS FOR BRANCH 4-5

FIT THE TOUT ZE INLET CONDITIONS FOR BRANCH 4-5

FIT THE TOUT ZE INLET CONDITIONS FOR BRANCH 4-5

FIT THE TOUT ZE INLET CONDITIONS FOR BRANCH 4-5

COMPUTE FITTING LOSSES

DC 00 TB , RET

TOUT JEE HORKE [1, 2]

DATA = HORKE [1, 2]

DATA = HORKE [1, 3]

COLOR = HORKE [1, 3]

DATA = HORKE [1, 3]

DATA = HORKE [1, 3]

COLOR = HORKE [1, 3]
```

```
SYSTEM FIVE MAICHING SUBROUTINE
                       THIS SYSTEM HAS COMBINED INLETS AND EXHAUST PLOWS FOR THE EMGINE AND THE MODULE COOLING. THERE IS NO COLLING FAN. THE MOVEMENT OF COCLING AIR IS ACCOMPLISHED BY AN EDUCTOR ARRANGEMENT AT THE ENGINE EXHAUST FLANE. THERE IS A TRANSFEROF BOYENTUM FROM A HIGH SPEED JET (ENGINE EXHAUST THROUGH A NOZZIE) TO A LOW SILLEY (MODULE COCLING FLOW). THE SCHEME IS TO STATE WITH A SMALL COCLING PLOF AND SEE IF THERE IS ENOUGH GAIN AVAILABLE FROM THE EDUCTOR ARRANGEMENT TO MOVE THE AIR. A PROPERTY DESIGNED SYSTEM WILL HAVE EXCESS GAIN AT THIS LOW FLOW AND THE LIFEATION PROCESS CAN CONTINUE, INCREASING THE COOLING FLOW DUTIL THE SYSTEM IS MATCHED.
                     C
c<sup>6</sup>
```

```
D212=0.0
271N=00*144.0
271N=10*459.7
38-8C-2.2
COMPOTE PITTING LOSSES

D3 1=10.5
D3 12=10.5
D3 12=1
С
                                                                                                                                                                                                                                                                                                                                                                                                                                                                              TIN, TIN, PTOUT, TOUT, PV, DATA1, DATA2, DATA3,
C
c
С
C
С
C
```

```
11
C
c<sup>12</sup>
 14
С
C
c<sup>20</sup>
 30
C
С
c<sup>35</sup>
```

```
IEST=ABS (PTOUT-PT5)

If (FTST. 1-10) GO TO 40

GO TO 30

CONTINUE

TO 30

c+0
           С
           С
           و60
د
              С
              C
```

```
SYSTEM SIX MATCHING SUBROUTINE
                                                                                       THIS SYSTEM HAS SEPARATE INLETS FOR COOLING FLOW AND ENGINE ALK. THE TWO FLOW JCIN AT AN EDUCTOR ARANGEMENT AT THE ENGINE EYHAUST PLANE. THERE IS NO COOLING FAW INSTALLED. THE EDUCTOR PROVIDES ALL THE PUMPING ACTION BY MOMENTUM IRANSFER FROM A HIGH VELOCITY JET (ENGINE EXHAUST THROUGH A NOULLE) TO A LOW VELOCITY JET (MCDULE COOLING FLOW).
                                                                 ATT THE SUMPTION ACTION 34 YOURS THROUGH A NOT THE SOUTH PROPERTY OF THROUGH A NOTELLY AND EXPLOYING FLOW YELDCITY JET OF THROUGH A NOTELLY AND YELDCITY JET OF THROUGH AND YELD JET OF THROUGH AND YELDCITY JET OF THROUGH AND YELD JET OF THROUGH AND YELDCITY JET OF THROUGH AND YELD JET OF THROUGH AND YELDCITY JET OF THROUGH AND YELD JET OF TH
     C
     c
     C
     c
     С
     ç
     c_{5}
c<sup>6</sup>
     C
```

```
CATAL = 408 KR (I, 3)

CATAL = 108 KR (I, 4)

CATAL = 108 KR (I, 4)

DATAL = 108 KR (I, 4)

c
c
С
    c
С
```

```
CC 12 Not 20 T  

CC 20 T  

   c<sup>12</sup>
                                   14
         С
                С
   c<sup>20</sup>
         С
                             30
            č
c<sup>35</sup>
                                      40
```

```
COMPUTE OUTPUT SUBROUTINE: PRINTS SYSTEM DATA

THIS SUBROUTINE WALTES TO THE OUTPUT FILE. IF YOU HAVE AN CUTPUTC FILE ALREADY IT WILL BE HARITEN OVER BY THIS PROGRAM. IF YOU ADD COR CHANGE FITTINGS YOU HUST MAKE SOME CHANGES HERE.

SUBROUTINE OUTPUT (70, P0, HUMID, HP, NPT, N, MOCKI, DP, FITPY, INLOSS, EXLOSS, WC, W2, WW, WW, PB, TB, SFC, T54, NG, SERIAL, THOD)

REAL TO, 20, HUMIC, HP, WFT, DP, FITPY, INLOSS, EXLOSS, WC, W2, THOD, WR. SPR, TB, SFC, T54, NG, SERIAL, THOD)

INTEGER N, FORKI, SERIAL, TYPE

DIMENSION DP (200, FITPY (200), WORKI (200, 2)

WRITE (4,601) INLOSS, EXLOSS
THOOL HOD - 459.7

MATTE (4,602) MC, W2, WB, PB, TB, SFC, T54, NG, TMOD

DC 100 I= 1ND

DF (1) = DP(1) / 5. 19696

TYPE=WORKI (1,2)

GO TO (1,2,3, w, 5,6,7,3,9,10,11,12,13,14,15,16,17,18,19,20,

WRITE (4,603) WORKI (1,1), MORKI (1,2), DP(1), FITPY(1)

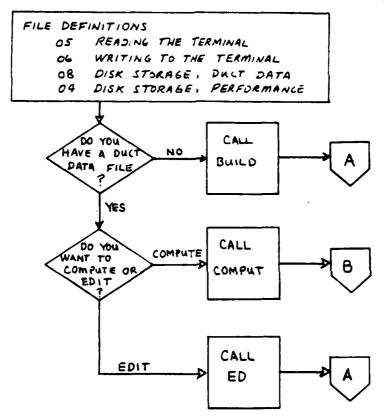
GO TO (10,0) WORKI (1,1), MORKI (1,2), DP(1), FITPY(1)

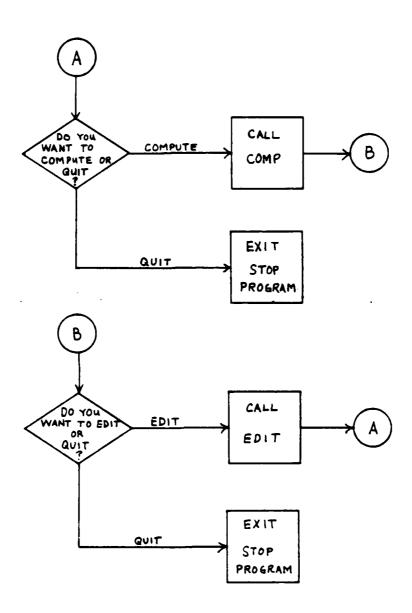
GRITE (4,603) WORKI (1,1), MORKI (1,2), DP(1), FITPY(1)
                  COMPUTE OUTPUT SUBROUTINE: PRINTS SYSTEM DATA
ĩ
                                                  (4,604) WORKI(I,1), WORKI(I,2), DP(I), FITPV(I)
2
                                                  (4,605) WORKI (1,1), WORKI (1,2), DP(1), FITEV(1)
                             TO REPUBLICATION OF THE PROPERTY OF THE PROPER
                                                  (4,606) WORKI (I,1), WORKI (I,2), DP(I), FITPV(1)
                                                  (4,607) WORKI (I,1), WORKI (I,2), DP(I), FITPV(I)
                                                  (4,608) WORKI (1,1), WORKI (1,2), DP(1), FITPV(1)
                                                  (4,609) WCRKI(I,1), WCRKI(I,2), DP(I), FITPV(I)
                                                  (4,610) WORKI (I,1), #OEKI (I,2), DP(I), FITPV(I)
8
                                                   106 611) WORKI (I,1), WORKI (I,2), OP(I), FITEV (I)
9
                                                  (4,612) WORKI (I,1), WORKI (I,2), DP(I), FITEV(I)
10
                                                  (4,613) WORKI(I,1), #ORKI(I,2), DP(I), FITPY(I)
                                                  (4,614) WORKI (1,1), WORKI (1,2), DP(1), FIT2V(1)
12
                                                    (4,615) WORKI (I,1), WORKI (I,2), DP(I), FITPV(I)
13
                                                  (4,616) WORKI (I,1), WORKI (I,2), DP(I), FITPV(I)
14
                                                    (4,617) WORKI (I,1), WORKI (I,2), DP(I), FITPV(I)
15
                                                  (4,618) WORKI (I,1), WORKI (I,2), DP(I), FITPV(I)
16
                                                   (4,615) WORKI (I,1), WORKI (I,2), OP(I), FITPV(I)
17
                                                    140 620) WORKI (I,1), WORKI (I,2), DP(I), FITPV(I)
18
                                                    (4, 62 1) WORKI (I, 1), WORKI (I, 2), DP(I), FITEV(I)
19
                                                    [4,622) WORKI (I,1), WORKI (I,2), DP(I), FITEV (I)
20
                                                    (4,623) WORKI (I,1), WORKI (I,2), DP(I), FITPV(I)
21
                                                    (4,624) #ORKI(I,1), #ORKI(I,2), DP(I), PITPV(I)
22
23
                                                     (4,625) WORKI (I,1), WORKI (I,2), DP(I), FITPV(I)
```

```
100
(4,626) MORKI(I,1), MORKI(I,2), DP(I), FITEV(I)
100
(4,627) WORKI(I,1), MORKI(I,2), DP(I), FITEV(I)
24
25
                   (4,628) WORKI (I,1), WORKI (I,2), OP(I), FITEV(I)
26
                   (4,629) WORKI (I,1), WORKI (I,2), DP(I), FITPV(I)
27
                   (4,630) NORKI (I,1), NORKI (I,2), DP(I), FITPV(I)
(4,631) NORKI (I,1), NORKI (I,2), DP(I), FITPV(I)
28
29
30
100
                    (4,631) WORKI (1,1), WORKI (1,2), DP(1), FITEV(1)
    UN WAS DEVELOPED FROM DUCI DATA FIL AMBIENT TEMP (DEG F) F10.2./
AMBIENT PRESS (PSIA) F10.2./
HUMIDITY (GRAINS) F10.2./
                         THIS PERFORMANCE RUN INLET CONDITIONS: A
601
```

APPENDIX B PLOW CHARTS

I. MAIN PROGRAM NO INPUT OR OUTPUT VARIABLES





II. BUILD SUBROUTINE

THERE ARE NO INPUT OR OUTPUT VARIABLES

FOR THIS SUBROUTINE, HOWEVER SUBROUTINES

CALLED BY THE BUILD SUBROUTINE DO

HANDLE INPUT AND OUTPUT DATA.

CALL INST

DETERMINES INSTRUCTIONS

DESIRED BY THE USER AND

TYPE OF TERMINAL USER

18 OPERATING

CALL SYSTEM

THE SYSTEM CLASSIFICATION

IS DETERMINED BY THIS

SUBROUTINE. THE SYSTEM

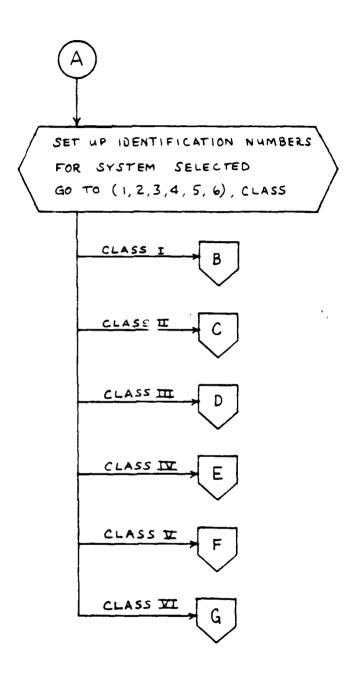
CLASSIFICATION SHOWN

IN FIGURE 2.6 IS

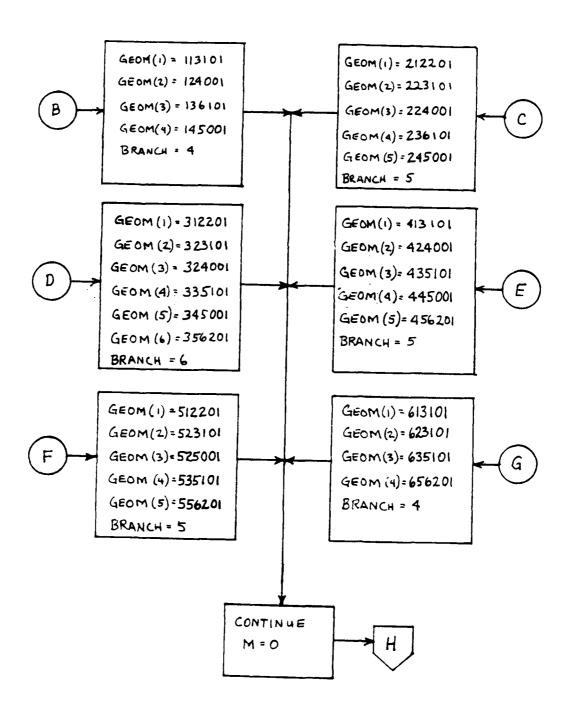
REPRESENTED BY THE

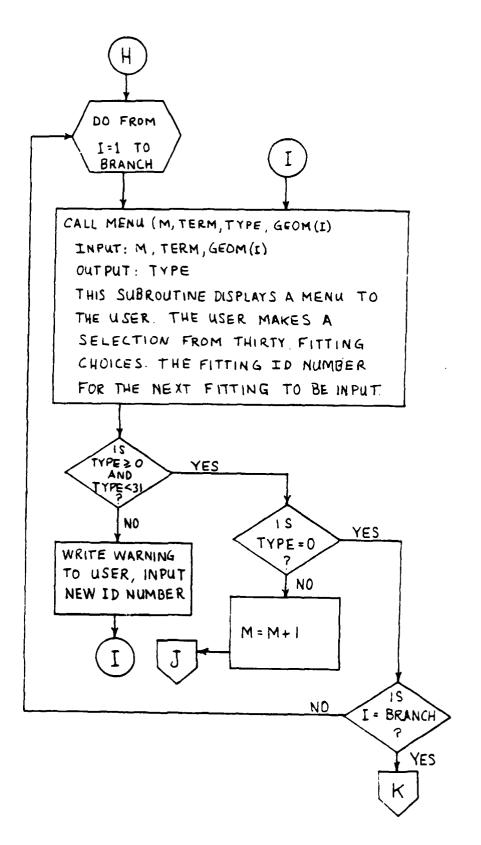
INTEGER VARIABLE, CLASS

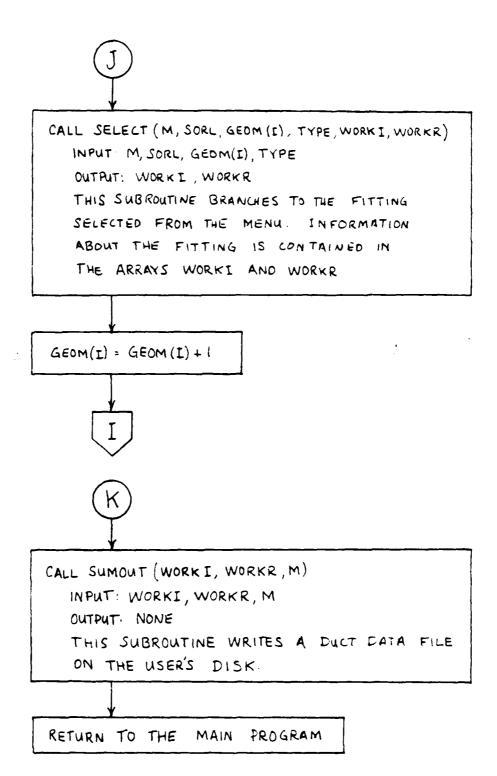
A



SEE THE PRELIMINARY SECTION OF THE USERS MANUAL FOR EXPLINATION OF IDENTIFICATION NUMBERS.

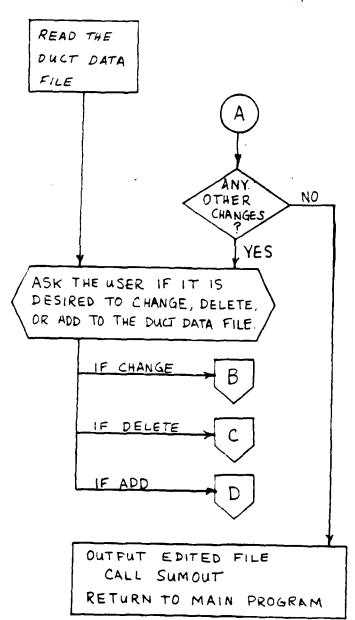


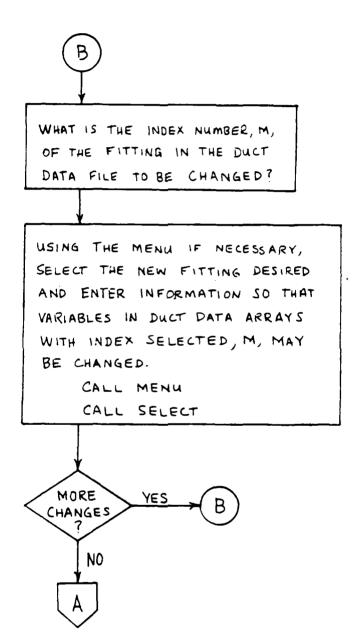


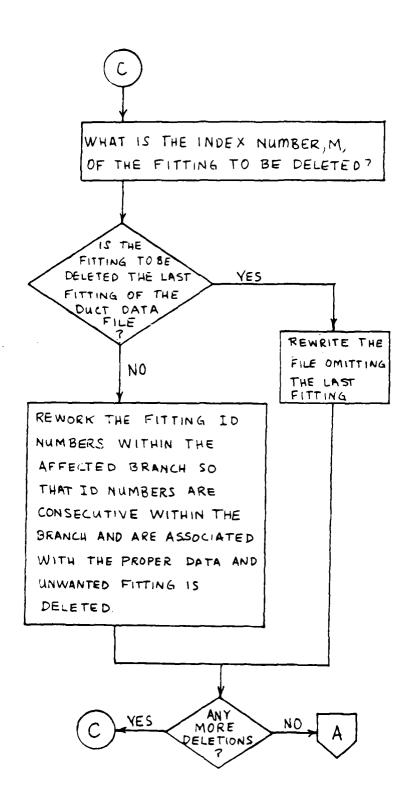


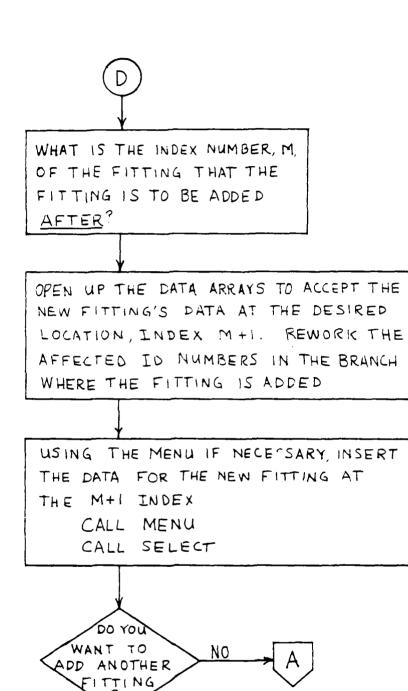
III. EDITING SUBROUTINE (ED)

THERE ARE NO INPUT OR OUTPUT VARIABLES
FOR THIS SUBROUTINE, HOWEVER SUBROUTINES
CALLED BY THE ED SUBROUTINE DO
HANDLE INPUT AND OUTPUT DATA.

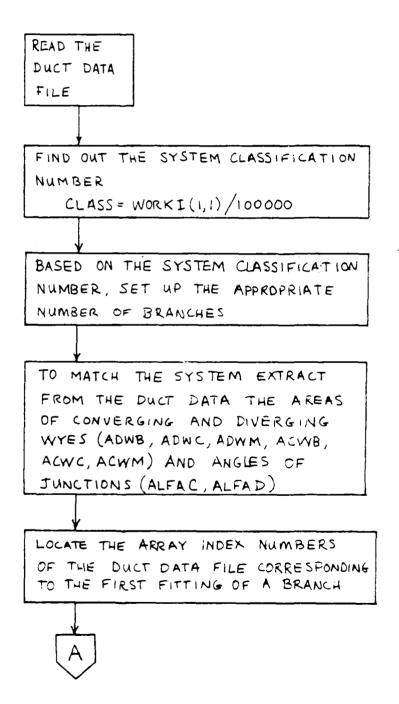


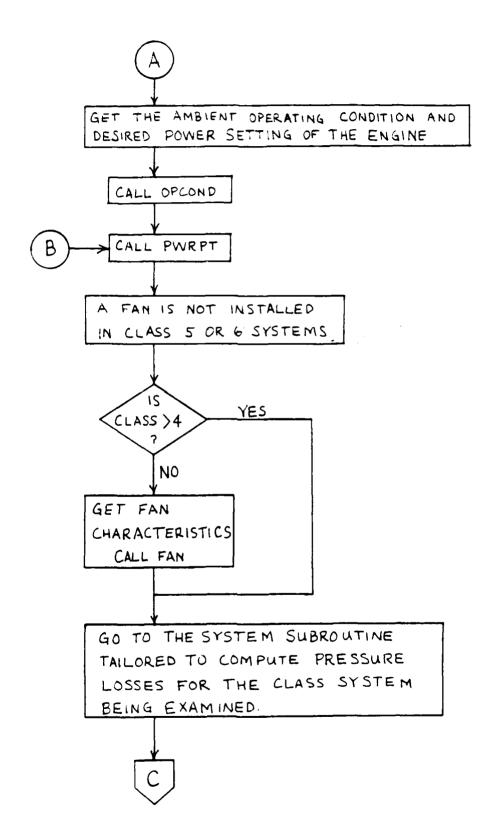


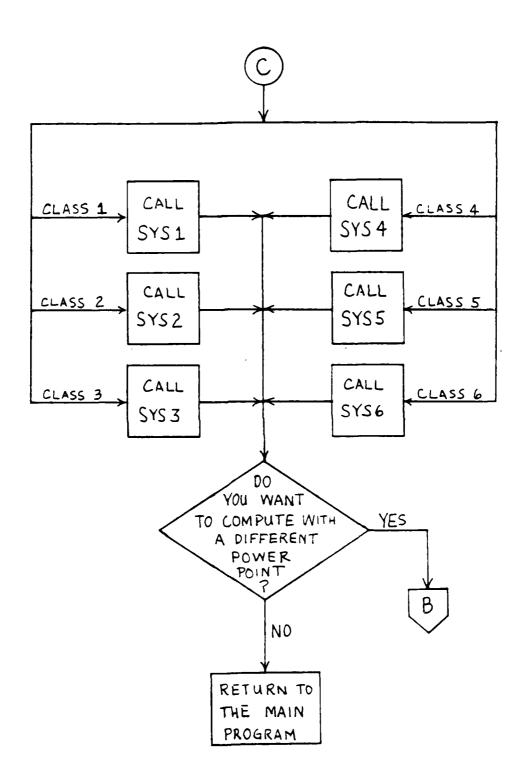




IV. COMPUTE SUBROUTINE







T. SYSTEM THREE MATCHING SUBROUTINE (SYS3)

THIS SUBROUTINE IS CALLED BY THE COMPUTE

SECTION OF THE PROGRAM. ALL VARIABLES

ARE INPUT FROM COMP SUBROUTINE. THERE

ARE NO OUTPUT VARIABLES RETURNED TO

COMP, ALL OUTPUT IS WRITTEN TO THE

PERFORMANCE FILE.

SET UP THE STARTING AND STOPPING INDEXES FOR THE DATA ARRAYS FOR THE BRANCHES

INITIALIZE SYSTEM VARIABLES FOR START OF ITERATION

DUCT LOSSES

INLOSS = 4.0 (INCH WG)

EXLOSS = 8.0 (INCH WG)

EDUCTOR GAIN

GAIN = -30.0 (PSF)

COOLING FLOW PASSAGE LOSS

LOSS = 30.0 (PSF)

COOLING FLOW

WC = CFMMAX * RHOSTD /60.0

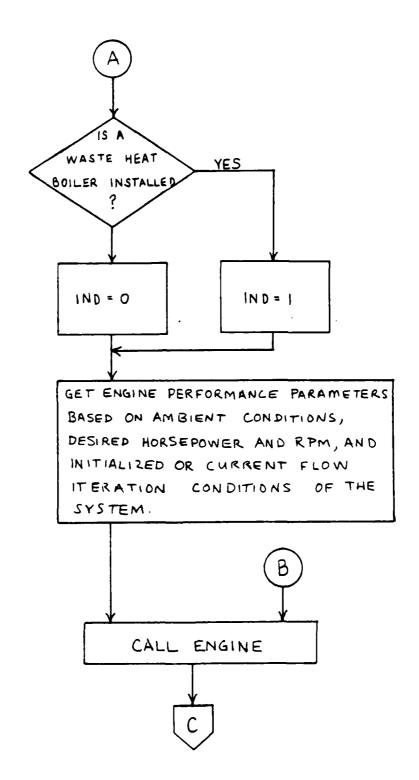
BRANCH INFORMATION

DP45 = 100.0 (PSF)

DP 56 = 100.0 (PSF)

TMOD = 710.0 (°R)

PT 5 = PØ * 144.0 + DP56



©

INITIALIZE INLET CONDITIONS FOR BRANCH 1-2

DP12 = 0.0

PMAIN = PT5 + LOSS

PSEC : PT5+GAIN

PTIN = P\$ × 144.0

 $TIN = T\phi + 459.7$

BRANCH 1-2 HAS COMBINED COOLING AND ENGINE AIRFLOW W = WC +WC

FOR EACH FITTING IN BRANCH 1-2,

CALL FITDP

TO COMPUTE PRESSURE LOSS IN

THE FITTING. THE SUM

DPIZ = DPIZ + DELP

IS THE PRESSURE LOSS FOR THE

BRANCH.

NODE 2 IS A JUNCTION. COMPUTE TOTAL PRESSURE AND DENSITY AT NODE. PT 2 = PØ * 144 0 - DP12 RH02 = (PT2-PV)/((TØ+459.7) * R) 0

COMPUTE THE AVERAGE VELOCITIES IN THE THREE BRANCHES ENTERING AND LEAVING NODE 2, A DIVERGENT WYE.

BRANCH COOLING AIR: VDWB = WC/(RHO2 * ADWB)

COMBINED INLET: V DWC = (WC+W2)/(RHOZ * ADWC)

MAIN ENGINE: VDWM= WZ/(RHO2 * ADWM

COMPUTE NODE 5 PARAMETERS. NODE 5 IS A
CONVERGENT WYE, MIXING STREAMS OF DIFFERENT
TEMPERATURES. IF NO WASTE HEAT BOILER IS
INSTALLED TEMPERATURE OF THE MAIN BRANCH,
EXHAUST FROM THE ENGINE IS:

TMAIN = T8 ELSE, TMAIN = 770.0+(370 × 10-3 × HP)

COMPUTE TEMPERATURE IN COMBINED EXHAUST STACK
BASED ON MIXING ENTHALOPY OF COOLING AND
EXHAUST STREAMS.

COOLING ENTHALOPY: HSEC=(1.421385E-5* TMOD+

.221091) * TMOD + 5,6373

EXHAUST ENTHALOPY: HMAIN = (1.56051E-5 x TMAIN +

.22388) XTMAIN + 4.75396

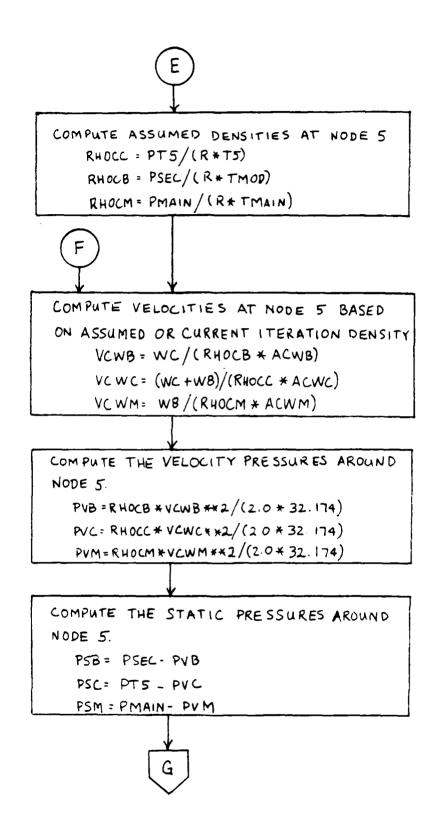
COMBINED ENTHALOPY: HSTACK = (W8/(W8+WC)) *

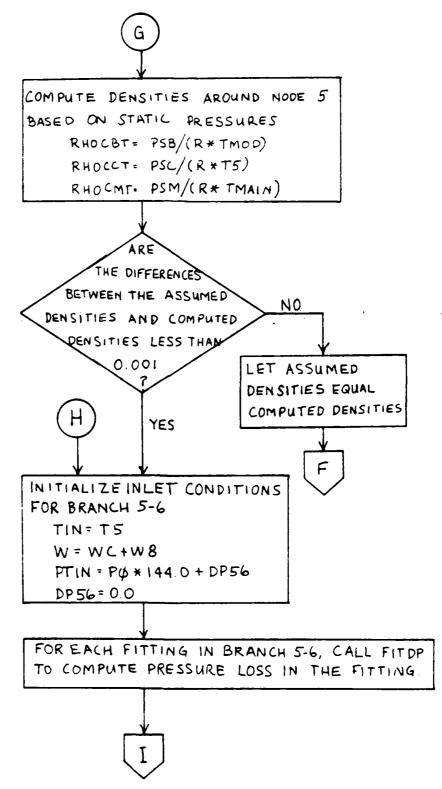
HMAIN + (WC/(W8+WC)) * HSEC

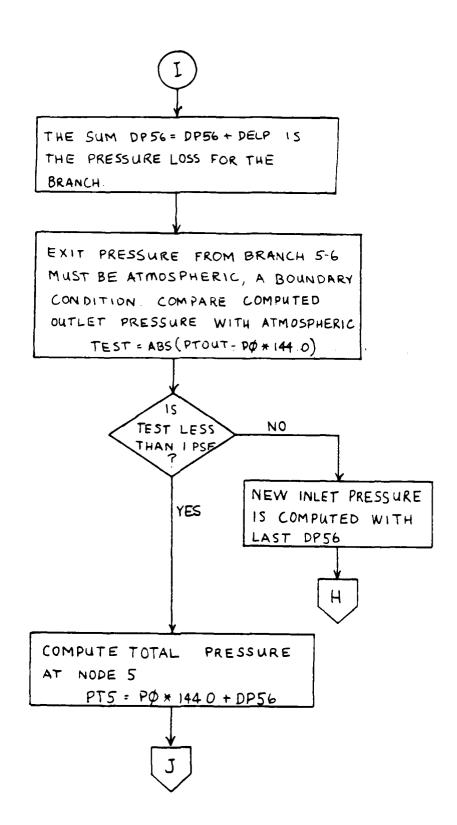
EXHAUST TEMPERATURE: T5 = (0.000841) * HSTACK+

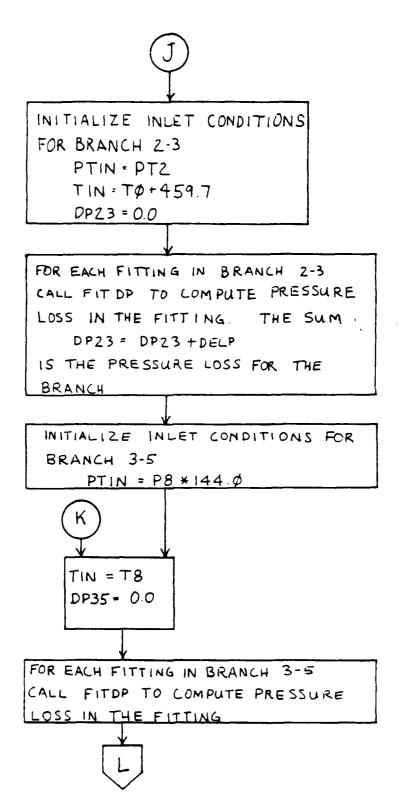
4.33577) * HSTACK - 9.5778

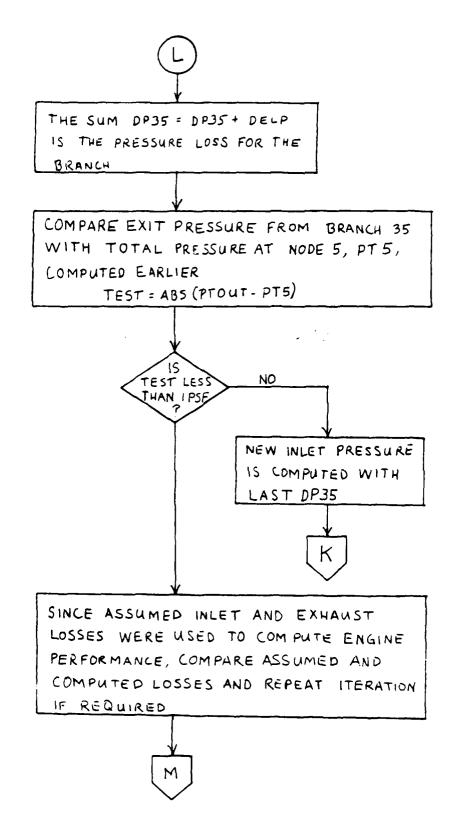
E

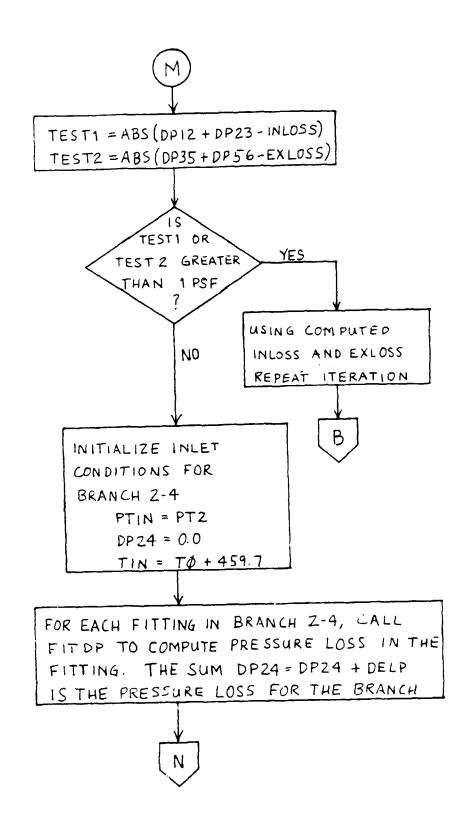








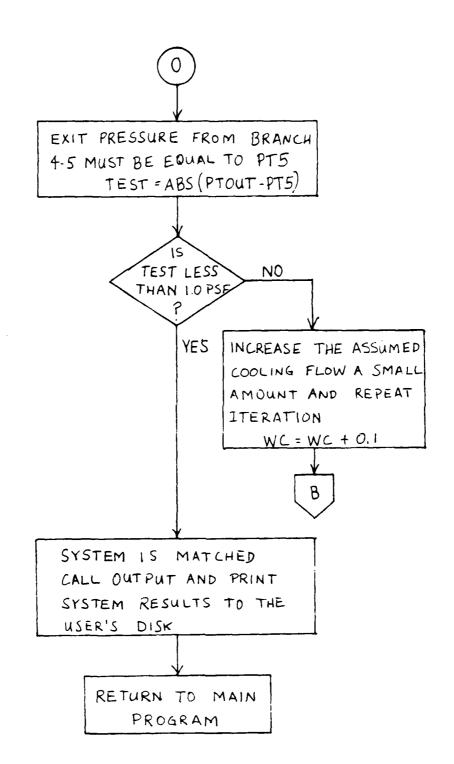




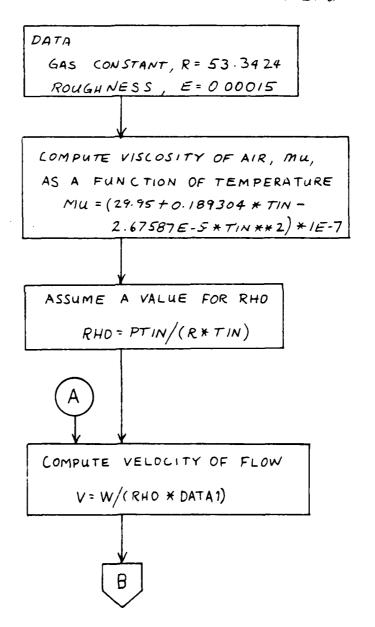
N

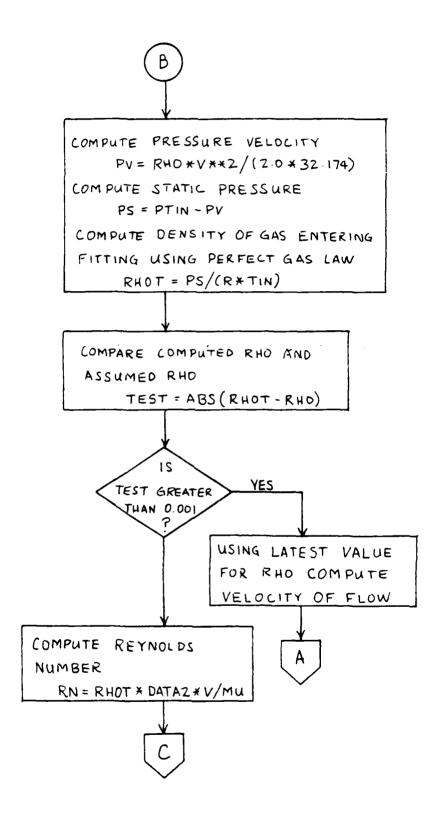
INITIALIZE INLET CONDITIONS FOR BRANCH 4-5. INLET PRESSURE IS A FUNCTION OF FAN CHARACTERISTICS AND FLOW

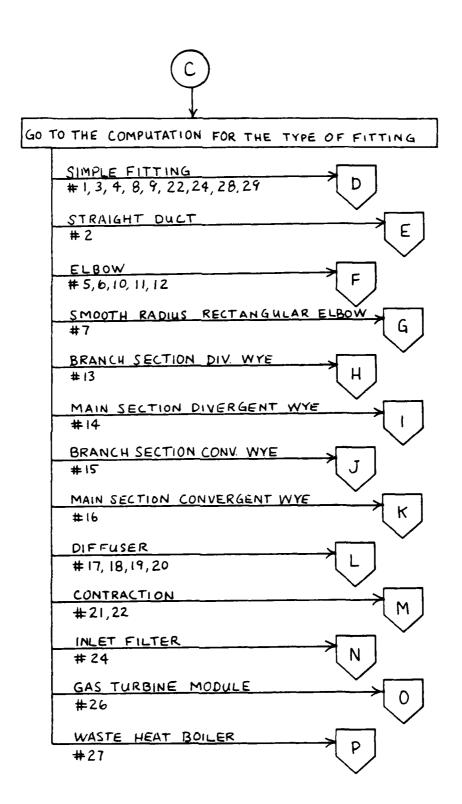
FOR EACH FITTING IN BRANCH 4-5, CALL FIT DP TO COMPUTE PRESSURE LOSS IN THE FITTING. THE SUM DP45 = DP45 + DELP IS THE PRESSURE LOSS FOR THE BRANCH

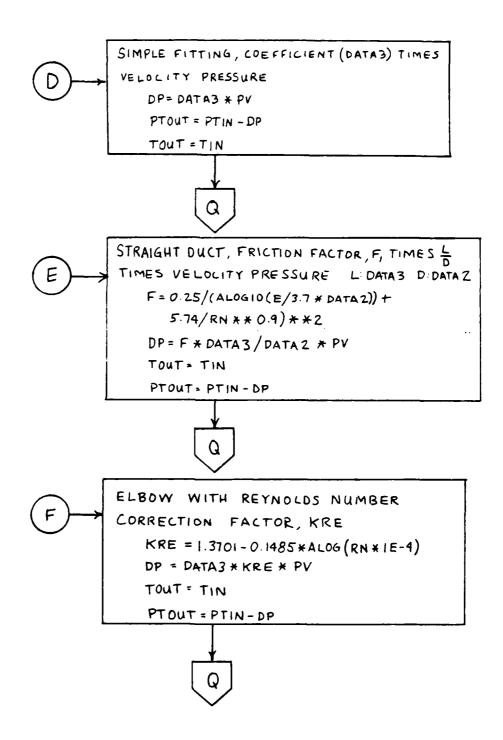


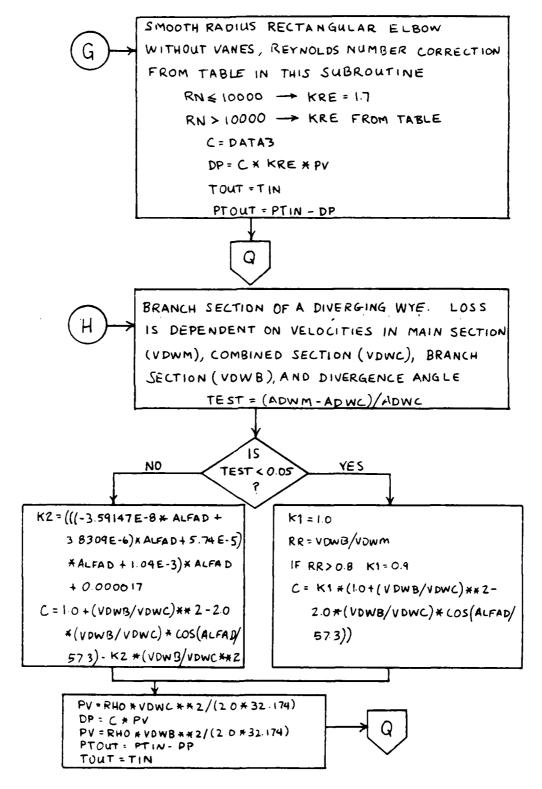
VI. FITTING PRESSURE LOSS CALCULATION
SUBROUTINE. SET UP TO COMPUTE
PRESSURE LOSS AND VELOCITY DATA FOR
30 FITTINGS LISTED IN THE MENU

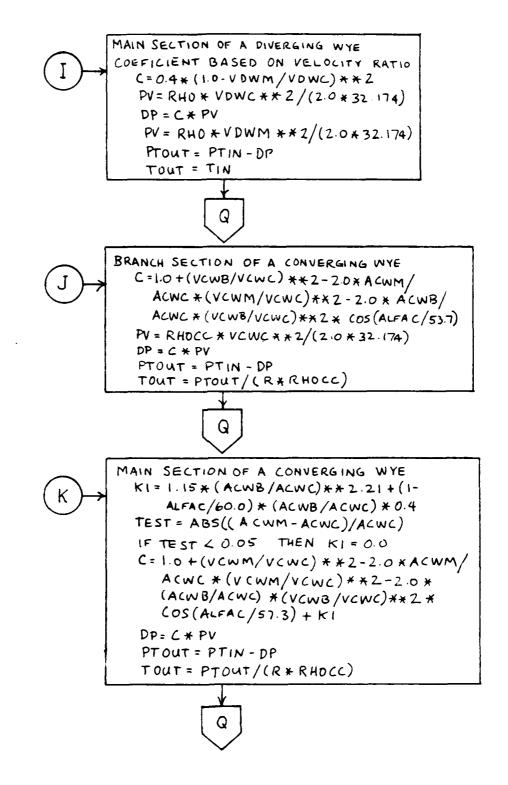


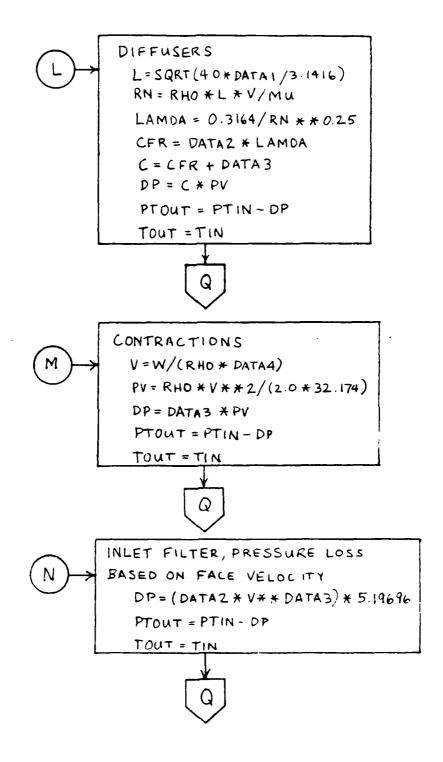


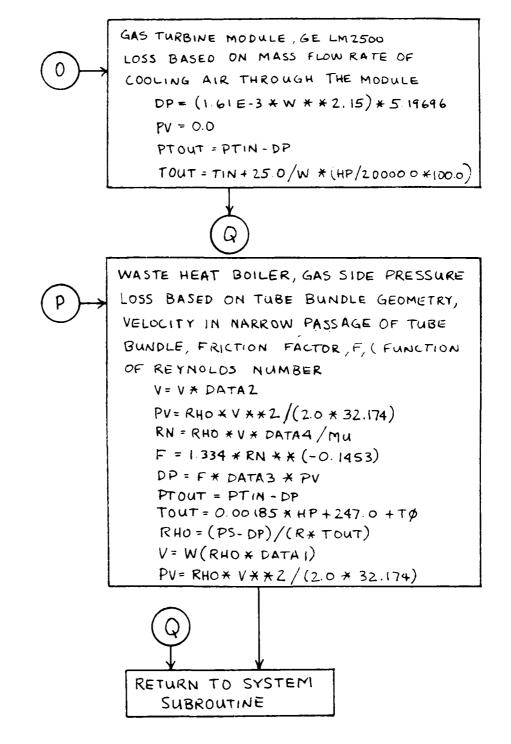












APPENDIX C USER'S MANUAL

A. GENERAL

The purpose of this program is to analyze a marine gas turbine installation on board a ship complete with inlet, exhaust, and cooling ductwork. The duct geometry must be input to the program to accomplish this. The program makes a file called "duct data" which contains resistance information on each fitting entered. This file may be edited with the built in editor or if the user is satisfied with the current design the file is read by the program and used in the COMPUTE section of the program. COMPUTE uses the duct data file and inputs dealing with the operating point of the engine to produce the performance parameters of the system. Performance includes both engine parameters and duct losses. All procedures in the program are accomplished using an interactive terminal session.

There are two versions of the program discussed in this user's manual. Version 1.0 is implemented on the NPS IBM 3033 computer. Version 1.1 is implemented on the NPS VAX-11 computer.

This user's manual will discuss the questions posed by the program. Familiarity with the program sections and the questions asked in each section will facilitate program execution and help produce reasonable results. The most critical area for familiarity is in the BUILD and EDIT sections of the program. It is not so critical in the COMPUTE section of the program because only two questions are asked for each operating point run after the amtient conditions are input.

B. PRELIMINARY

The program does not design ducts or read mechanical drawings. The user plays a vital role by interpreting the system for the program. Some fittings are easy to recognize such as elbows, straight duct, transistions, diffusers and contractions. Some are harder to understand, like diverging and converging wyes. Each fitting listed in the menu is sketched for the user. The sketches snow a typical view but remember that the dimensions shown on the drawings are variable inputs so the configuration can change drastically by looking at a fitting over the range of variable dimensions.

Before running the program the user should become familiar with the fitting sketches. Comparing the sketch to the fitting to be modeled will assist the user in preparing a list of fittings for the system. The user should note the dimensions and be prepared to input them to the program.

The program looks for fittings in a definite sequence. Branches are groups of fittings or sections of the ductwork. Branches run from node to node. A node is an entry, exit, junction, fan, or engine. Refer to figure 2.6 for the various system configurations. Nodes are indicated in this figure by the numbered black dots. Nodes have numbers from The branches get their number designation from the €nd point nodes. The user should become familiar with the system schematics then it will be easy to understand the order that the program will be asking for Branches are entered in a sequence from the lowest number node to the next lowest number node until all fittings are For example, a class three system enters branches in the following order: 1-2, 2-3, 2-4, 3-5, 4-5, 5-6. assist the user when entering fittings the program displays the current fitting identification number on the screen with The ID number is a six digit number where the

first digit is the system class, the next two digits are the branch number and the last two numbers are the sequence number of the fitting in the branch. A terminal session has been recorded and the printout annotated to show this number.

It would be helpful to pencil in the node numbers in the system drawings. The following table may help.

TABLE II Hode Designations

- 1 Main air inlet (engine only or combined)
- Cooling air inlet or divergent wye off main inlet
- 3 The engine
- 4 A fan
- 5 Cooling air exit or convergent wye with main exhaust
- 6 Main exhaust (engine only or combined)

The user should prepare a list of fittings organized by branches and continuous with regard to the sequence of fittings. It's the old "toe bone connected to the fcot hone" idea. As an example, the following list may help.

node 1

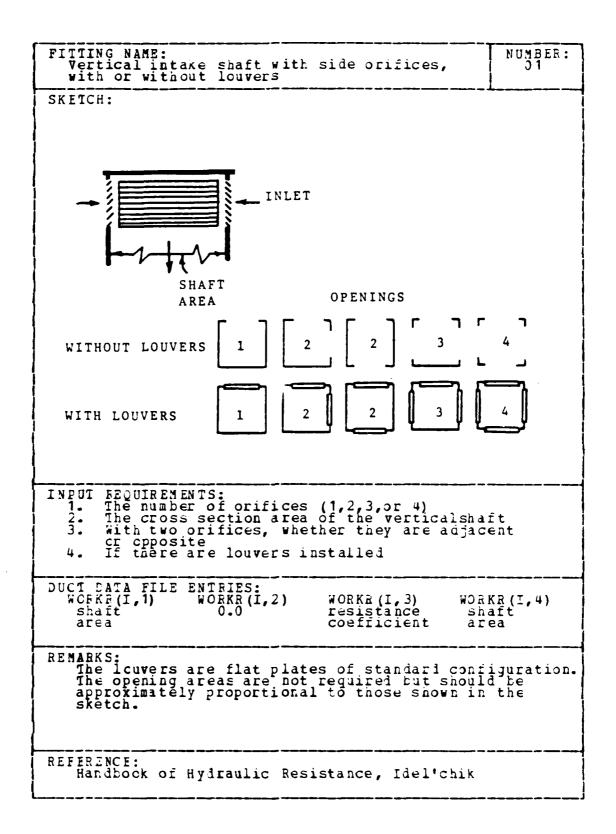
vert intake, 3 orifices, with louvers
straight duct
rectangular contraction
smooth radius rect elbow

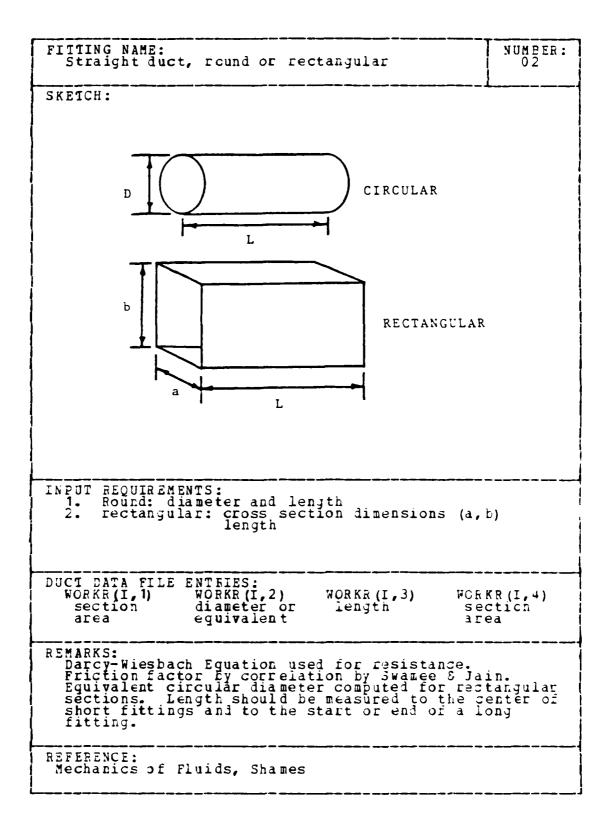
node 3

etc.

Do not forget to include abrupt exits where they appear. Sometimes it is easy to overlook an obvious fitting such as the engine module as part of the cooling air ductwork.

Only the class one system does not have either a divergent wye or a convergent wye. Class three and five have The divergent wye is fairly straight forward. user only needs to enter the areas indicated in the sketch and the angle of divergence (0-90). The branch section of the divergent wye is the first fitting in branch 2-4 (2-5 if no fan) and the mair section (combustion air) is the first fitting in branch 2-3. The combined area and the divergence angle are data entered when entering the branch of the diverging wye. The convergent wye is a more complex. It is located at node five. The branch of a convergent wye should be the last fitting of branch 4-5 (2-5 if no fan). It will usually be the fitting after the module. The main section (engine exhaust) of the convergent wye is the last fitting of branch 3-5. Usually there are just two fittings in branch 3-5. The first is the nozzle or extension bolted to the exhaust plane flange of the engine, and the last is the main section of the convergent wye. The combined area and convergence angle are data entered with the branch section. The convergence angle is usually zero and the combined area is about equal to the sum of the main and branch areas.





FITTING NAME: Smooth radius round cross section elbow NUMBER: SKETCH: THETA INPUT REQUIREMENTS:
1. Cross section diameter
2. Radius of the turn measured to the centerline of the section The turn angle DUCT DATA FILE ENTRIES:
WCRKF(I,1) WORKR(I,2)
section 0.0
area WORKā (I,3) resistance coeficient WORKR (I, 4) section area REMARKS: Turn angle should be from 0 to 90 degrees. REFERENCE: ASHRAE FUNDAMENTALS 1981, chapter 33

FITTING NAME:
Segmented round cross section elbow
3, 4, or 5 segments, 90 degree turn NUMBER: SKETCH: THREE SEGMENTS SHOWN (THERE MAY ALSO BE R FOUR OR FIVE SEGMENTS) 90 DEGREES INPUT FEQUIREMENTS:

1. Number of segments
2. Cross section diameter
3. Radius of the turn measured to the centerline of the turn DUCT DATA FILE ENTRIES:
WORKR (I, 1) WORKR (I, 2)
section 0.0 WORKR (I,3) resistance coefficient FORKR(I,4) section area area REMARKS:
Note that t's number of segments includes the entry and exit segments. REFERENCE: ASHFAE FUNDAMENTALS 1981, chapter 33

NUMBER: FITTING NAME: Mitered round cross section elbow SKETCH: OPTIONAL CASCADED VANES THETA י מ INFUT FECUIREMENTS:
1. Cross section diameter
2. Turn angle
3. Whether or not concentric guide vanes are installed DUCT DATA FILE ENTRIES:
WCRKR (I,1) WORKR (I,2)
section diameter WORKR (I, 4) section WORKA (I, 3) resistance coefficient area area REMARKS:
A Reynolds number correction is applied to this fitting. REFERENCE: ASHRAE FUNDAMENTALS 1981, chapter 33

FITTING NAME:
Mitered rectangular cross section elbow
without turning vanes NUMBER: SKETCH: THETA INPUT RECUIREMENTS:

1. Height of the elbow, dimension parallel to turn axis Width of the elbow, dimension in the turn plane Turn angle DUCI DATA FILE ENTRIES:

WCRKR (I, 1) WORKR (I, 2)

section hydraulic

area diameter WORKR (I, 3) resistance coefficient WORKR (I, 4) section area REMARKS:
This fitting has a Reynolds number correction applied to the resistance coefficient. REFERENCE: ASHRAE FUNDAMENTALS 1981, chapter 33

FITTING NAME: Smooth radius rectangular elbow witnout NUMBER: quide vanes SKETCH: THETA INPUT FEGUIREMENTS:
1. Height of the elbow, the dimension parallel to the width of the elbow, the dimension parallel to the turn axis width of the elbow, the dimension in the turn plane. Radius of the elbow measured to the centerline of the elbow.

Turn angle 2: 3: 4. DUCI DATA FILE ENTFIES:
WORKF (I, 1)
Section hydraulic
area diameter WORKR (I,3) resistance coefficient PORKR (I, 4) radius/ width REMARKS:
This fitting has a Reynolds number correction.
The correction also varies with the R/W ratio. REFERENCE: ASHRAE FUNDAMENTALS 1981, chapter 33

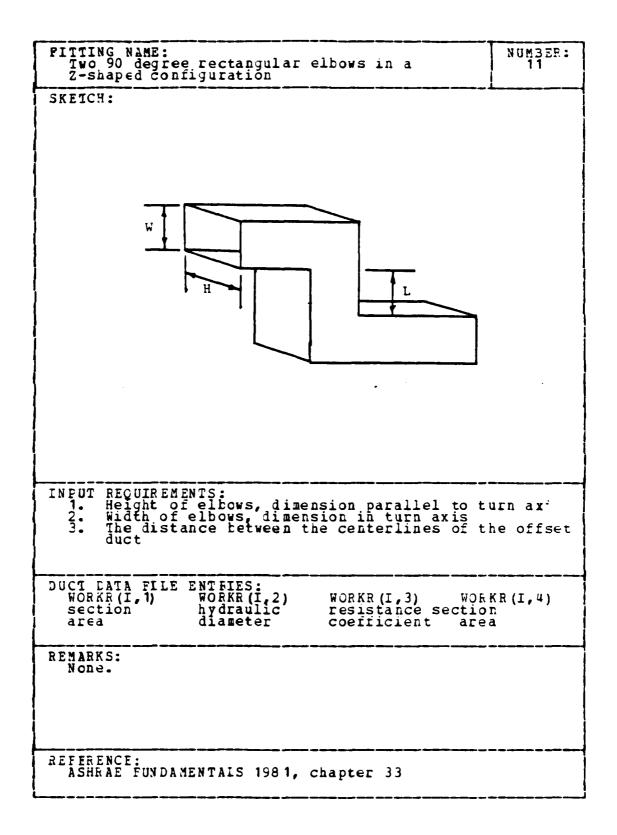
FITTING NAME:
Smooth radius rectangular elbow with splitters NUMBER: SKETCH: THETA TWO SPLITTERS SHOWN (THERE MAY ALSO BE ONE OR THREE) INPUT FEQUIREMENTS:

1. Number of splitters, 1.2, or 3
2. Height, distance parallel to turn axis
3. Width, distance in turn plane
4. Radius of ellow to section centerline
5. Turn angle DUCT DATA FILE ENTRIES:
WCRKE(I,1)
Section 0.0 WCRKR(I,3) resistance WORKR (I, 4) section area coefficient area REMARKS: REFERENCE: ASHRAE FUNDAMENTALS 1981, chapter 33

and the second s

FITTING NAME: Mitered rectangular elbcw with vanes NUMBER: SKEICH: AREA THREE VANES SHOWN (THERE MAY ALSO BE ONE OR TWO) INPUT FECUIREMENTS:
1. Number of vanes (1, 2, or 3)
2. Cross section area DUCT DATA FILE ENTRIES:
WORKE(I,1)
SECTION
0.0 WORKR (I, 3) resistance coefficient WORKR(I,4) section area area REMARKS: Flat plate turning vanes are used. REFERENCE: ASHRAE FUNDAMENTALS 1981, chapter 33

FITTING NAME:
Rectangular elbow with converging or
diverging flow NUMBER: SKETCH: Н WO W1 INPUT REQUIREMENTS:
1. Inlet height, dimension parallel to turn axis
2. Exit height, dimension parallel to turn axis
3. Constant width, dimension in turn plane DUCT DATA FILE ENTFIES:
WORKE (I, 1)
inlet
area inlet hyd.
diameter WORKR (I,3) resistance coefficient WORKR (I, 4) outlet area REMARKS: Elbow should have a 90 deg turn. The width should remain constant in the elbow. REFERENCE: ASRHAE FUNDAMENTALS 1981, chapter 33



A CONTRACTOR OF THE SECOND SECOND

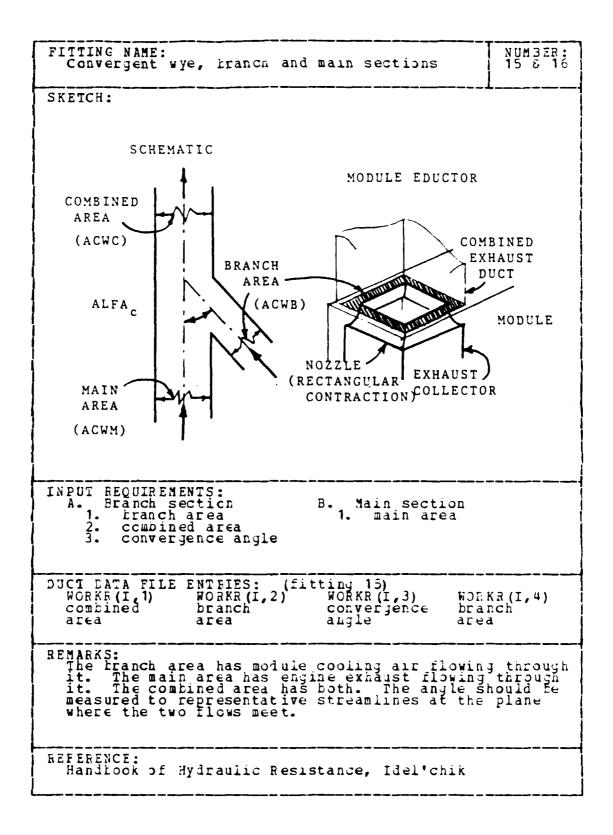
FITTING NAME:
Two 90 degree elbows in different planes NUMBER: SKETCH: INPUT REQUIREMENTS:

1. Height of ellow, dimension parallel to turn axis

2. Width of elbow, dimension in the plane of the turn

3. Distance between the centerlines of the luct connected to this arrangement DUCT DATA FILE ENTRIES:
WORKE (I, 1) WORKE (I, 2)
section Hydraulic
area Diameter WORKR (I,3) resistance coefficient WORKE (I, 4) section area REMARKS:
Resistance coefficient is a curve fit to the tabulated data. REFERENCE: ASHRAE FUNDAMENTALS 1981, chapter 33

NUMBER: FITTING NAME: Diverging wye, branch and main sections SKETCH: COMBINED INLET AREA (ADWC) ALFA BRANCH AREA MAIN JET AREA (ADWB) (ADWM) INFUT FEQUIREMENTS:
A. Branch section B. Main section 1. Main area Main section combined area tranch area divergence angle DUCT DATA FILE ENTRIES: (fitting 13)
WCHKR(I,1) WORKR(I,2) WORKR(I,3)
combined branch divergence
area area angle WORKR (I, 4) branch area REMARKS:
The divergence angle should follow some centerline streamline. The areas are cross section areas perpendicular to the streamline in the sections away from the dividing location. Cooling air flows through the branch section. Main inlet air to the engine flows through the main section. Both flow through the combined section. REFERENCE: Handbook of Hydraulic Resistance, Idel*chik



PITTING NAME: Conical diffuser NUMBER: SKETCH: D0 D 1 INPUT RECUIREMENTS:

1. Length of the diffuser

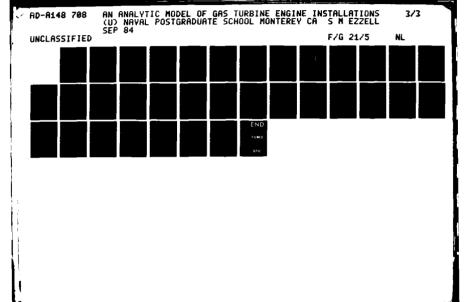
2. Inlet diameter

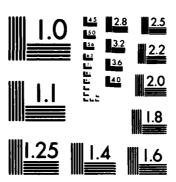
3. Cutlet diameter

4. Is there distorted flow at the inlet

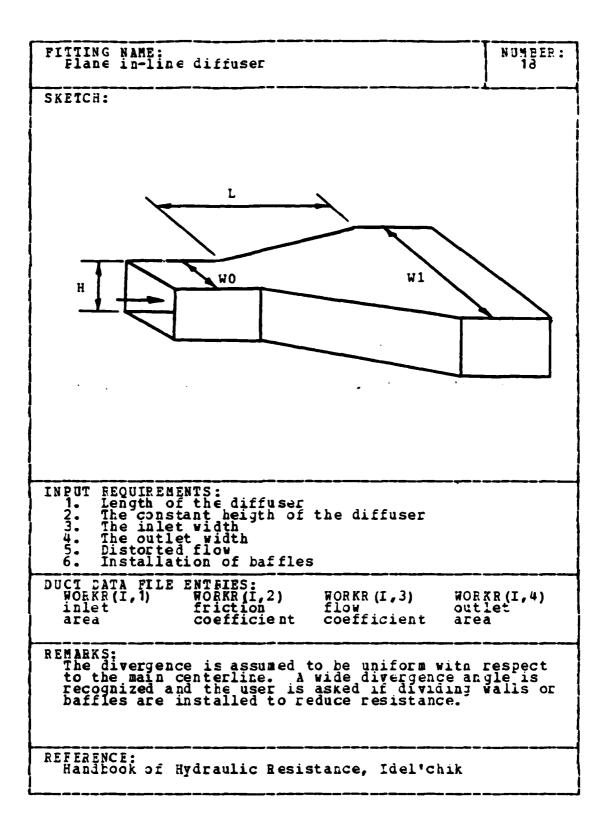
5. Are there dividing wall or baffles installed to reduce resistance DUCT DATA FILE ENTRIES:

WCRKE(I,1) WORKR(I,2)
inlet friction
area coefficient WORKK(I,3) flow coefficient WOEKR(I,4)
outlet area REMARKS: The frogram recognizes a wide diverging angle and warns the user. Resistance in this case may be reduced by 35 % with installation of paffies. REFERENCE:
Handbook of Hydraulic Resistance, Idel'chik





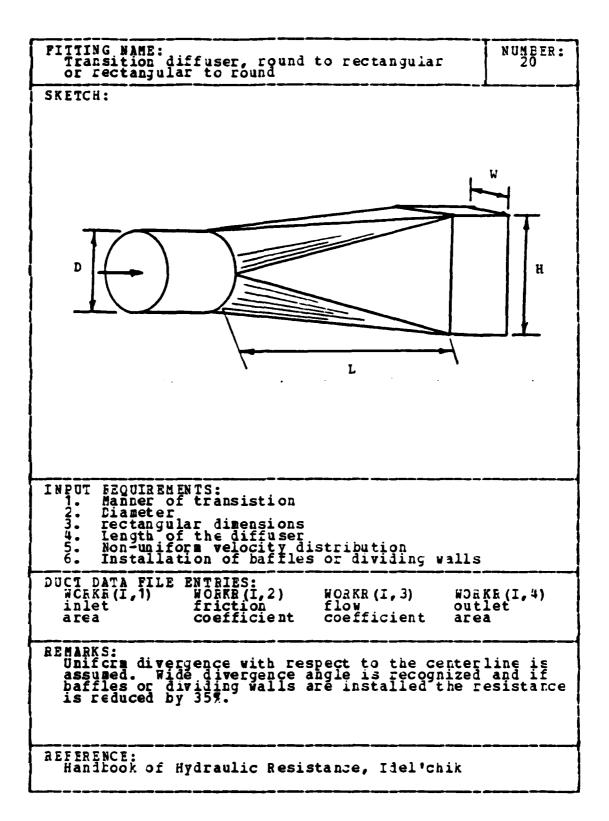
MICROCOPY RESOLUTION TEST CHART
NATIONAL BUREAU OF STANDARDS-1963-A

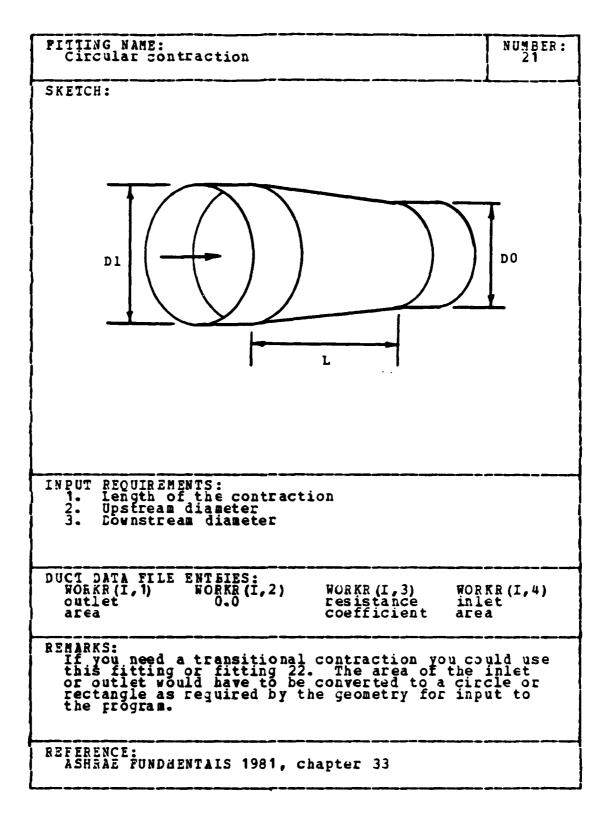


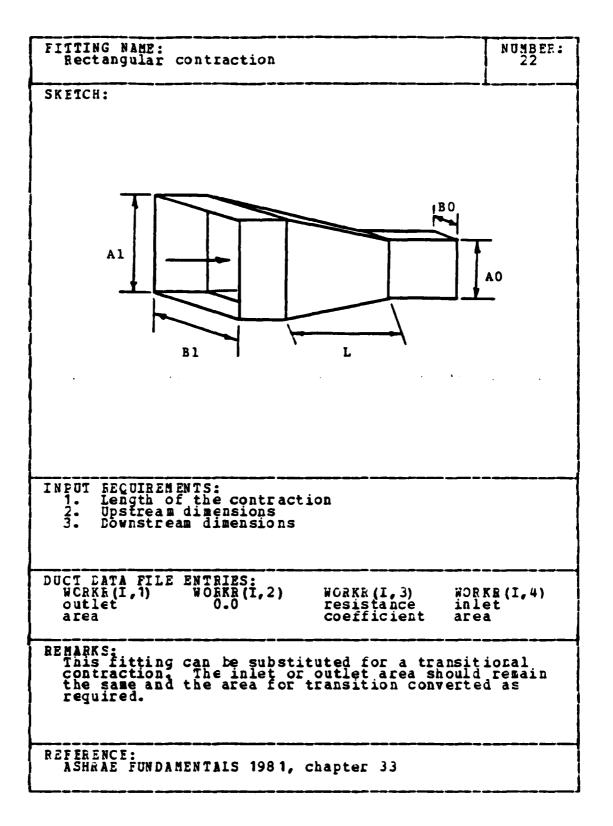
FITTING NAME: Pyramidal in-line diffuser NUMBER: SKETCH: WO H1 L INPUT FEQUIREMENTS: regularies:
length of the diffuser
Smaller inlet dimension, larger inlet dimension
Dimensions parallel to inlet dimensions
Non-uniform velocity profile
Are baffles installed DUCT DATA FILE ENTRIES:

WCRKE(I,1) WORKE(I,2)
inlet friction
area coefficient WORKR (I, 4) outlet WORKR (I, 3) flow coefficient area REMARKS:

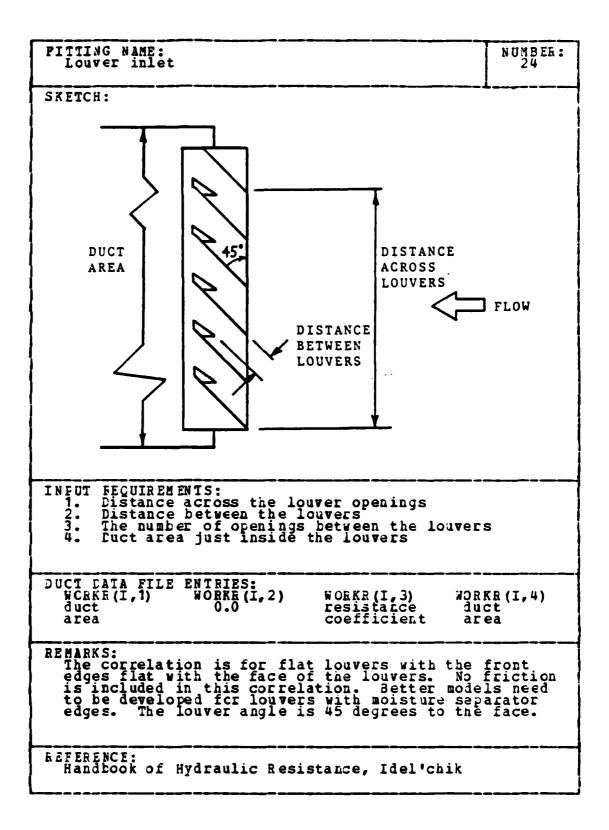
A uniform divergence with respect to the centerline is assumed. Wide divergence angle is recognized by the program. With a wide angle the flow resistance can be reduced by 35% with baffles or dividing walls. REFERENCE:
Handbook of Hydraulic Resistance, Idel*cnik







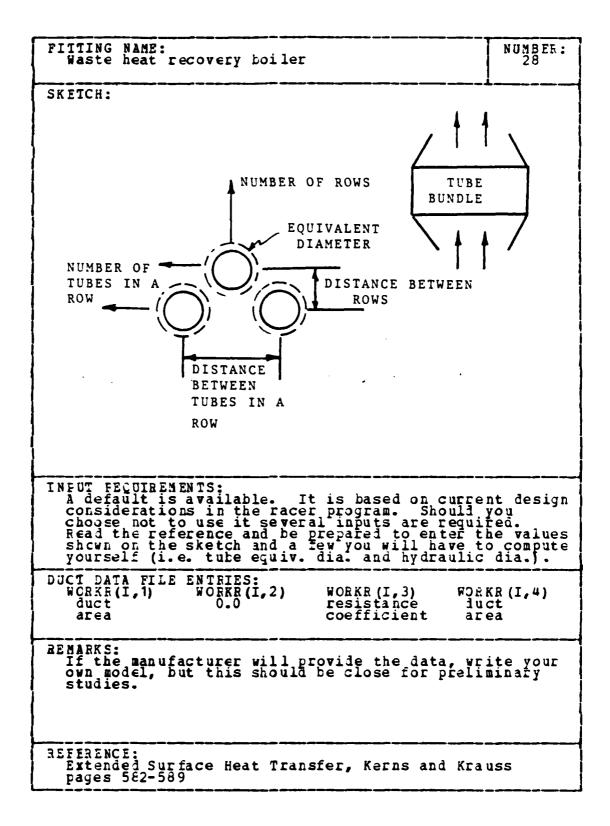
FITTING NAME: NUMBER: Screen SKETCH: SCREEN AREA (FREE FLOW MEANS HOLE SPACES) DUCT AREA (OVERALL AREA) INPUT REQUIREMENTS:
1. Overall duct cross section area
2. Screen free flow area DUCT DATA FILE ENTRIES:
WORKE (I, 1) WORKE (I, 2)
duct 0.0 WORKR (I,3) resistance coefficient WORKR (I, 4) duct area area REMARKS:
This fitting is useful for the screen in front of the engine inlet. The free flow area is the sum of all the holes in the screen. REFERENCE:
ASHRAE FUNDAMENTALS 1981, chapter 33



NUMBER: FITTING NAME: Filter SKEICH: FACE AREA INPUT REQUIREMENTS:
None if the default value is used.
If another filter type is to be used then the user should provide pressure loss data as a function of face velocity. Only a few points are required for the power curve fit to work. The number of points is an input (two min.) DUCI DATA FILE ENTBIES:
WORKE (1,1) WORKE (1,2)
filter face multiplier
area (A) WORKR (I, 3) exponent (B) WORKR(I,4) filter face area REMARKS:
The power curve fit is of the form: delta pressure (in WG) = A*(velocity) **B REFERENCE:
Filter manufacturer's data

FITTING NAME:
Multi-taffle type silencer NUMBER: 26 SKETCH: C DISTANCE ACROSS DUCT G L N IS THE NUMBER OF GAPS INFUT REQUIREMENTS:
1. Gap between laffles
2. Haffle thickness
3. Haffle length (with flow)
4. Duct dimension parallel to gap
5. Duct dimension across gaps The number of gaps DUCT DATA FILE ENTRIES:
WCRKR(I,1)
WORKR(I,2)
duct
0.0 WORKR (I, 3) resistance coefficient WORKR (I, 4) area area REMARKS:
This is a composit model. The resistance coefficient is modeled as a sudden contraction, friction along the length of the baffle, and a sudden expansion. It is not a very good model and a model based on experimental data would be better. REFERENCE: NAVSEA Inlet Design Handbook for Marine Gas turbines

FITTING NAME:
Gas turbine module NUMBER: SKETCH: GAS TURBINE MODULE ** COOLING AIR PASSAGES ONLY **. INPUT REQUIREMENTS: None DUCT LATA FILE ENTRIES:
WCRKF(I,1)
1.0
1.0 WORKE (1, 3) WORKR (I, 4) REMARKS: This model is based on the mass flow rate of cooling air through the module. It is a power fit to data from General Electric Co. It should be good as long as entry and exit areas remain about the same. The 1.0's in the duct data file are there to prevent division by zero in the program and are not actually usel. REFERENCE:
Manufacturer's data



FITTING NAME: Abrupt Exit	NUMBER:
SKETCH: OUTLET AREA	
INPUT REQUIREMENTS: 1. The exit area	
	KR(I,4) it ea
REMARKS: All velocity energy is assumed lost after exithe duct, hence a coefficient of 1.0.	ting
REFERENCE: ASHRAE FUNDAMENTALS 1981, chapter 33	

C. EXECUTING THE PROGRAM

IBM 3033 at NFS

Issue the following commands to compile and execute the program.

FCRTHX filename

GLOEAL TXTLIB FORTMOD2 MOD2EEH NONIMSL

ICAD filename (START

"filename" is the name of the program in the user's files. NONIMSL is required because the program calls the NONIMSL library with FRTCMS when defining files and clearing the CRT screen. If the file has been compiled on the user's disk the lengthy compiling may be omitted and issue just the last two lines.

2. VAX-11 at NPS

The program version to be used is 1.1. This version is a modified version of the program listed in Appendix A. The modifications include elimination of all calls to FRTCMS is used for two purposes in version 1.0. FRICMS. First to set up file definitions and second to clear the screen at appropriate times to prevent the format of the display from being chopped up. The file definitions in version 1.1 are set up using the standard OPEN statement of FORTRAN 77 used on the VAX-11/780 at NPS. All calls to FRICMS to clear the screen were deleted and are not needed on the VAX because it scrolls the display from the bottom and does not cut off any continuous screen displays. other change was made in the file definition area, writes to the terminal where made to unit 5 and all reads from the terminal were made from unit 6. This agrees with the convention of FORTRAN 77 as implemented on the VAX. program runs like any other program on the VAX, first the program must be compiled using the fortran compiler,

linked and run. The program is still interactive on the VAX and about the only word of caution required is to remember to use CAPS ON or upper case input for logical replies. Using lower case leaves the user in a loop where the program keeps asking for for a correct reply. The duct geometry file information is on a file called duct.lat and the performance information is on a file called output.dat.

D. BUILDING A DUCT CATA PILE

The following pages are a recorded session at the terminal where the author entered a system in to the program. The system modeled is made up from drawings for the proposed Arleigh Burke class juided missile destroyer. The session has been annotated to point out features of the program.

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GLORAL TITLE CASLED FORTMOD 2 MODZESH INSLED MONIMST

EACUTED START

A ONE ON HONSON AND MARINE GAS TURBINE INSTALLATION

BY LCDR. SIZPHEN M. EZZELL

OPTIONS: SULID A DATA FLE REPRESENTING THE DUCT SYSTEM
EDIT OR CHANGE THE DUCT DATA FILE

METHOD: INTERACTIVE IMPUT OF DATA BRANCHING TO DESIRED

COMPUTE SYSTEM PERFORMANCE

MARNING, TWO NULL ZNTRIZS ON NUMBERICAL INPUT WILL ***

FIRST CUESTION.

DO YOU HAVE A DATA FILE OF DUCT FITTINGS (I/N)?

DO YOU HAVE A DATA FILE OF DUCT FITTINGS (I/N)?

TOU HAVE SELECTED THE LONG INSTRUCTIONS (L/S)?

YOU HAVE SELECTED THE LONG INSTRUCTIONS (L/S)?

YOU HAVE MORKING ON A CET OR TYPPWRITER TERMINAL (C/T)?

YOU HAVE SELECTED THE LONG INSTRUCTIONS
ARE YOU WORKING ON A CET OR TYPPWRITER TERMINAL (C/T)?

YOU HAVE SELECTED THE LONG INSTRUCTIONS
(Y,N)

DOES THE MODULE COOLING AIR BRANCH OFF THE MAIN INLET?

(Y,N)

DOES THE MODULE COOLING AIR JOIN THE MAIN ENGINE EXHAUST?

(Y,N)

TIS THERE A COOLING FAN INSTALLED?

YOU MUST ENTER A LETTER IN THE BRACKETS.

YOR N

YOU MUST ENTER A LETTER TO THE BRANCH SECTION OF AN IS

INSTALLED. YOU WILL BE ENTERING FITTINGS FOR SIX BRANCHES.

1. OF A DIVERGENT MYE.

2. MAIN SECTION OF THE DIVERGENT WE TO THE ENGINE FAN.

4. ENGINE SECTION OF THE DIVERGENT WE TO THE COOLING FAN.

4. ENGINE SECTION OF THE DIVERGENT WE TO THE ENGINE FAN.

4. ENGINE SECTION OF THE DIVERGENT WE TO THE WASHING.

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ON THE FITTINGS THIS BRANCH
OF INTIME THE FITTINGS THIS BRANCH
ORIFACES, HITH (OUT) LOUVERS

OZ STRAIGHT DUCT
 OF SERVE SACE

OF SERVE SACE

OF NC TOPE FITTINGS THIS BRANCH

OF NC TOPE FITTINGS THIS BRANCH

OF STRAIGHT JUCT

OF STR
 25
YOU HAVE SELECTED THE INLET FILTER .
**FIRST QUESTION, WHAT IS THE TOTAL FACE AREA OF THE FILTER?
   DO YOU WANT TO USE THE DD963 TYPE FILTER IN THE DRY CONDITION (Y/N)?
   NO MORE QUESTIONS.
DO YOU WANT TO ENTER THIS FITTING (Y/N)?
                                                                                                                                                                                   (MENU DMITTED
 >> YOU ARE MORKING ON FITTING NUMBER >> 312201
    TOU HAVE SELECTED A LOUVERED ENTRANCE. **FIRST QUESTION, WHAT IS THE DISTANCE ACROSS THE LOUVER OPENINGS?
 25.5
WHAT IS THE DISTANCE BETWEEN THE LOUVERS, USE THE
CLOSEST DISTANCE.
 0.4021
HOW MANY OPENINGS ARE THERE BETWEEN THE LOUVERS?
   LAST QUESTION, WHAT IS THE AREA OF THE DUCT
JUST INSIDE THE LOUVER ENTRANCE?
 197.75
DO YOU WANT TO ENTER THIS FITTING (Y/N)?
Y CU ARE WORKING ON FITTING NUMBER >> 312232
 25
YOU HAVE SELECTED THE INLET FILTER.
**FIRST QUESTION, WEAT IS THE TOTAL FACE AREA OF THE FILTER?
 197.75
DO YOU WANT TO USE THE DD963 TYPE FILTER IN
THE DRY CONDITION (Y/N)?
NO MCRE CUESTIONS.
DO YOU WANT TO ENTER THIS FITTING (Y/N)?
7>> YOU ARE WORKING ON FITTING NUMBER >> 312203
```

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02
YOU HAVE SELECTED STRAIGHT DUCT. IT MAY BE ROUND
OR RECTANGULAR.
 ***FIRST QUESTION, IS THE DUCT CIBCULAR OR RECTANGULAR (C/F) ?
 THE DUCT IS RECTANGULAR, ENTER PIRST CROSS-SECTIONAL DIMENSION. (FEET)
 i8.33
Second Cimension (Feet)
10.5
ENTER THE LENGTH OF THIS DUCT SECTION. (FEET)
17.75
DO YOU WANT TO ENTER THIS FITTING (Y/N)?
 >> YCU ARE WORKING ON FITTING NUMBER >> 312204
^{00}_{-}> YOU ARE WORKING CN FITTING NUMBER >> 323101
 YOU HAVE SELECTED THE MAIN SECTION OF A DIVERGING MYZ.
THE AIR TO THE ENGINE SHOULD BE FLOWING THROUGH THIS SECTION.
JUST ONE CUESTION, WHAT IS THE CROSS-SECTIONAL AREA OF THE
MAIN SECTION? THIS SHOULD BE THE AREA JUST DOWNSTREAM OF THE
JUNCTION AND DIRECTS FLOW TO THE ENGINE. IT ALSO SHOULD BE
THE FIRST FITTING OF THE BRANCH.
?
81.375
>> YCU ARE WORKING ON FITTING NUMBER >> 323102
26
YOU HAVE SELECTED A MULTI-BAFFLE TYPE SILENCER.
PACH BAFFLE HAS A STREAMLINED SHAPE. IT IS THE TYPE
USED IN THE INLETS OF THE DD963.
**FIRST QUESTION, THAT IS THE JAP DETWEEN THE BAFFLES?
0.333
WHAT IS THE THICKNESS OF THE BAFFLES?
0.666
WHAT IS THE LENGTH OF THE BAFFLES?
9.33
WHAT IS THE DIMENSION OF THE BAFFLES PARALLEL TO THE GAP?
7.75
FHAT IS THE DIMENSION OF THE MAIN DUCT ACROSS THE GAPS?
10.5
LAST QUESTION, HOW HANY GAPS ARE THERE?
  DO YOU WANT TO ENTER THIS FITTING (Y/N)?
 >> YOU ARE WORKING ON FITTING NUMBER >> 323103
22
YOU HAVE SELECTED A RECTANGULAR CONTRACTION.
** FIRST QUESTION, WHAT IS THE LENGTH OF THE CONTRACTION?
É.5
PHAT IS THE LEAST UPSTREAM CROSS-SECTION DIMENSION?
```

```
10.5
THAT IS THE LEAST DOWNSIREAM CROSS-SECTION DIMENSION?
6.667
LAST QUESTION, WHAT IS THE GREATER DOWNSTREAM CROSS-SECTION DIMENSION?
7.75
 DO YOU WANT TO ENTER THIS PITTING (Y/N)?
y >> YOU ARE WORKING CN FITTING NUMBER >> 323104
 YOU HAVE SELECTED A MITSRED, RECTANGULAR CROSS-SECTION, ELBOW. **FIRST QUESTION, WHAT IS THE HEIGHT OF THE ELBOW? (THE DIMENSION PARALLEL TO THE TURN AXIS)
6.67
WHAT IS THE WIDTH OF THE ELBOW CROSS-SECTION?
(THE DIMENSION IN THE PLANE OF THE TURN)
7.75
LAST QUESTION, WHAT IS THE ANGLE OF THE ELBOW TURN
(0 - 90 DEGREES)?
90 DO YOU WANT TO ENTER THIS PITTING (Y/N)?
  >> YOU ARE WORKING ON FITTING NUMBER >> 323105
23
YOU HAVE SELECTED A SCREEN OBSTRUCTION IN THE DUCT.
**FIRST QUESTION, WHAT IS THE DUCT CROSS-SECTIONAL AREA?
20
50
LAST QUESTION, WHAT IS THE PREE FLOW AREA OF THE SCREEN?
27. 15 DO YOU WANT TO ENTER THIS FITTING (Y/N)?
Y YOU ARE WORKING ON FITTING NUMBER >> 323106
  >> YCJ ARE WORKING ON FITTING NUMBER >> 324001
TOU HAVE SELECTED THE BRANCH SECTION OF A DIVERGENT WYE.
THE HODULE COOLING AIR SHOULD BE BRANCHING OFF THE MAIN
INLET AND FLOWING THROUGH THIS SECTION. THIS SHOULD BE THE
FIRST QUESTION, WHAT IS THE ANGLE BETWEEN THE HAIN FLOW
AXIS AND THE BRANCH FLOW AXIS (DEGREES)?
90
WHAT IS THE CROSS-SECTIONAL ABEA OF THE COMBINED FLOW
SECTION? THIS IS WHERE BOTH ENGINE AIR AND COOLING AIR FLOW
JUST UPSTREAM OF THE BRANCH.
 197.75
LAST QUESTION, WHAT IS THE CROSS-SECTIONAL AREA OF THE BRANCH?
25.761
DO YOU WANT TO ENTER THIS FITTING (Y/W)?
```

```
>> YOU ARE WORKING ON FITTING NUMBER >> 324002
?

22

YOU HAVE SELECTED STRAIGHT DUCT. IT MAY BE ROUND
OF RECTANGULAR.

***FIRST QUESTION, IS THE DUCT CIRCULAR OR RECTANGULAR (C/R) ?
^{\mathtt{C}}_{\mathtt{THE}} duct is dircular, enter the diameter (feet)
2.708
ENTER THE LENGTH OF THIS DUCT SECTION. (FEET)
7.5
DO YOU WANT TO ENTER THIS FITTING (Y/N)?
Y >> YOU ARE WORKING ON FITTING NUMBER >> 324003
00
_>> YOU ARE WORKING ON PITTING NUMBER >> 335101
02
You have selected straight duct. It hay be round or rectangular.
***FIRST QUESTION, IS THE DUCT CIRCULAR OR RECTANGULAR (C/R) ?
THE DUCT IS RECTANGULAR, ENTER FIRST CROSS-SECTIONAL DIMENSION. (FEET)
  SECOND DIMENSION (FEET)
4.58
ENTER THE LENGTH OF THIS DUCT SECTION. (FEET)
  DO YOU WANT TO ENTER THIS FITTING (Y/N)?
  >> YOU ARE WORKING ON FITTING NUMBER >> 335102
YOU HAVE SELECTED TEE MAIN SECTION OF A CONVERGING MYE. THE ENGINE EXHAUST ALONE SHOULD BE PLOWING THROUGH THIS SECTION. IT SHOULD BE THE LAST FITTING OF THE BRANCH.

**JUST CNE QUESTION, WHAT IS THE CROSS-SECTIONAL AREA OF THE MAIN ERANCH?
20.19
DO YOU WANT TO ENTER THIS PITTING (Y/N)?
Y>> YOU ARE WORKING ON FITTING NUMBER >> 335103
  >> YOU ARE WORKING ON FITTING NUMBER >> 345001
 'YOU HAVE SELECTED THE GAS TURBINE MODULE AS A PART OF THE COOLING FLOW PASSAGE. NO QUESTIONS, JUST NEEDED TO KNOW WHERE YOU WANTED THE MODULE.

DO YOU WANT TO ENTER THIS FITTING (Y/N)?
Y >> YOU ARE WORKING CH FITTING HUMBER >> 345002
TOU HAVE SELECTED THE BRANCH SECTION OF A CONVERJENT WYS. THE HOT NODULE COOLING AIR SHOULD BE JOINING THE MAIN ENGINE EXHAUST IN THIS WYE. THIS FITTING SHOULD BE THE LAST FITTING IN THE ERANCH. WHAT IS THE ANGLE BETWEEN THE MAIN FLOW AXIS AND THE BRANCH AXIS (DEGREES)?
```

```
30.46
LAST QUESTION, WHAT IS THE CROSS-SECTIONAL AREA OF THE
BRANCE?
10.27
33 YOU WANT TO ENTER THIS FITTING (Y/N)?
Y>> YCU ARZ WORKING ON FITTING NUMBER >> 345003
OO >> YOU ARE WORKING ON FITTING NUMBER >> 356201
 YOU HAVE SELECTED A CIRCULAR CONTRACTION. **FIRST QUESTION, WHAT IS THE LENGTH OF THE CONTRACTION?
 WHAT IS THE UPSTREAM DIAMETER?
6.2374
WHAT IS THE DOWNSTREAM DIAMETER?
5.4667
DO YOU WANT TO ENTER THIS FITTING (Y/N)?
Y CU ARE FORKING ON FITTING NUMBER >> 356202
02
YOU HAVE SELECTED STRAIGHT DUCT. IT MAY BE ROUND OR RECTANGULAR.
*** FIRST QUESTION, IS THE DUCT CIRCULAR OR RECTANGULAR (C/E) ?
THE DUCT IS CIRCULAR, ENTER THE DIAMETER (FEET)
 .4667
ENTER THE LENGTH OF THIS DUCT SECTION. (FEET)
7.11 DO YOU WANT TO ENTER THIS FITTING (Y/N)?
Y>> YCU ARE WORKING ON FITTING NUMBER >> 356203
OS
YOU HAVE SELECTED A MITERED ROUND ELBOW.
**FIRST QUESTION, WHAT IS THE CROSS-SECTIONAL DIAMETER?
5.4667
WHAT IS THE ANGLE OF THE ELBOW TURN?
 LAST QUESTION, ARE OFFININ NUMBER OF CONCENTRIC VANES INSTALLED TO REDUCE RESISTANCE AND TURBULANCE (Y/N)?
^{
m Y} On ittis sint setue of than Doy CG ^{
m Y}
Y >> YOU ARE WORKING ON FITTING NUMBER >> 356204
02
You have selected straight duct. It hay be round or rectangular.
*** FIRST QUESTION, IS THE DUCT CIRCULAR OR RECTANGULAR (C/R) ?
CTHE DUCT IS CIRCULAR, ENTER THE DIAMETER (FEET)
```

```
5.5667 ENTER THE LENGTH OF THIS DUCT SECTION. (FEET)
6.23
50 YOU WANT TO ENTER THIS FITTING (Y/N)?
Y>> YOU ARE WORKING ON FITTING NUMBER >> 356205
 YOU HAVE SELECTED A MITERED ROUND ELBOW. **FIRST QUESTION, WHAT IS THE CAOSS-SECTIONAL DIAMETER?
5.4667
THAT IS THE ANGLE OF THE ELBOW TURN?
LAST QUESTION, ARE OPTIMUM NUMBER OF CONCENTRIC VANES INSTALLED TO REDUCE RESISTANCE AND TURBULANCE (Y/N)?
OD YOU WANT TO ENTER THIS FITTING (Y/N)?
^{Y}>> tou are working on fitting number >> 356206
02
You have selected steaight duct. It hay be round or rectangular.
***FIRST QUESTION, IS THE DUCT CIRCULAR OR RECTANGULAR (C/R) ?
THE DUCT IS SIRCULAR, ENTER THE DIAMETER (FEET)
.u667
ENTER THE LENGTH OF THIS DUCT SECTION. (PEET)
3.033
DO YOU WANT TO ENTER THIS FITTING (Y/N)?
 >> YOU ARE WORKING ON FITTING NUMBER >> 356207
 YOU HAVE SELECTED A CONICAL DIFFUSER WITH CIRCULAR INLET AND CUILET SECTIONS. **PIRSI QUESTION, WHAT IS THE LENGTH OF THE DIFUSER?
2.967
WHAT IS THE INLET DIAMETER?
5.1667
WHAT IS THE DUTLET DIAMETER?
1.1667
IS THERE A NON-UNIPCEM VELOCITY DISTRIBUTION AT THE INLET (Y/M)?
SINCE THERE IS A WITE DIVERGING ANGLE, THE PROPER INSTALLATION OF DIVIDING WALLS OR BAPPLES CAN REDUCE THE RESISTANCE OF THIS FITTING. DO YOU WANT TO INSTALL DIVIDING WALLS OR BAFFLES (Y/N)?
 NO MORE QUESTIONS THIS FITTING.
DO YOU WANT TO ENTER THIS FITTING (Y/N)?
 >> YOU ARE NORKING ON FITTING NUMBER >> 356208
 YOU HAVE SELECTED STRAIGHT DUCT. IT MAY BE ROUND OR RECTANGULAR.
*** FIRST QUESTION, IS THE DUCT CLECULAR OR RECTANGULAR (C/R) ?
THE DUCT IS CIRCULAR, ENTER THE CIAMETER (FRET)
```

```
7.1667
ENTER THE LENGTH OF THIS DUCT SECTION. (FEET)

1.7
DC YCU WANT TO ENTER THIS FITTING (Y/N)?

Y>> YOU ARE WORKING ON FITTING NUMBER >> 356209

21
YOU HAVE SELECTED A CIRCULAR CONTRACTION.
***FIRST QUESTION, WHAT IS THE LENGTH OF THE CONTRACTION?

0.1
WHAT IS THE UPSTREAM DIAMETER?

7.1667
WHAT IS THE DOWNSTREAM DIAMETER?

4.533
DO YOU WANT TO ENTER THIS FITTING (Y/N)?

Y>> YOU HAVE SELECTED AN ABRUPT EXIT TO THE ATMOSPHERE.
***JUST ONE QUESTION, WHAT IS THE AREA OF THE EXIT PLANE?

16.1384
DO YOU WANT TO ENTER THIS FITTING (Y/N)?

Y>> YOU WANT TO ENTER THIS FITTING (Y/N)?

Y>> YOU WANT TO ENTER THIS FITTING (Y/N)?

Y>> YOU ARE WORKING ON FITTING NUMBER >> 356211

OO WHAT SERIAL NUMBER WOULD YOU LIKE TO GIVE THIS DUCT DATA FILE?
YOU MAY USE UP TO A SIX DIGIT INTEGER NUMBER.

510001
DO YOU WANT TO COMPUTE WITH THE FILE OR QUIT (C/Q)?
```

E. EDITING THE DUCT DATA FILE

This section demonstrates the editing capability of the program. The editor will be demonstrated by changing a fitting. The fitting chosen is an elbow in the exhaust duct. It has cascaded turning vanes installed. By using the editor the turning vanes will be removed and an ordinary mitered round elbow will be substituted. Any fitting that also serves the purpose could be substituted as well.

The program can also add or delete a fitting. It is somewhat limited in the addition ability. The program can not add a fitting to the first of a branch in one step. To add a fitting to the duct data file select the index of the fitting in the file that the fitting is to be placed after. The program will ask what fitting is to be added and then the user can enter the fitting directly or from the menu. To add a fitting at the first of a branch, first add the same first fitting presently in the branch after itself, then change the same index fitting as the first step to the desired new first fitting.

It should be emphasized that the editor does not change a system class. If the user wants a different duct arrangement a new file will have to be entered.

```
GLOBAL TYTLIB CHISLIB FORTHOD2 HODZEEH IMSLSP MONIMSL
LCAS THESIS (START
EXECUTION BEGINS!
A ONE-DIMENSIONAL HODEL FOR THE SYSTEM PERFORMANCE
OF A MARINE BAS TURBINE INSTALLATION
                                                          BY LCDR. STEPHEN M. EZZELL
         OFTIONS: VERSION 1.0 MARCH 30, 1984

OFTIONS: EUILD A DATA FILE REPRESENTING THE DUCT SYSTEM EDIT OR CHANGE THE DUCT DATA FILE COMPUTE SYSTEM PERFORMANCE
THOD: INTERACTIVE INPUT OF DATA BRANCHING TO DESIRED OPTION BY ANSWERING QUESTIONS
      *** WARNING, TWO NULL ENTRIES ON NUMERICAL INPUT WILL ***

*** KILL THE PROGRAM. ***
                 RSI QUESTION:
YOU HAVE A DATA FILE OF DUCT FITTINGS (Y/N)?
     DO YOU WANT TO EDIT THE FILE OR USE IT FOR COMPUTATION (E/C)?
     DO YOU TANT TO CHANGE, DELETE, OR ADD (C/D/A)?
YOUR CLO FILE WILL BE PERMANENTLY CHANGED, DID YOU
COPY THE OLD FILE UNDER A NEW NAME IF YOU WANTED TO
SAVE IT? IF JOT, ENTER TWO NULL STRINGS TO KILL THE
PROGRAM.
      SHAT LIKE DO YOU WANT TO EDIT?
      SO YOU NEED A MENU (Y/N)?
    ON NOTICE A MENU (1/N)?

ON NOTICE FITTINGS THIS BRANCH

ON INTAKE SHAFT, RECT SECTION, SIDE

10 CONVERGENT WYE, MAIN SECTION

ON IFACES, WITH (GUT) LOUVERS

10 CONVERGENT WYE, MAIN SECTION

ON IFACES, WITH (GUT) LOUVERS

11 DIFFUSER, CONICAL ROUND

12 SIRAIGHT DUCT

13 PLEOUR, SMOOTH RADIUS ROUND

14 DIFFUSER, PLANE, IN-LINE

ON ELECUN, MITERED, RECTANGULAR

ON ELECUN, MITERED, RECTANGULAR

ON ELECUN, MITERED, RECTANGULAR

10 DIFFUSER, TRANSITIONAL (ROUND TO DIFFUSER)

ON ELECUN, SMOOTH RADIUS, WITH

11 ELECTION SCOUND

ON ELECTION SHOOTH RADIUS, WITH

12 CONTRACTION RECTANGULAR

ON ELECTION SHOOTH RADIUS, WITH

13 DIVERGING ON DIVERGING

14 CONVERGENT WITH SILENCER

15 ELECTION SHOOTH RADIUS, WITH

16 CONVERGENT WYE, MAIN SECTION

17 DIFFUSER, CONICAL ROUND

18 CONTRACTION SCOUND

ON ELECTION SCOUND

ON ELECTION SHOOTH RADIUS, WITH

18 CONVERGENT WYE, SHOOTH RADIUS, WITH

19 ELECTION SHOOTH RADIUS, WITH

10 ELECTION SHOOTH RADIUS, WITH

11 ELECTION SHOOTH WE SHOOTH WAS SHOOTH WITH SHOOTH SHOOTH WITH SHOOTH WI
 OS YOU HAVE SELECTED A MITERED ROUND ELBOW. ** FIRST QUESTION, WHAT IS THE CROSS-SECTIONAL DIAMETER?
      4667
WHAT IS THE ANGLE OF THE ELBOW TURN?
  ģę
    LAST QUESTICM, ARE CETIMUM NUMBER OF CONCENTRIC VANES
INSTALLED TO REDUCE RESISTANCE AND TURBULANCE (Y/N)?
DO YOU WANT TO ENTER THIS FITTING (Y/N)?
```

YMANT TO CHANGE ANOTHER FITTING (Y/N)?

"HANT TO MAKE ANY OTHER CHANGES (Y/N)?

"HHAT SERIAL NUMBER ROULD YOU LIKE TO JIVE THIS DUCT DATA FILE?
YOU MAY USE UP TO A SIX DIGIT INTEGER NUMBER.

310302
530 YOU WANT TO COMPUTE WITH THE FILE OR LUIT (C/2)?

F. COMPUTING SYSTEM PERFORMANCE

This section also contains a recorded terminal session. The computing section of the program was exercised here. The session has been annotated to point out program features.

```
GLOBAL TXTLIB CHSLIB FORTMOD2 MOD2EEH IMSLSP JONIMSL ICAD THESIS (START EXECUTION BEGINS: A CHE-DIMENSIONAL MCDEL FOR THE SYSTEM PERFORMANCE OF A MARINE GAS TURBINE INSTALLATION
                    BY LCDR. STEPHEN M. EZZELL
  OPTIONS: EUILD & DATA FILE REPRESENTING THE DUCT SYSTEM EDIT OR CHANGE THE DUCT DATA FILE COMPUTE SYSTEM PERFORMANCE INTERACTIVE INPUT OF DATA, BRANCHING TO DESIRED CPTION BY ANSWERING QUESTIONS
  *** WARNING, TWO NULL ENTRIES ON NUMERICAL INPUT WILL ***

*** KILL THE PROGRAM. ***
 PIRST QUESTION:
DO YCJ HAVE & DATA FILE OF DUCT FITTINGS (Y/N)?
 DO YOU WANT TO EDIT THE FILE OR USE IT FOR COMPUTATION (E/C)?
 THIS PORTICM OF THE PROGRAM INPUTS THE ENVIRONMENTAL CONDITIONS. WHAT IS THE AMBIENT TEMPERATURE (DEGREES F)?
  WHAT IS THE AMBIENT PRESSURE (PSIA)?
  WHAT IS THE RELATIVE HUMIDITY (GRAINS PER POUND AIR)?
 YOU HAVE SELECTED A SYSTEM WITH A COOLING FAN. THE DEFAULT SPECFICATIONS ARE FOR THE FAN INSTALLED ON THE DD963 CLASS SHIP.
 DO YOU WANT TO USE THE DEPAULI SPECFICATIONS (Y/N)?
  **WHAT IS THE POWER TURBINE SPEED (RPM)?
3600
 THE RESULTS OF THIS RUN HAVE BEEN ENTERED INTO 1 FILE CALLED "CUTPUT DAIA".

DO YOU WANT TO COMPUTE WITH DIPPERENT OPERATING CONDITIONS (Y/N)?
YINDUT THE FOWER SETTING YOU DESIRE.
***WHAT IS THE HORSEPOWER?
10000
*** HAT IS THE POWER TURBINE SPEED (RPM)?
 THE RESULTS OF THIS RUN HAVE BEEN ENTERED

"THE CALLED "CUTPUT DATA".

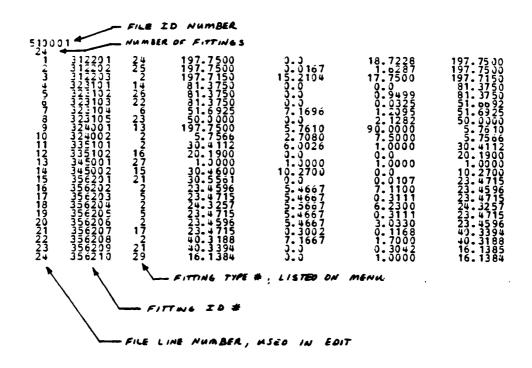
"THE CALLED "CUTPUT DATA".

"THE CALLED "CUTPUT DATA".

"THE CONDITIONS (Y/Y) ?
 DO YOU WANT TO EDIT THE DUCT DATA FILE OR QUIT (E/Q)?
```

G. EXAMINING THE OUTPUT

Included in this section are copies of two files. The first is a copy of the file the author built using the Arleigh Burke class example. The other one is a copy of the results from the runs made in the compute section using the sample file at two operating points.



```
THIS PERFORMANCE RUN WAS DEVELOPED FROM DUCT DATA FILE, 510001

INLET CONDITIONS: AMBIENT TEMP (DEG P) 75.00

AMBIENT PRESS (PSIA) 14.60
HORSEPCWER: 20000.0

ENGINE DUCT LOSSES (IN.W.G.): INLET 1.98 EXHAUST 13.95

ENGINE PERFORMANCE PARAMETERS:

WILE 123.78 LEMYSEC 123.78 LEMYSEC 15.18 PSIA 16.15.19 PSIA 18 1405.49 DEG R

SFC = 0.406.1 DEG R

MCDULE COOLING TEMP OUT = 250.3 DEG P
```

FITTING ID	FITTING TYPE	PRESSURE LOSS INCH W.G.	VELOCITY PRESSURE
14914949174174174194567890 00000000000000000000000000000000000	1 122 21 1212 1 22 22 122 21 1212 1 22	973049182720034454425060 0000000000000000000000000000000000	O.02 LOUVER ENTRANCE O.02 STRATGHT DUCT TYPE O.02 STRATGHT DUCT TYPE O.02 STRATGHT DUCT TYPE O.02 STRATGHT DUCT O.03 STRATGHT DUCT O.04 STRATGHT DUCT O.05 STRATGHT DUCT O.07 STRATGHT D
10055 10055 10055 10055	ERANCH 1-3 ERANCH 3-5 ERANCH 5-6 ERANCH 2-4 ERANCH 4-5	1.14 7.83 12.69 12.69 -1.70	

```
THIS PERFORMANCE RUN WAS DEVELOPED FROM DUCT DATA FILE, 510001
        INLET CONDITIONS: AMBIEN I TEMP (DEG F) AMBIEN I PRESS (PSIA) HORSEPOWER: 10000.3 YET (REM): 2200.3
          ENGINE DUCT LOSSES (IN.W.G.): INLET
                                                                                                                                                                                              1.40
                                                                                                                                                                                                                        EXHAUST
        ENGINE PERFORMANCE PARAMETERS:

#C= 25.42 LEM/SEC

#2= 99.45 LEM/SEC

#8= 99.85 LEM/SEC

#8= 14.97 FSIL

T8= 1281.00 DEG R

SFC= J.508 LEM(FUEL)/HP*HE

T5+= 1549.0 DEG R

NG= 8332.3 REM

MODULE COOLING TEMP OUT= 2:
                                                                                                                                                             250.3 DEG F
                                                  FITTING
TYPE
                                                                                                     PRESSURE LOSS VELOCITY PRESSURE INCH W.G. INCH W.J.
FITTING
                                                                                                                                                                                                                                           LOUVER ENTRANCE
PILIZAMI DUCT RYE
STRAIGHT JUCT RYE
STRAIGHT JUCT RYE
STRAIGHT JUCT RECT
SCREEK RINCH WALL
STRAIGHT DUCT WALL
BRANCH STRAIGHT DUCT ROUND
22 122 21 1212 1 22
1 22 121 1212 1 22
                                                                                                                                                                                                               224:6655:69936 68770888467
0000000000011012222222222055
                      LOSS
LOSS
LOSS
LOSS
LOSS
LOSS
                                            BRANCH 1-2:
BRANCH 3-5:
BRANCH 5-6:
BRANCH 2-4:
BRANCH 4-5:
```

LIST OF REFERENCES

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